DAHLSTROM Metal MOULDINGS and SHAPES

CATALOG 10

DAHLSTROM JAMESTOWN NEW YORK . . .

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DAHLSTROM

Special Products

- ROLLED MOULDINGS AND SHAPES
- · BENT FRAMES FROM MOULDINGS
- · LAP SEAM TUBING · PERFORATIONS
- FORMED ENDS LOUVERS STAMPINGS
- PRESSED SHAPES SPECIAL CABINETS

CATALOG 10

TENTH EDITION - REVISED 1955

INCE 1904 DAHLSTROM has produced cold rolled metal mouldings and pressed shapes for general industrial uses as well as for the architectural and building trades. DAHLSTROM quality is the accepted standard for this type of material.

The wide acceptance of DAHLSTROM as a source of supply for metal mouldings and shapes has enabled us to offer a very broad range of these products in this catalog. Various types of mouldings and shapes have been classified according to their use and these sub-divisions are listed in the index on page 161.

DAHLSTROM maintains an Engineering Department which is always at your service. If you cannot find the moulding or shape you require, submit your problem to us and we will quote on the necessary tools for producing it.

Service to our customers is a DAHLSTROM axiom. May we have the pleasure of adding you to our long list of satisfied customers?

"DAHLSTROM" is a standard specification by leading manufacturers, architects and contractors.

DAHLSTROM METAL MOULDINGS AND SHAPES

DAHLSTROM

METAL MOULDINGS AND SHAPES

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DAHLSTROM Mouldings . Shapes

DESIGN . ENGINEERING DATA

QUALITY • CHARACTERISTICS —

DAHLSTROM mouldings and shapes are fabricated from the highest quality of coil strip and sheet metals. They can be furnished in any of the common metals, with exception of the welded tubings which can be supplied in steel only. DAHLSTROM mouldings are distinguished by their smooth surfaces, their true profiles and their sharp, well defined corners and angles.

USES — Nearly every industry producing parts from sheet metal can save on manufacturing cost by using DAHLSTROM mouldings. Our customers include manufacturers of office equipment, automobiles, boats and ships, radio and electronic products, truck and trailer bodies, railway coaches, photographic equipment, airplanes, vending machines, fire apparatus, school equipment, etc. DAHLSTROM mouldings also find a wide application in the field of architecture and general building construction.

PROPRIETARY TOOL POLICY—Roller dies and tools paid for by the customer are maintained by us without further charge. Such dies are not available to others except on written authority. Tool withdrawal involves an additional charge of 10% of original cost to cover handling and shipping. Tools inactive for three years will revert to us for disposal. A large percentage of DAHL-STROM shapes are proprietary and are not illustrated in this catalog.

DESIGN VARIATIONS—Rolled mouldings can not vary from the illustrations except the channels which, in certain cases, can be made in lighter or heavier gauges by producing new top rolls. Pressed shapes can have variations as indicated on illustrations. Some press dies permit further modi-

fications. Please submit dimensioned sketches on proposed variations.

GAUGE LIMITS — .006 to .187 in. for coil strip. .006 to .250 for sheet stock.

TOLERANCES — Rolled mouldings to 0.005 in. Pressed shapes to 1/64 in. depending on character of the shape.

LENGTHS — Rolled mouldings—16 ft. standard. Shorter or longer lengths (if specified) up to 65 ft. Excessive lengths may involve extra shipping charges. Pressed shapes—most dies maximum 10 ft. (some 12 ft.) A few dies limited to shorter lengths. Shapes can be cut to desired lengths, either square or mitered at a slight additional cost.

LAP SEAM TUBINGS — Very intricate or simple profiles fabricated with complete accuracy of design.

FORMED ENDS — Streamlined, bead trim shapes can have bullnosed, finished ends, either square, round or tapered. Rolled channel mouldings can have square or beveled ends.

PERFORATING — Moulding equipment is available for continuous perforating.

FINISHES — Long-wearing beauty describes DAHLSTROM finishes. The finest materials are used. Special finishes include metallic enamels, wrinkle, hammered and grained finishes and special color matching. Metallic spray finishes applied in almost any molten metal. Grained finishes are hand grained by skilled craftsmen to reproduce the variety found in fine woods. Stainless steel, aluminum, bronze, brass, and similar alloys supplied in satin or high lustre finishes.

ORDERS and INQUIRIES

Should Include the Following Information

ROLLED MOULDINGS—SECTIONS 1-6 INCLUSIVE

- 1-Moulding Number.
- 2-Material-Steel, Brass, Bronze, Stainless Steel, Aluminum, Etc.
- 3—Quantity—Furnished in 16-ft. lengths, rough cut, unless otherwise specified.
- 4—Finish—Mouldings furnished unfinished unless otherwise specified. Prime, Plain Enamel, Grained, Polished or Satin finishes available as ordered.
- 5—Shipping Instructions.

SPECIAL ROLLED MOULDINGS

Our catalog shows only a portion of the mouldings DAHLSTROM produces. There is almost no limit to the profiles that can be produced by our highly skilled engineers and mechanics. Inquiries and orders for special rolled mouldings should include the information listed above and dimensioned sketches of each item.

PRESSED SHAPES - SECTION 7

- 1—Shape Number.
- 2—Material—Specify gauge required.
- 3—Quantity—Specify length. See notation accompanying die number. On small shapes or where extreme accuracy is required, the shortest lengths possible should be specified.
- 4—Sketch—Indicate all pertinent dimensions, also notching data if required.
- 5—Angles and Channels—Always give overall dimensions. For channels give base dimension first, flange dimension next and gauge last.
- 6—Finish—Pressed shapes furnished unfinished unless otherwise specified.
- 7—Shipping Instructions.

SPECIAL PRESSED SHAPES

Brake press tools as shown in the catalog plus many hundreds of others we have, enable us to form a wide variety of shapes using combinations of these tools which cannot be illustrated here. Send us your dimensioned sketches for analysis and suggestions. All pressed shapes shipped in longest lengths dies will produce satisfactorily. No finish, unless otherwise specified.

GENERAL CONDITIONS

Mouldings and pressed shapes are not carried in stock. They are produced to order only. Machine set up charge is prorated over the amount to be produced at one time.

DAHLSTROM Products

ROLLED MOULDINGS

DAHLSTROM mouldings and shapes are cold formed from aluminum, brass, bronze, steel, stainless steel, etc. In addition to profiles shown in this catalog custom-made dies for specialized industrial and commercial uses are constantly being produced. For technical data, see page 4. A few proprietary shapes are included in the illustrations on this page to show the variety of shapes we make.





BENT FRAMES from MOULDINGS

We make curved, circular and rectangular frames, from moulding sections, for windshields, vehicle windows, display boards, scale cabinets, etc. Joints are welded and invisible. Mouldings are also bent to other special contours for cabinet trim and industrial and architectural uses. All items are custom-made. Dies for special shapes are produced by our own tool department.



Lap seam tubings in very intricate contours are made with great accuracy. We have had extensive experience in forming this type of moulding, both in complicated circular and rectangular profiles. We also bend lap seam mouldings into frame contours for windshield frames, etc.





Formed ENDS

Finished end dies for body and cabinet trim shapes can be furnished with certain standard DAHLSTROM rolled mouldings (see section five.) Several contours are available for these finished ends. Dies can also be made for special shapes. Consult our engineers on any problems concerning finished end dies.





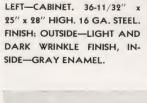
LOUVERS

DAHLSTROM pressed louver dies offer several widths and arrangements. These include louvers to eliminate direct light as well as completely light proof louvers. Also ventilating louvers and bars for directional control.











Special CABINETS PRODUCT CASES • HOUSINGS

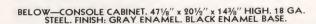


DAHLSTROM cabinet products are custom built to your specifications. They include such equipment as chassis, racks, metal shelves, drawers and special mountings. We offer a complete service embracing designing, engineering, fabricating, finishing and assembling, etc. Over 50 years of broad experience in finer metal fabricating are embodied in "Dahlstrom-Made" cabinet products.

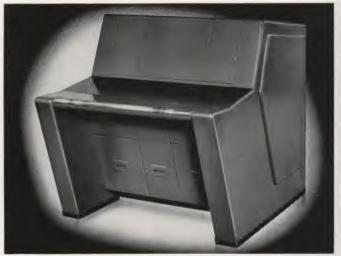
LEFT — CASE. 6" k 6" x 16" HIGH. 16 TO 20 GA. STEEL. FINISH: PRIME GRAY.



ABOVE — CABINET. $16\frac{1}{4}$ " x 10-29/64" x 9-5/32" WIDE. 18 GA. STEEL. FINISH: TWO-TONE HAMMEROID.







ABOVE—STUDIO CONTROL DESK. 43" x 581/2" x 445/4" HIGH. 13, 16, 22 GA. STEEL. RUB RAIL, SATIN CHROME. FINISH: GREEN HAMMERED ENAMEL. BASE, SEMI-GLOSS BLACK. INSIDE, LIGHT GRAY.

BELOW—CABINET. SIZE 68" x 39" x 38" HIGH. 16 GA. FURNISHED UNFINISHED: CONSTRUCTION: DOUBLE WALLS FILLED WITH INSULATION.



DAHLSTROM

CABINET PRODUCTS

DAHLSTROM cabinet products include a wide variety, all custom built. The following are typical "DAHLSTROM MADE" cabinets:

Radio

Insulated

Vapor Proof

Scale

Medical

Vending Machine

Display

Industrial

Electronic

Office Equipment

Also Control Desks, Control Panels, Special Inclosures and Product Cases.

MANUFACTURING Pacilities

DAHLSTROM has 450,000 square feet of manufacturing space fully equipped with modern machinery. Special facilities include Bonderizing, Etching, Metallizing and Sandblasting. Complete Finishing and Tool Room Equipment.

TOP, RIGHT—CABINET. 27" x 13¾" x 22" HIGH. 11, 13 AND 22 GA. STEEL. FRAME ½" STOCK. FINISH: BASE PLATE CADMIUM PLATED, BALANCE ZINC CHROMATE PRIMER, GRAY ENAMEL.







ABOVE—CABINET, 48" x 34" x 78" HIGH, 11 AND 16 GA. STEEL, FINISH: ZINC CHRO-MATE PRIMER, THREE TONED GREEN ENAMEL.

LEFT—INCLOSURE. 126" x 49½" x 84" HIGH. 11, 16, 18 GA. STEEL. FINISH: ZINC CHROMATE PRIMER, OUTSIDE TWO-TONE GRAY ENAMEL, BLACK BASE, INSIDE GRAY ENAMEL. FRAME, ½" AND 3/16" STOCK, STRUCTURAL STEEL.

STAMPINGS .

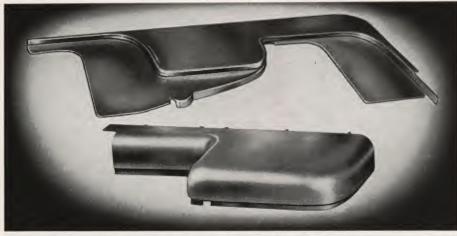
Pressed Shapes

For products using stampings, DAHLSTROM engineers can help you whether in designing new dies or in suggesting applications of our own stock dies.

We produce metal stampings in flat patterns and drawn shapes (formed stampings) to 6" deep. Pressed shapes can be combined with stampings for complicated assemblies. Special dies for both stampings and pressed shapes made in our tool department. Dimensioned sketches should accompany inquiries.



TYPICAL FABRICATED SMALL METAL PARTS.



STAMPINGS. TOP—18-27/32" x 5 /8" DEEP. BOTTOM —13'/4" x 6-9/32" x 1-59/64" DEEP. BOTH—16 GA. ALUMINUM. UNFINISHED.



ABOVE — FABRICATED PART. 151/2" x 7" WIDE. 16 GA. STEEL. FINISH: I W O C O A TS D A R K METALLIC GRAY.





STAMPED COVER. 17-7/16" x 151%" x 1/8" DEEP. STAINLESS STEEL.

LEFT—SPECIAL STAMPINGS AND FABRICATED PARTS.





ABOVE — DRAWER FRONT STAMPING. 14-1/4"x 6-13/32". 18 GA. STEEL FINISH: METALLIC GRAY.

LEFT—CHASSIS. 19-9/16" x 19-15/64" x 12-11/16". 18 GA. STEEL. FINISH: ZINC PLATED, CHROMATE DIP.



DESK — 60" x 30" x 30-7/5" HIGH. IB GA. STEEL, I6 GA. TOP, LINOLEUM COVERED. FINISH: GRAY ENAMEL. HARDWARE AND BINDING DULL CHROME. DES. 142,527.



CABINET-72-9/32" x 20-11/16"x16-7/16"
DEEP. ½", ½" FRAMING, 16 AND 22
GA. STEEL. FINISH: ZINC PRIMER,
DULL GREEN ENAMEL.

SECTION ONE

CHANNELS • ANGLES • DESK BINDINGS • CLIPS

ANGLES

The angles and channels shown in this section have many uses either as structural members or as decorative trim. Oftentimes the same shape can serve both purposes, depending on design.

CHANNELS

DESK BINDINGS Desk and counter top bindings are found on page 31.

CHANNEL TRIM SHAPES

FINISHED ENDS

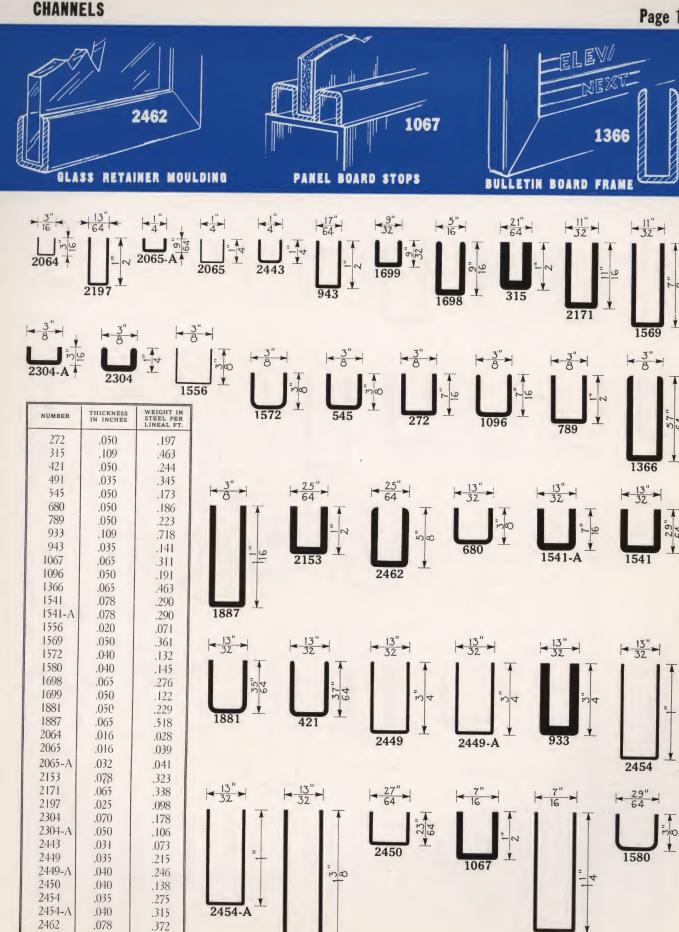
Shallow, clip-on box channels for trim purposes are shown on pages 21 and 22. Streamlined, finished ends can be had on shapes nos. 318 and 2424. These treatments are illustrated below.



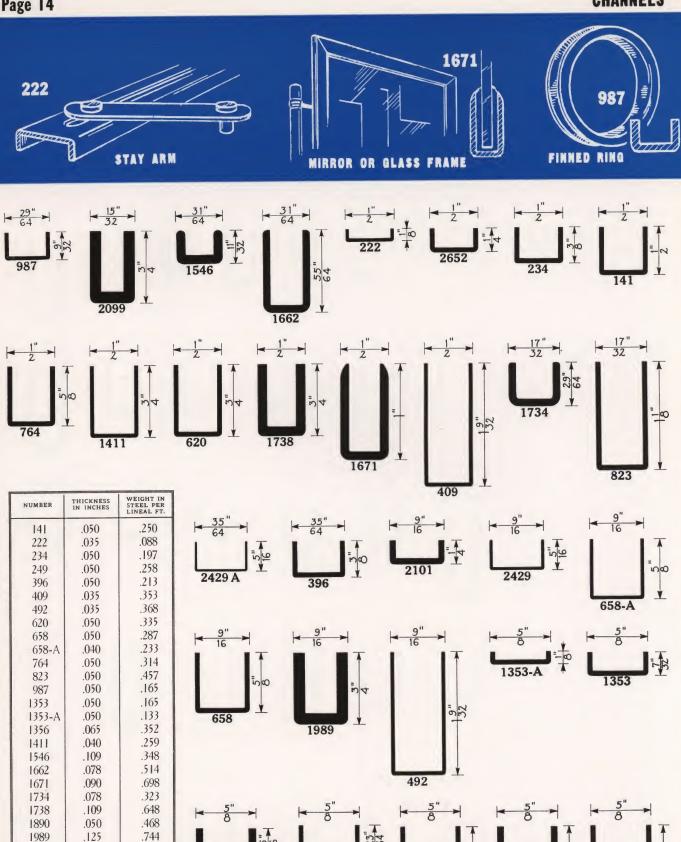
2504

.040

.417



1890



.290

.744

.200

.202

.123

.084

.149

2085

2099

2101

2215

2429

2652

2429-A

.078

.125

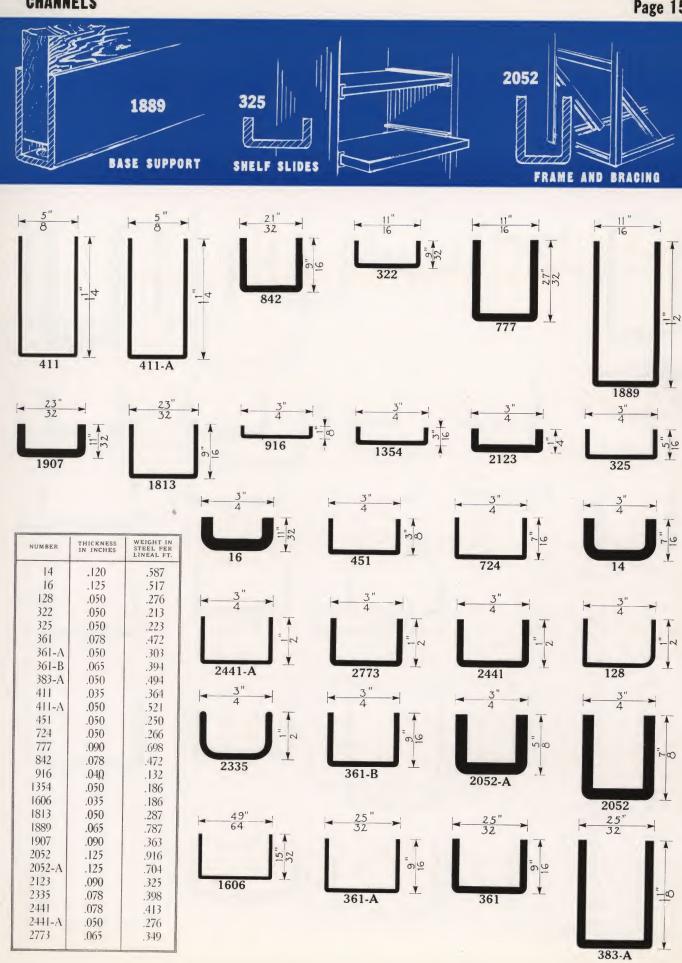
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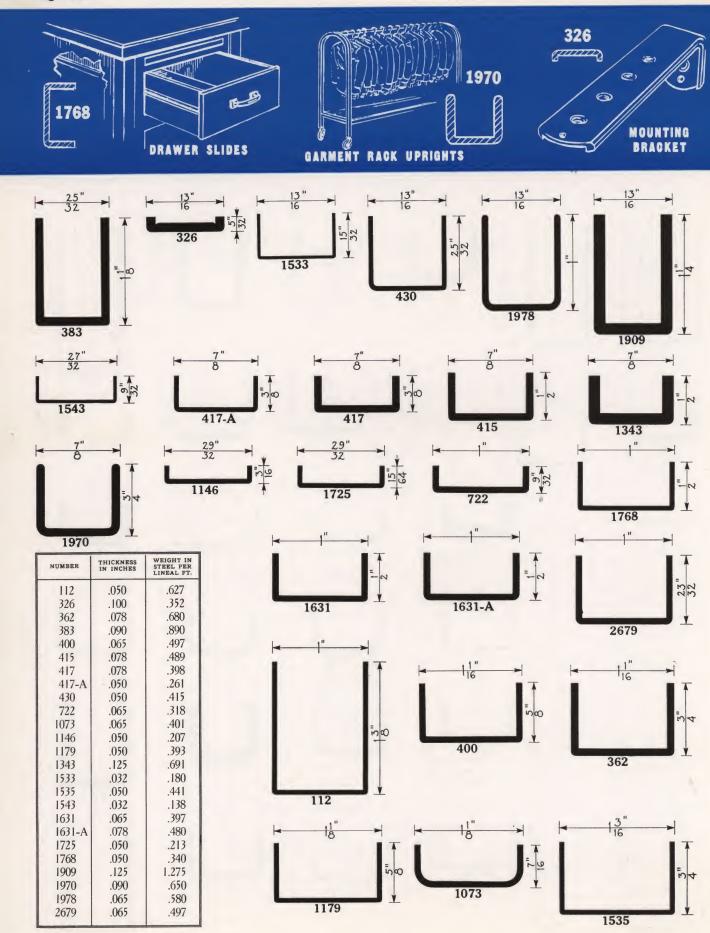
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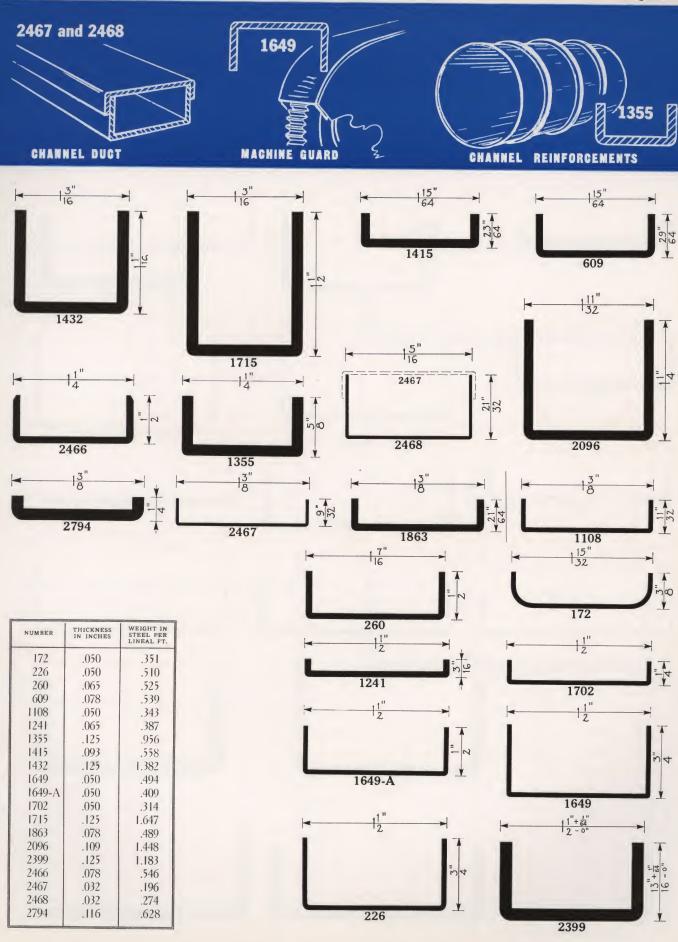
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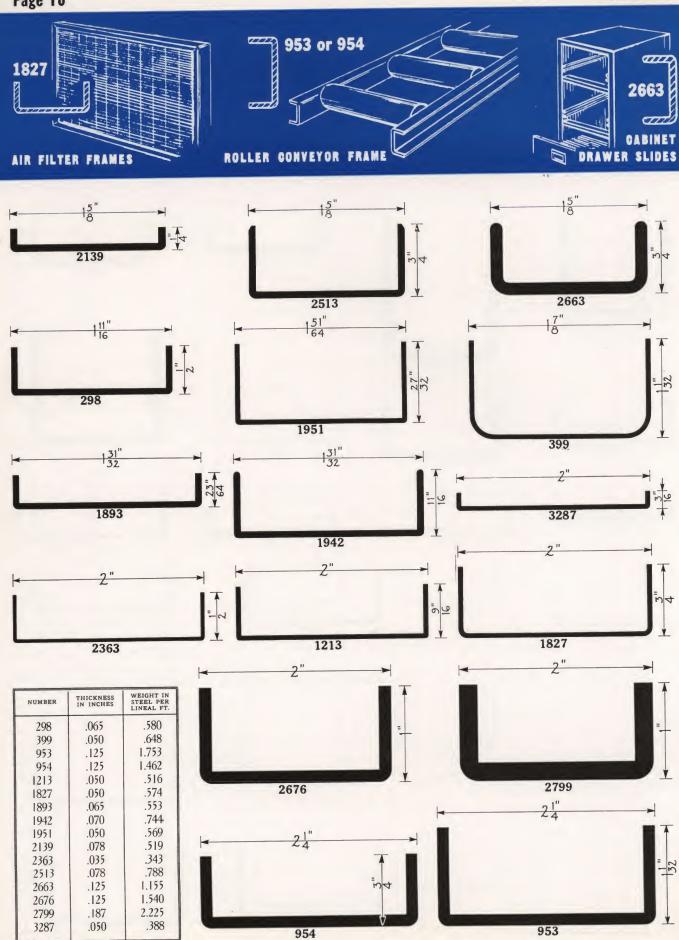
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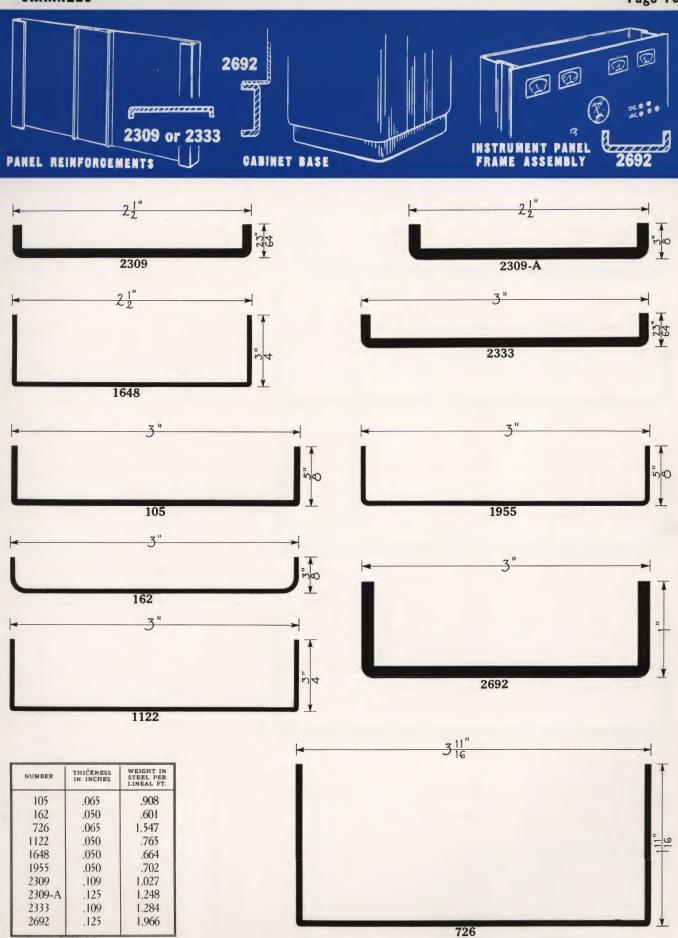
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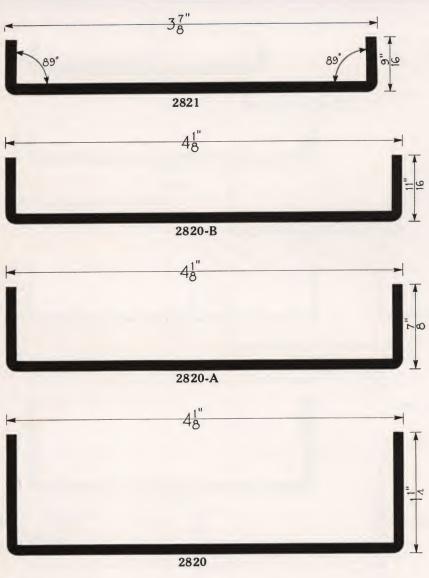




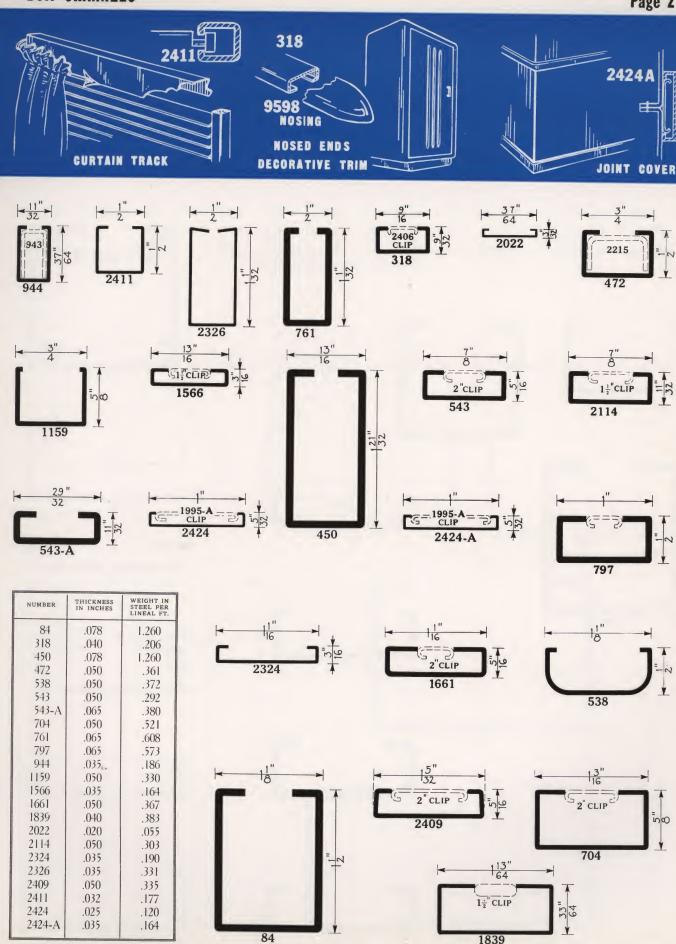


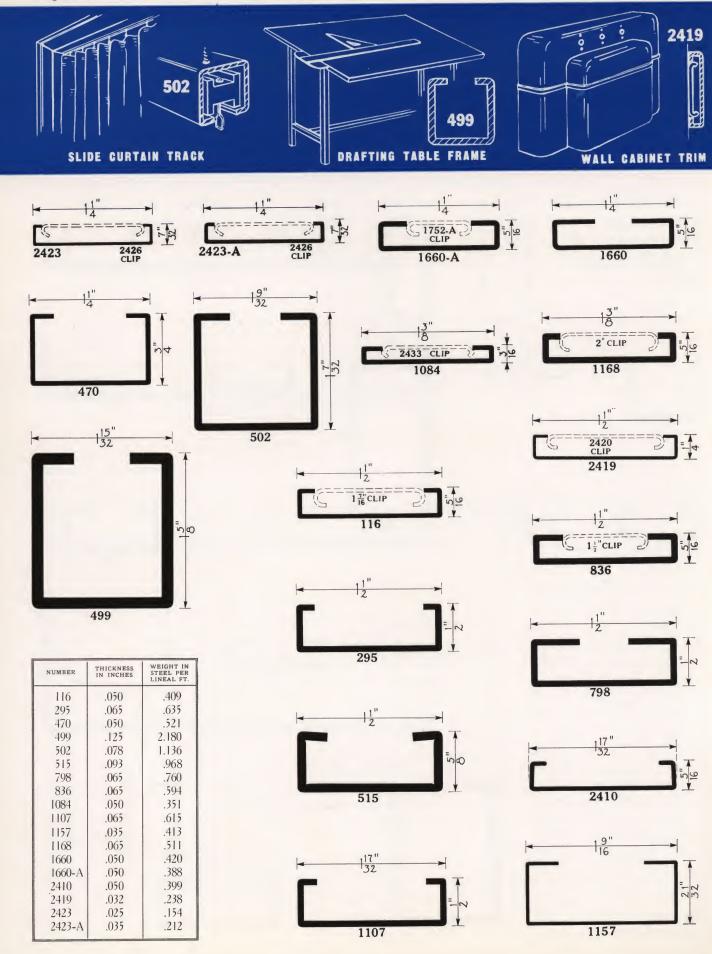


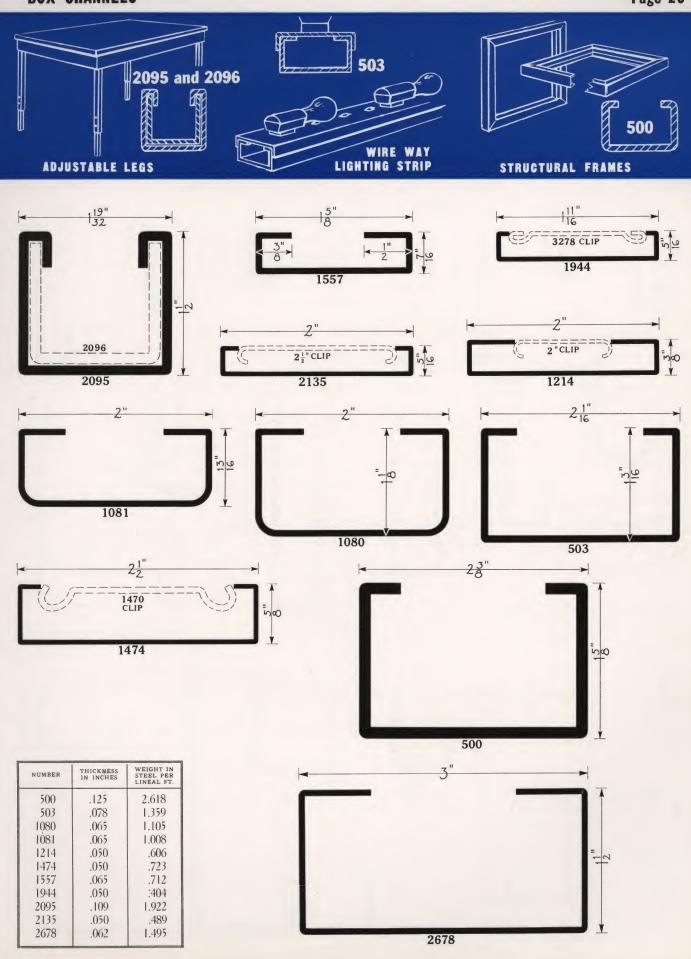




NUMBER	THICKNESS IN INCHES	WEIGHT IN STEEL PER LINEAL FT.
2820	.109	2.328
2820-A	.109	2.038
2820-B	.109	1.969
2821	.109	1.760







.035

.025

.025

.035

.025

.050

.062

1952 2198

2199

2266

2425

2436

2749

2876

.141

.145

.097

.138

.319

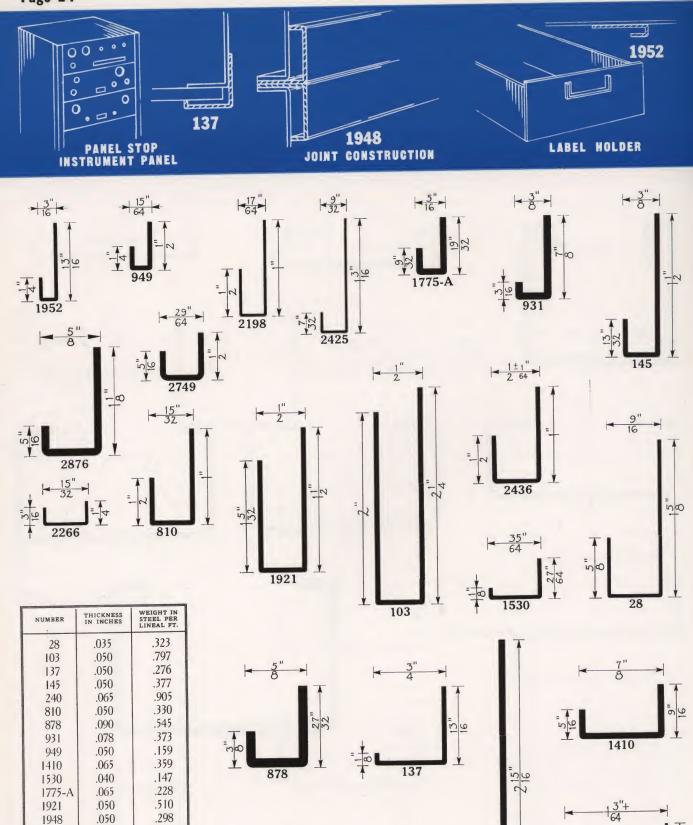
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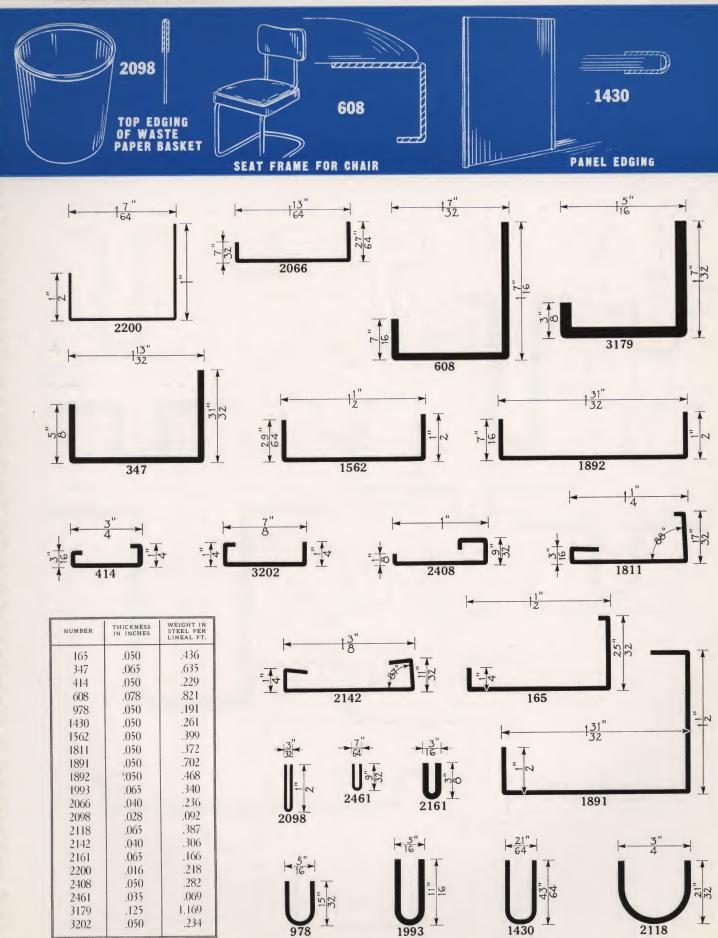
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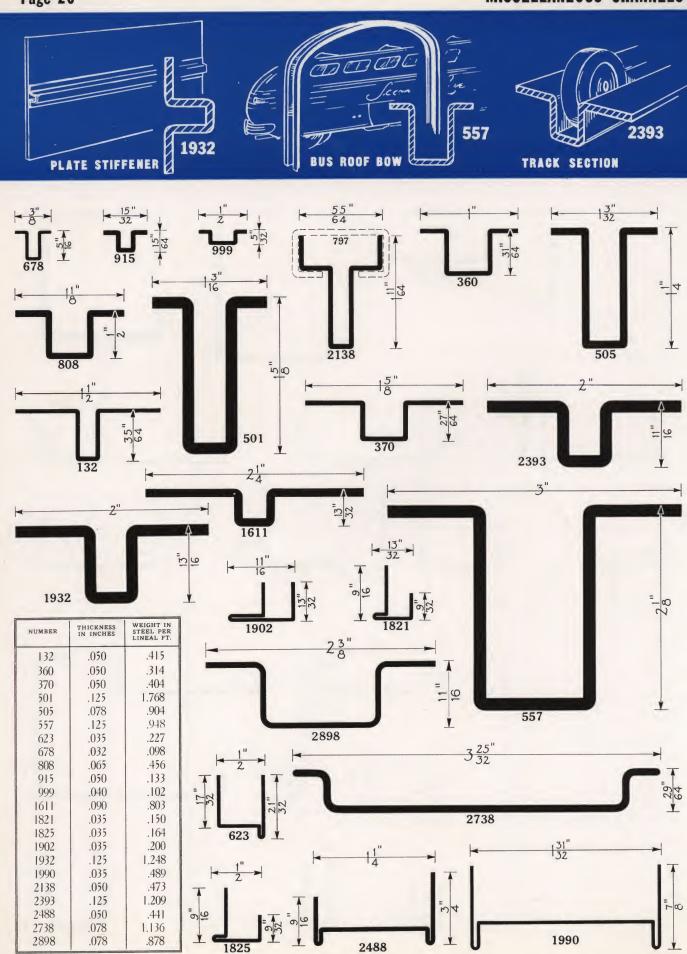
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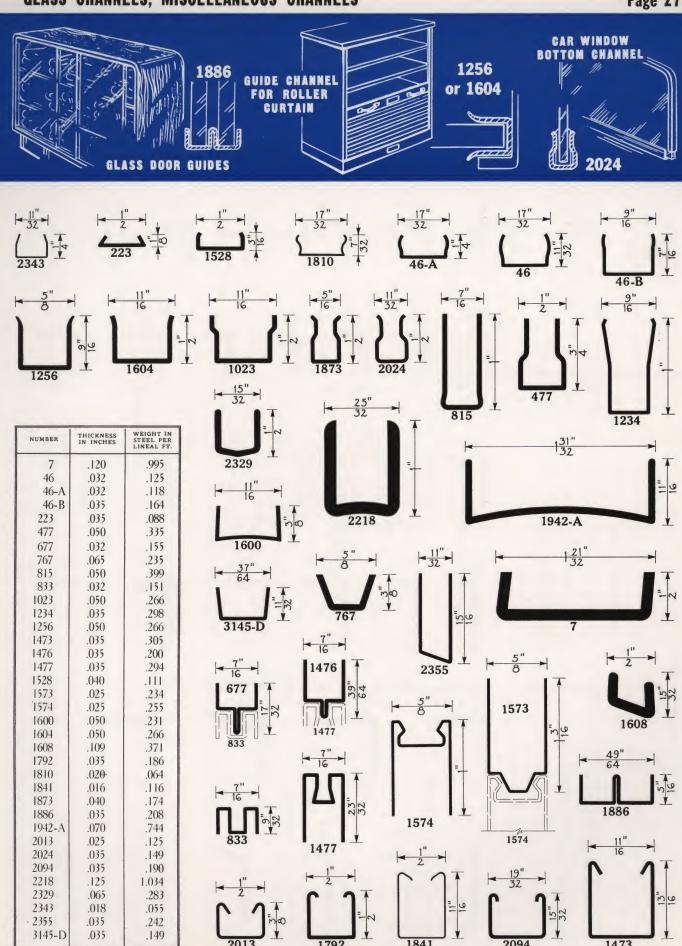
2199

240



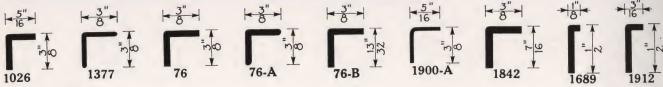




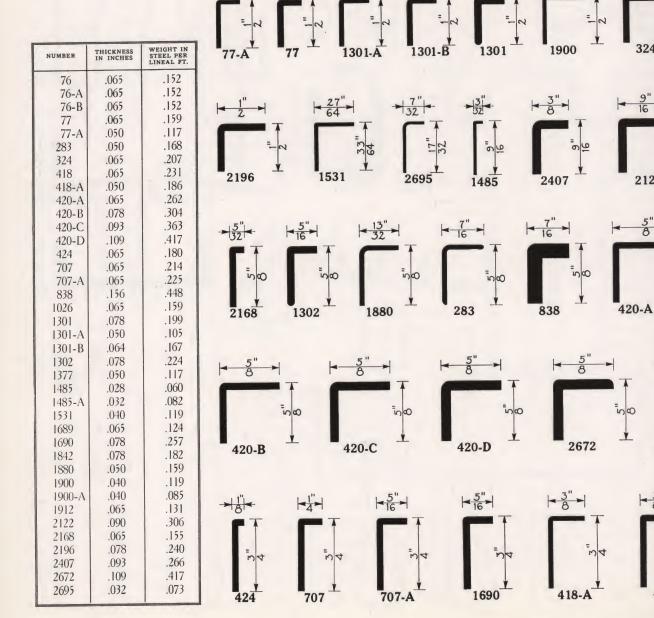


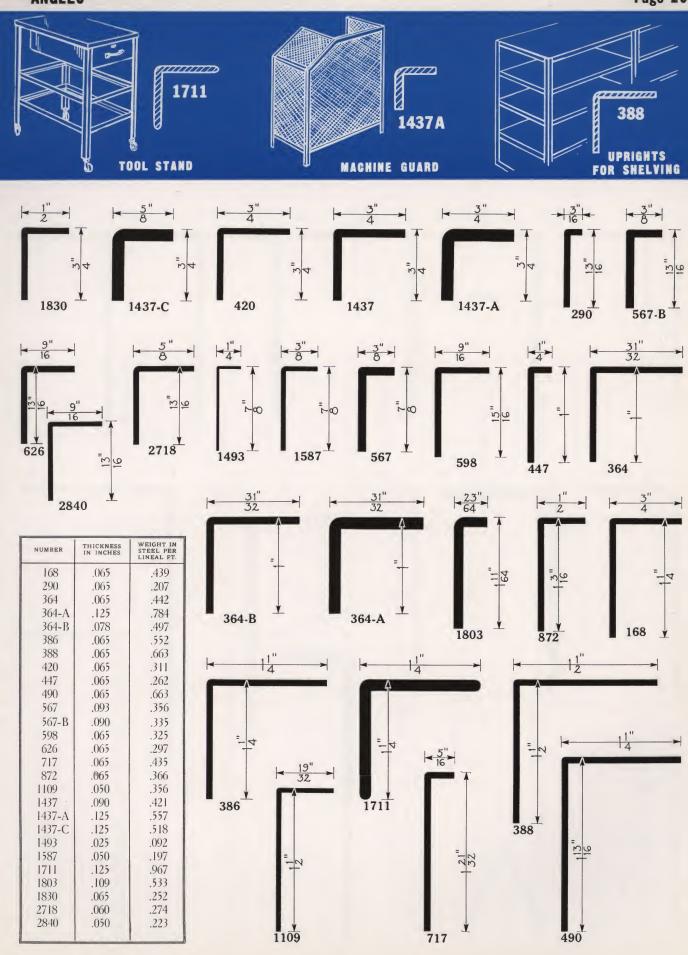
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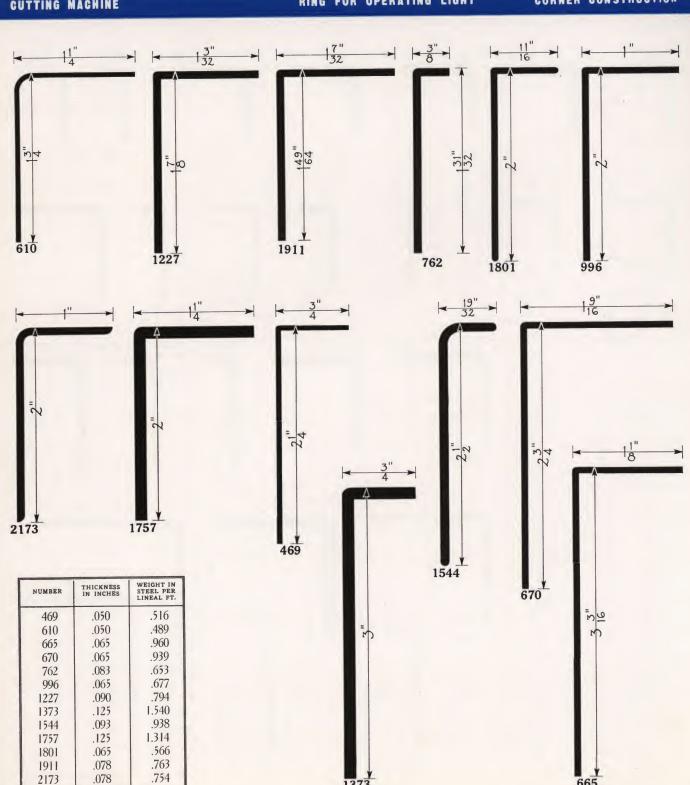


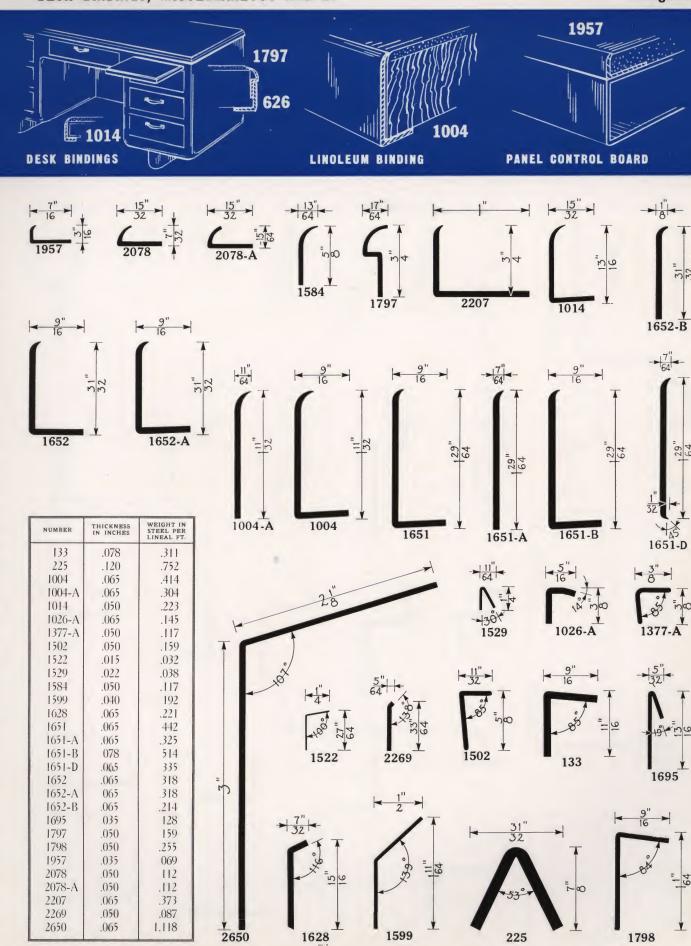
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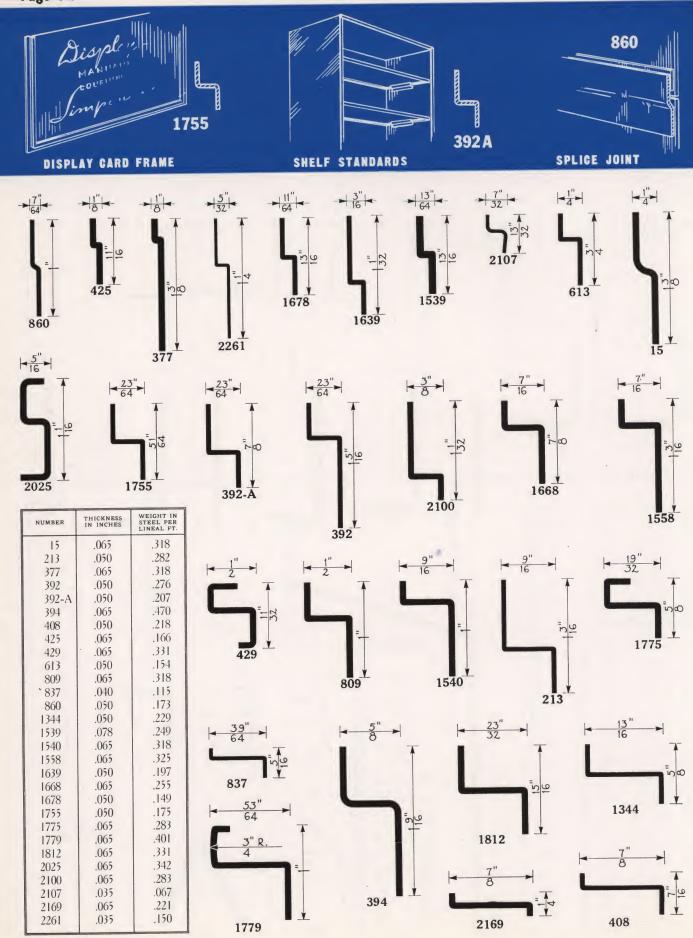


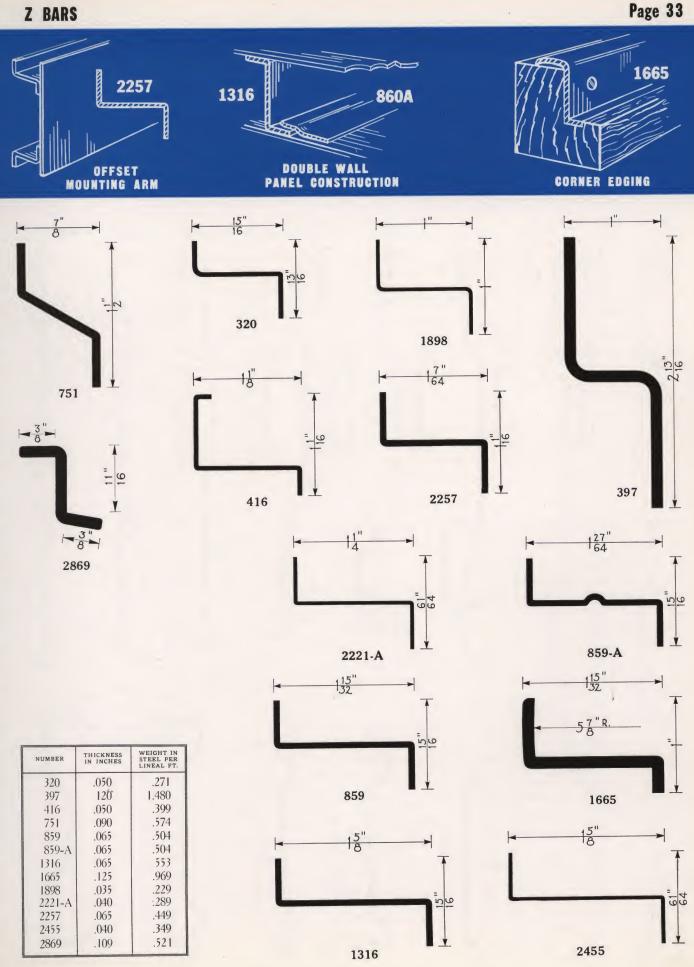


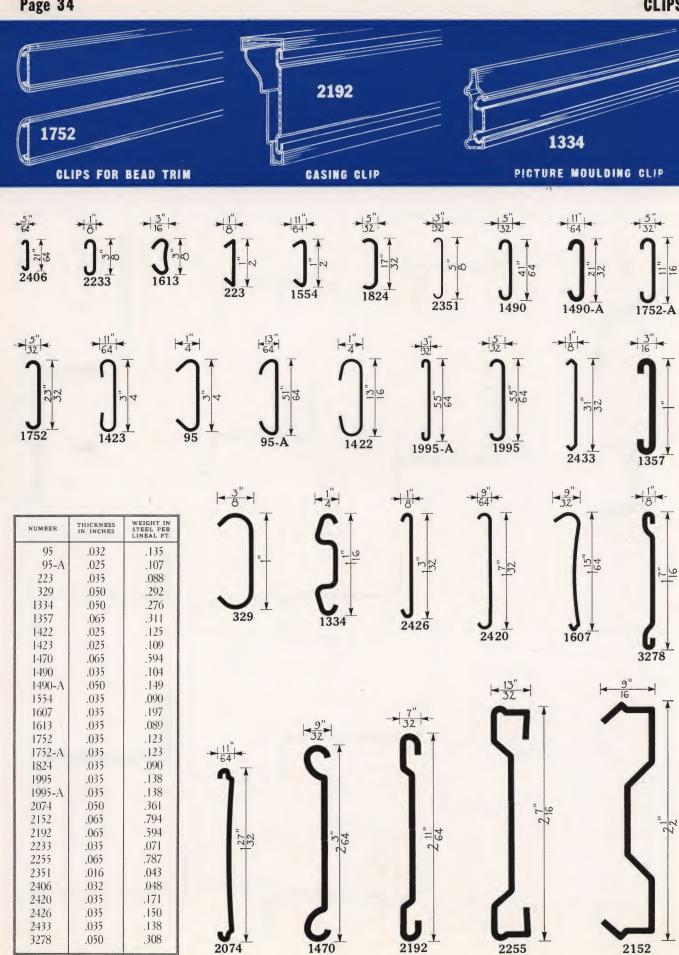


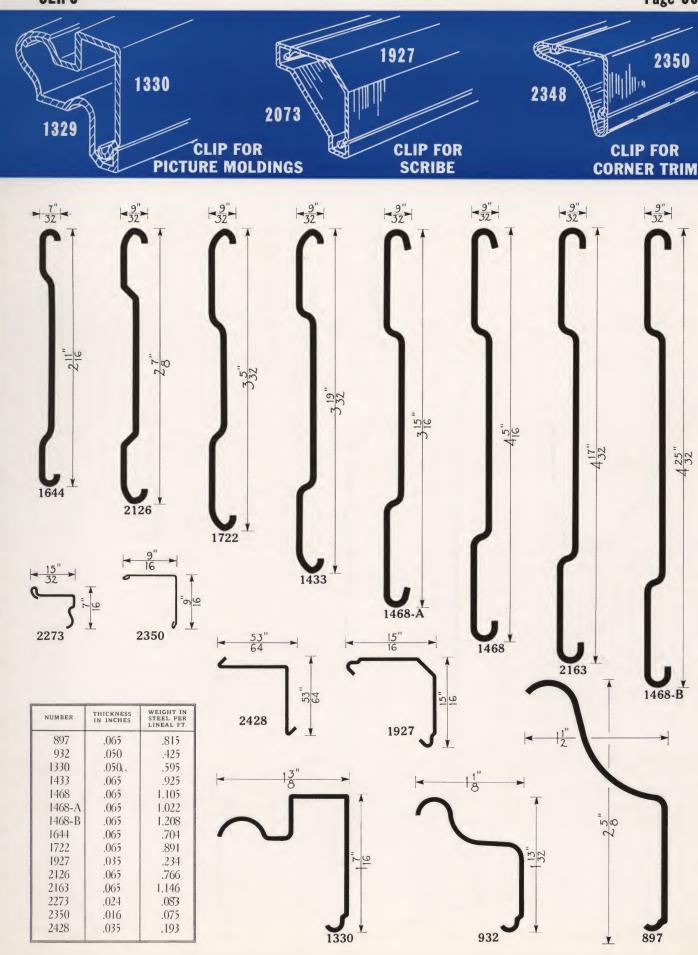


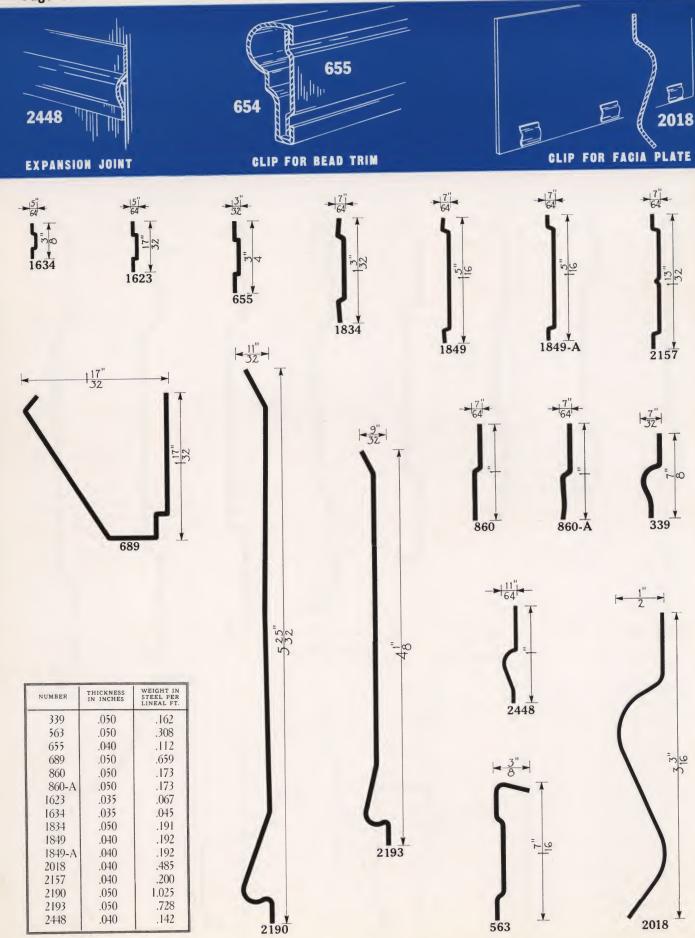


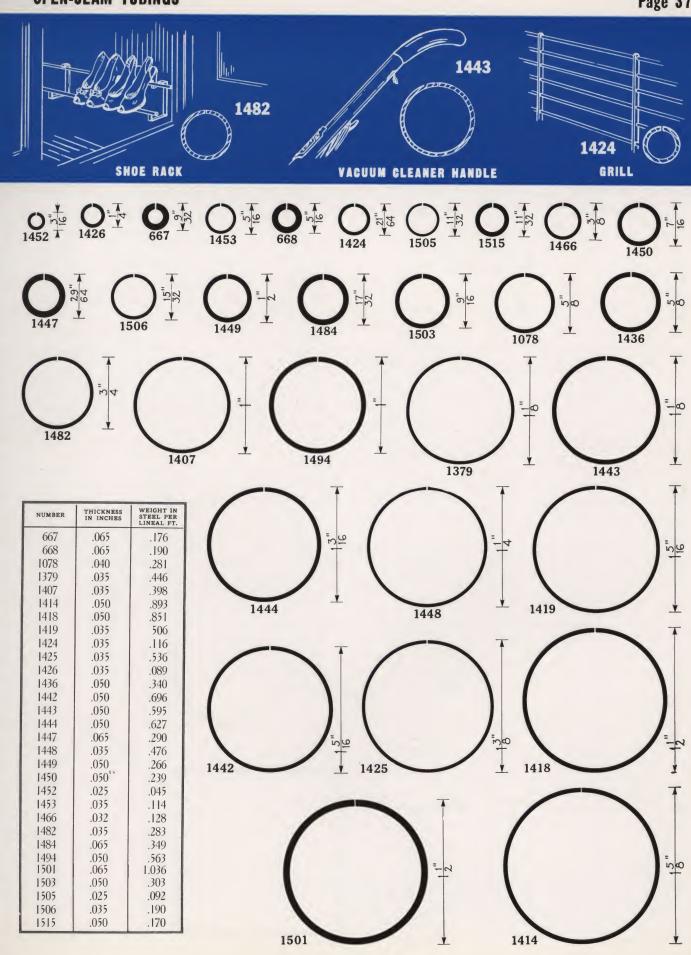


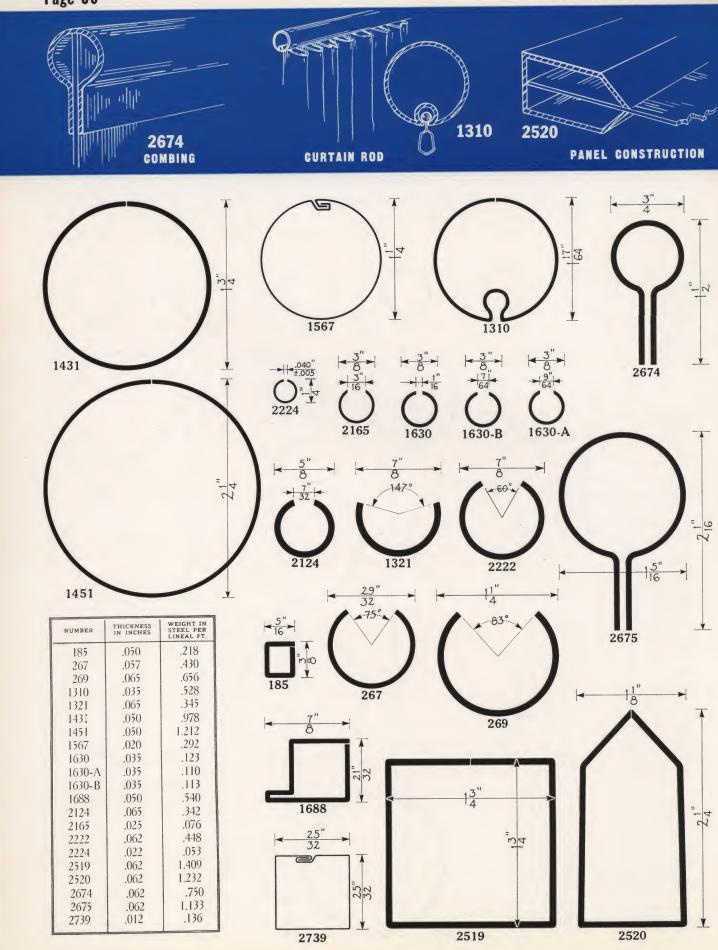














NO. 1994 SCRIBE TRIM



NO. 2214 MOP STRIP



NO. 1980 SCRIBE TRIM



NO. 2239 FLUSH DOOR INSERT

SECTION TWO

PANEL MOULDINGS . STOPS . SCRIBES . BASE MOULDINGS

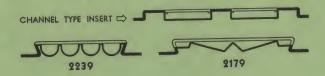
SYMMETRICAL TRIM

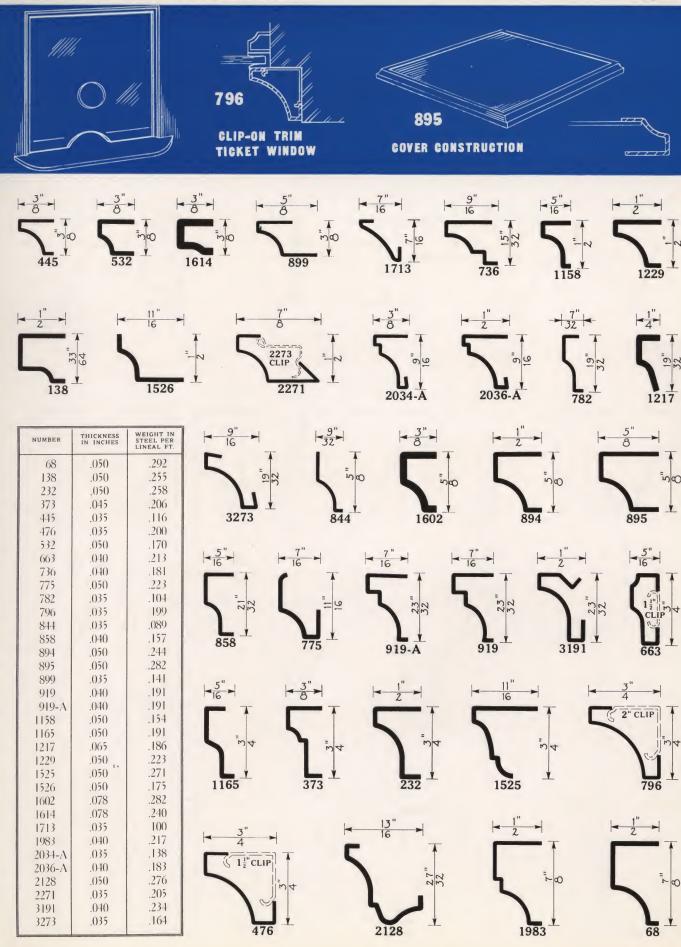
Symmetrical profiles are shown on pages 52 and 53, this section. Also on pages 79 and 98.

BEAD SHAPES Bead mouldings are found on page 54 this section. Also on pages 98 and 120.

INSERTS

This section includes decorative trim shapes suitable for recessed inserts. See page 52. Shallow box channels (pages 21 & 22) and bead shapes (page 98) can also be used. Diagrams below suggest possible treatments.



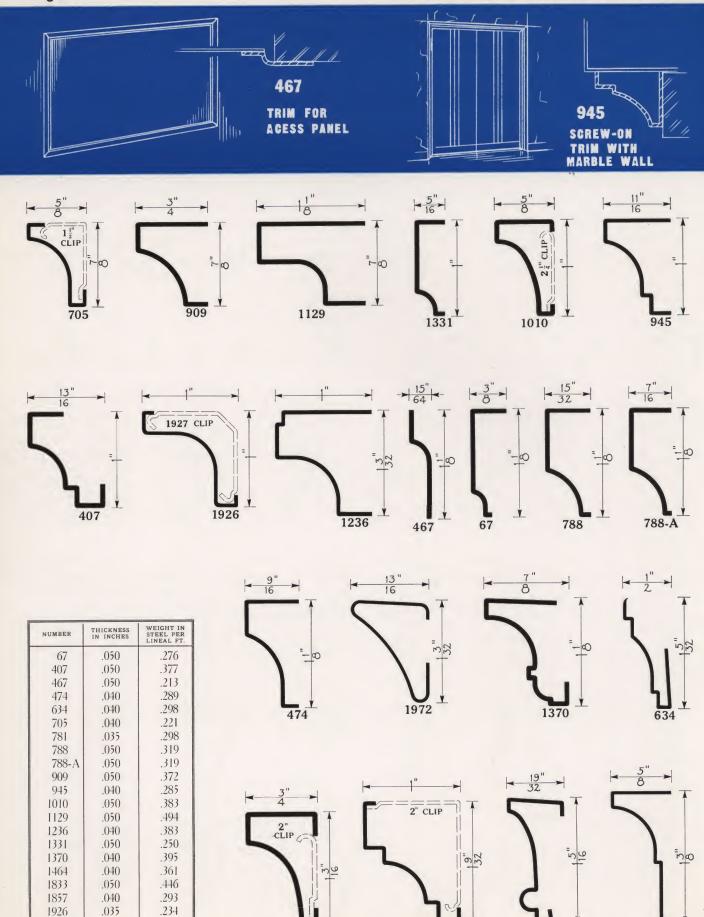


1972

.035

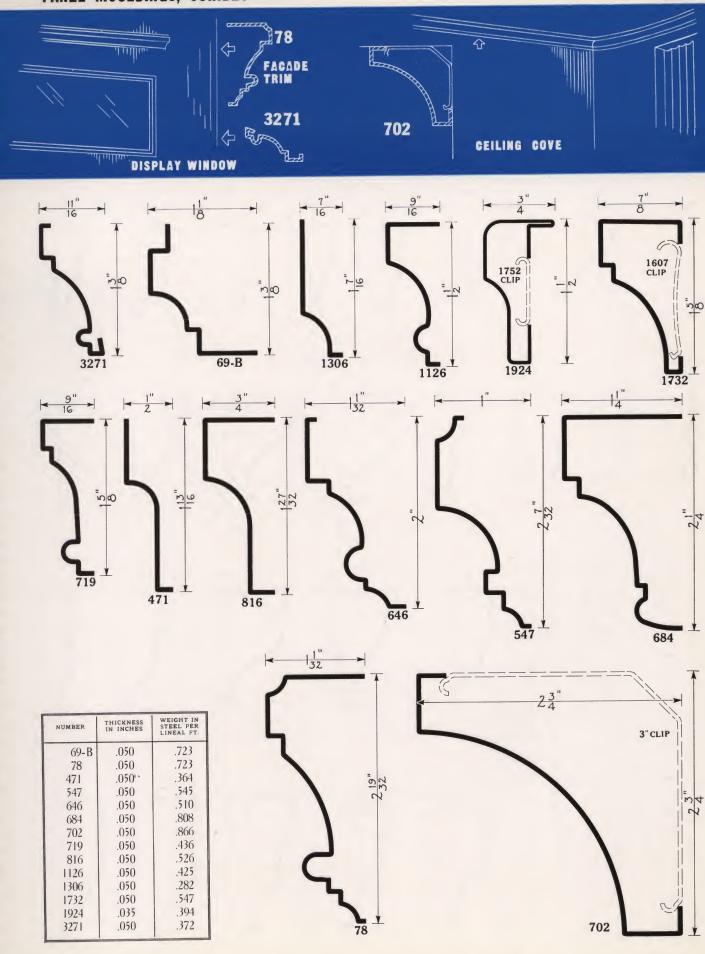
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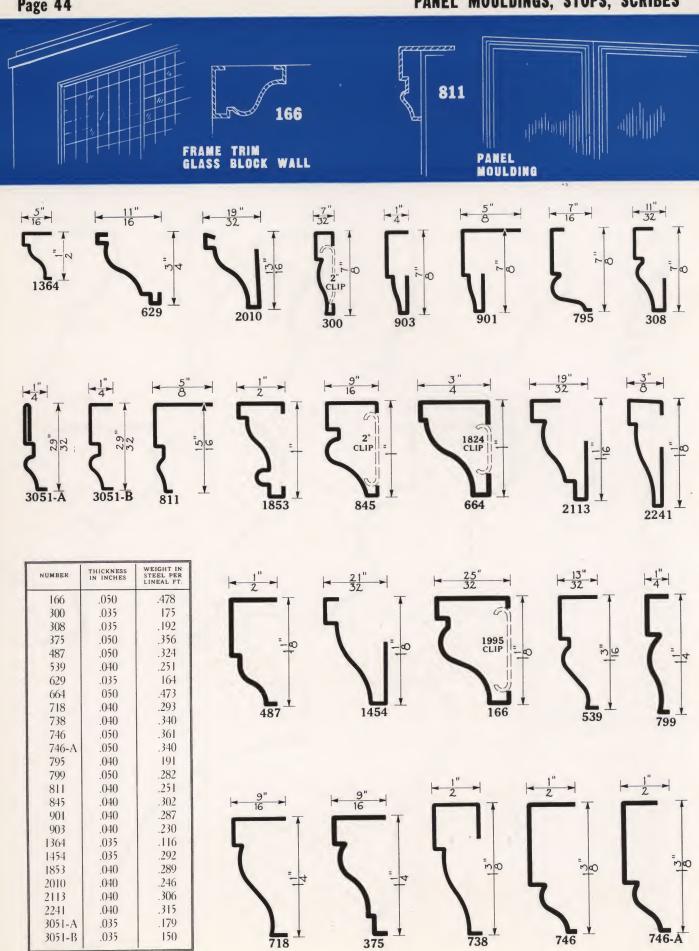
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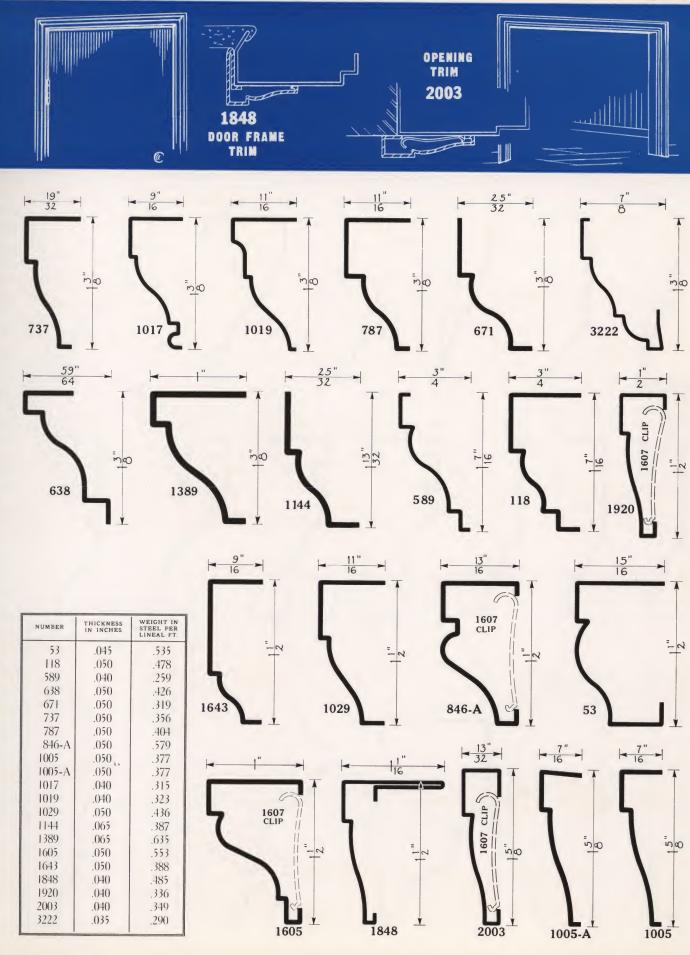


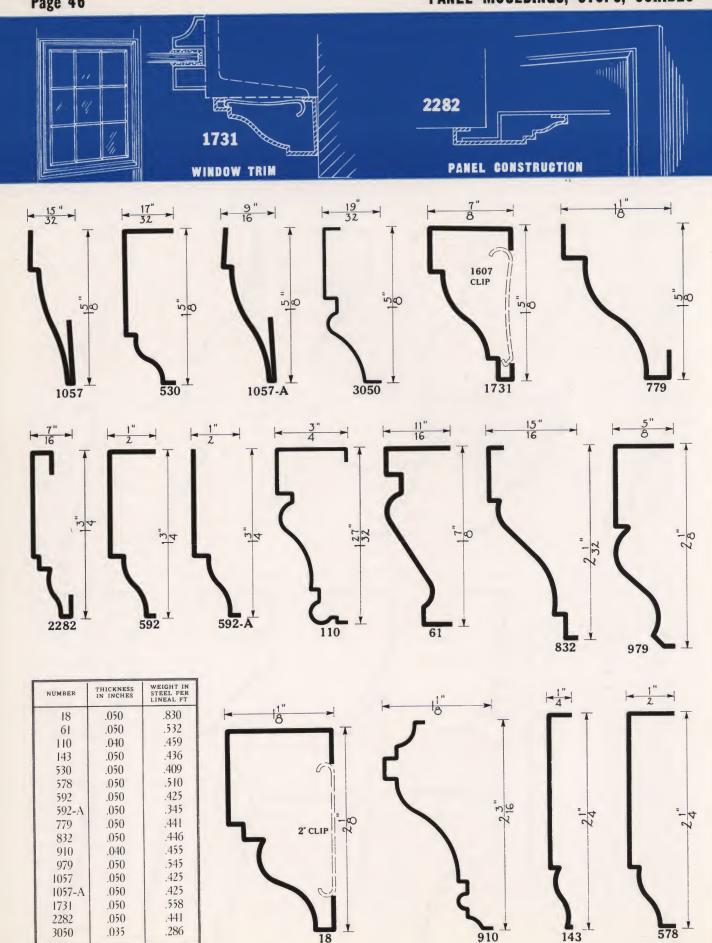
1833

1857

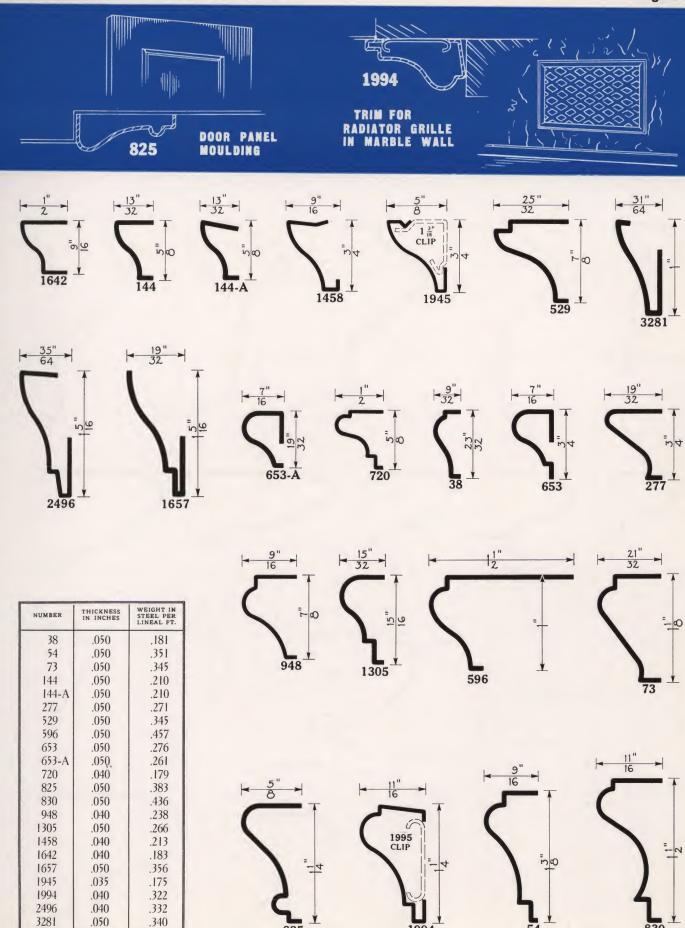




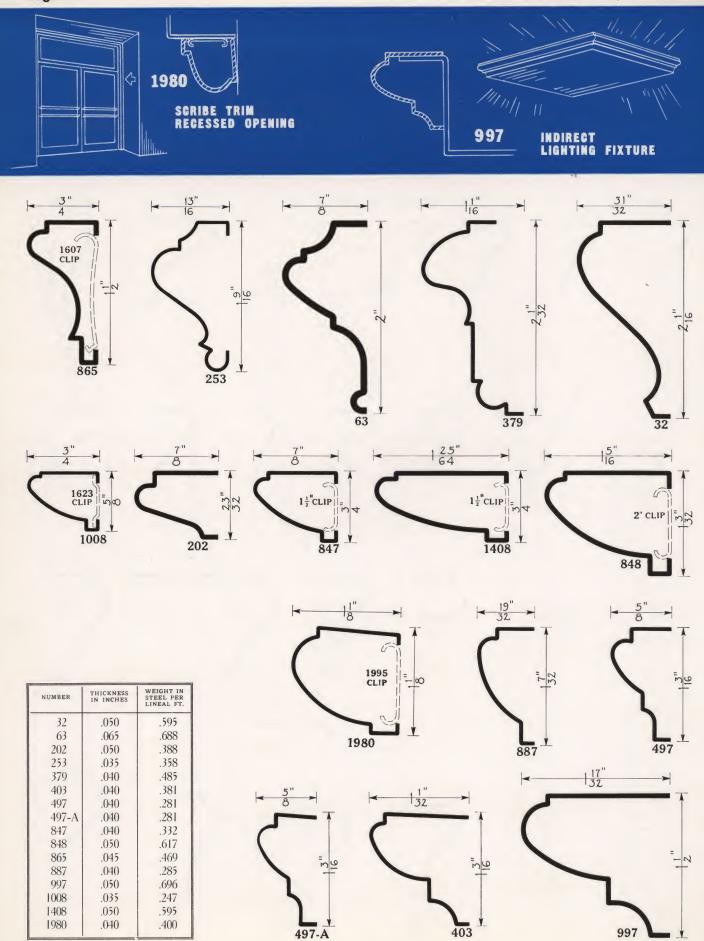


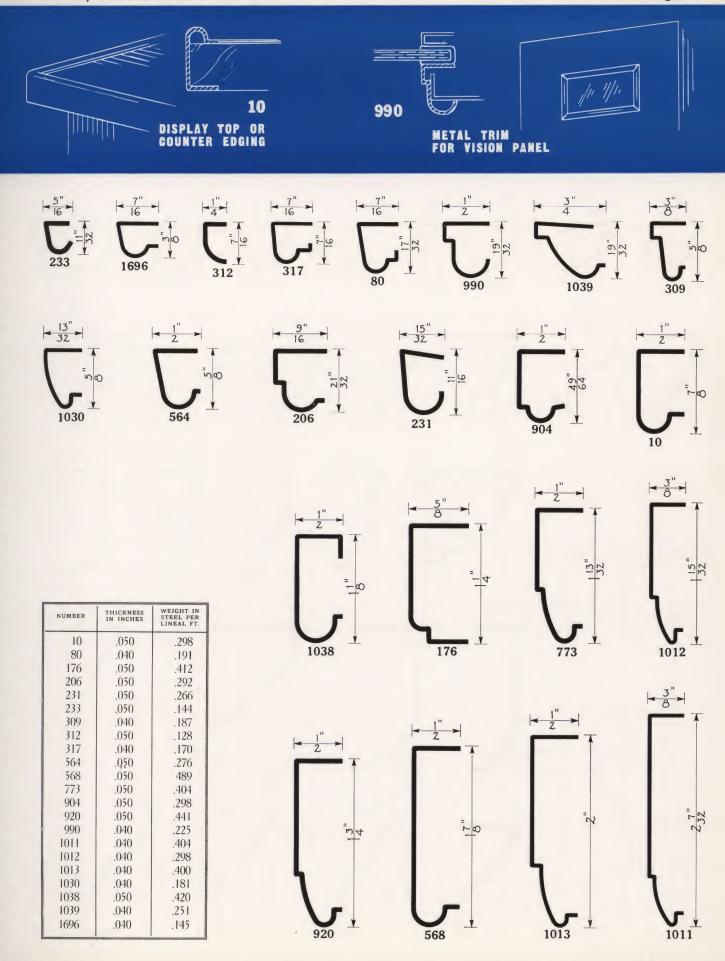


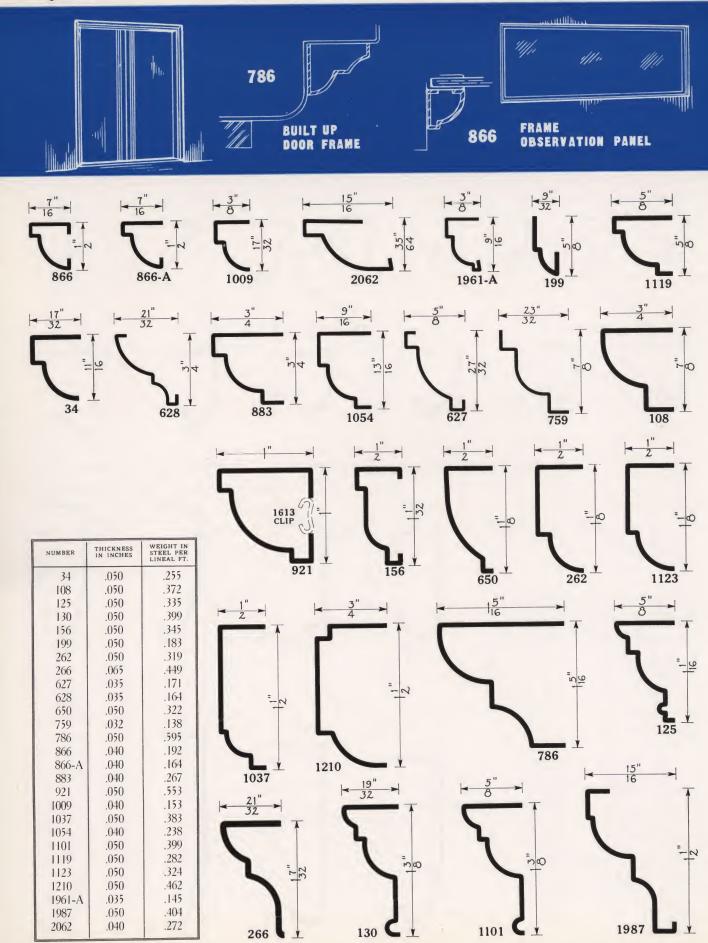
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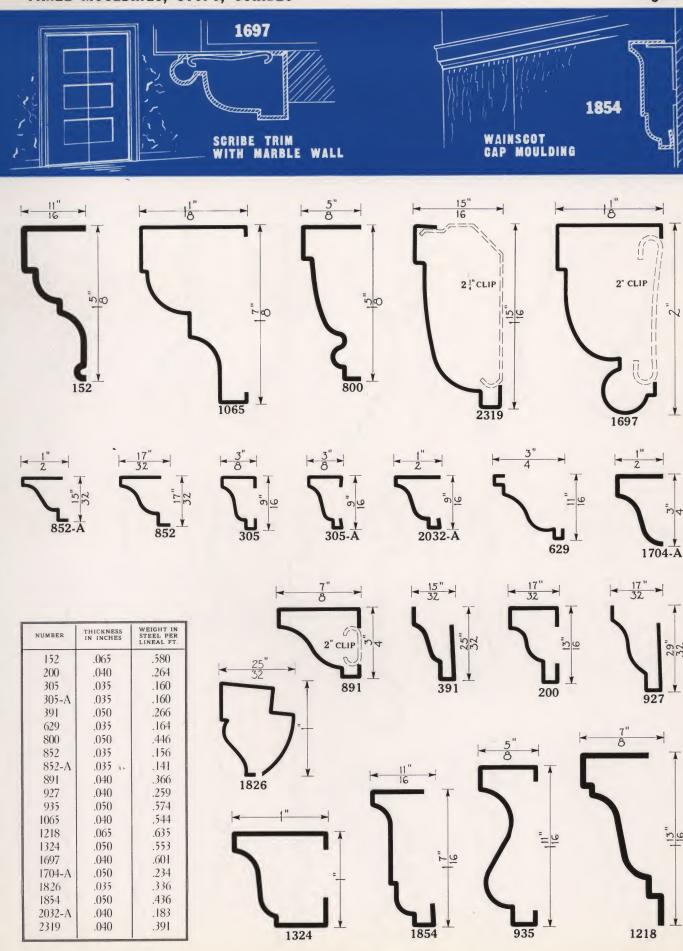


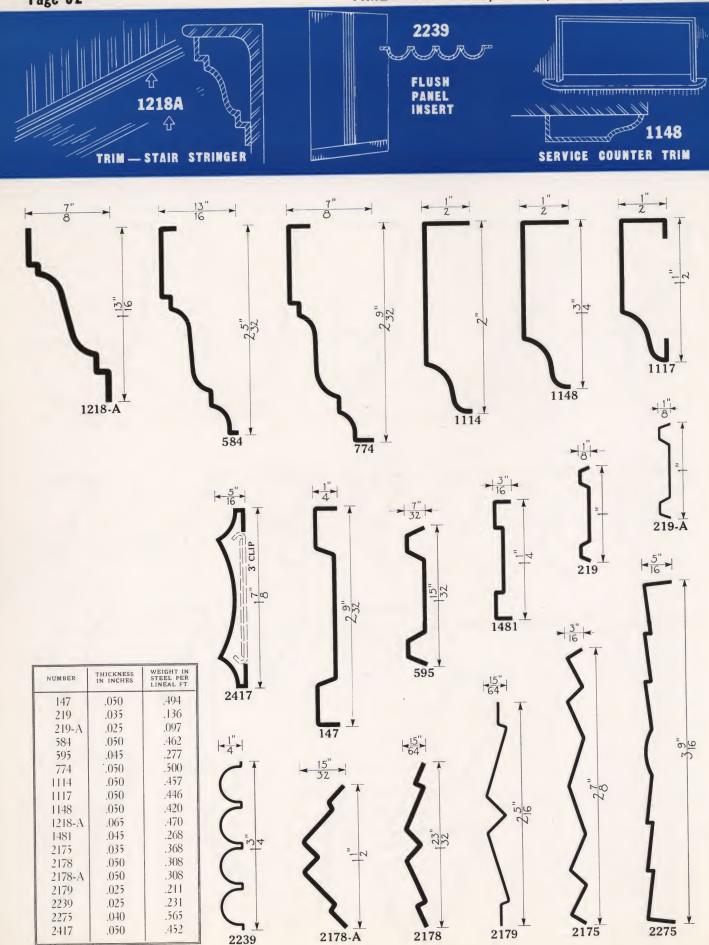
1994

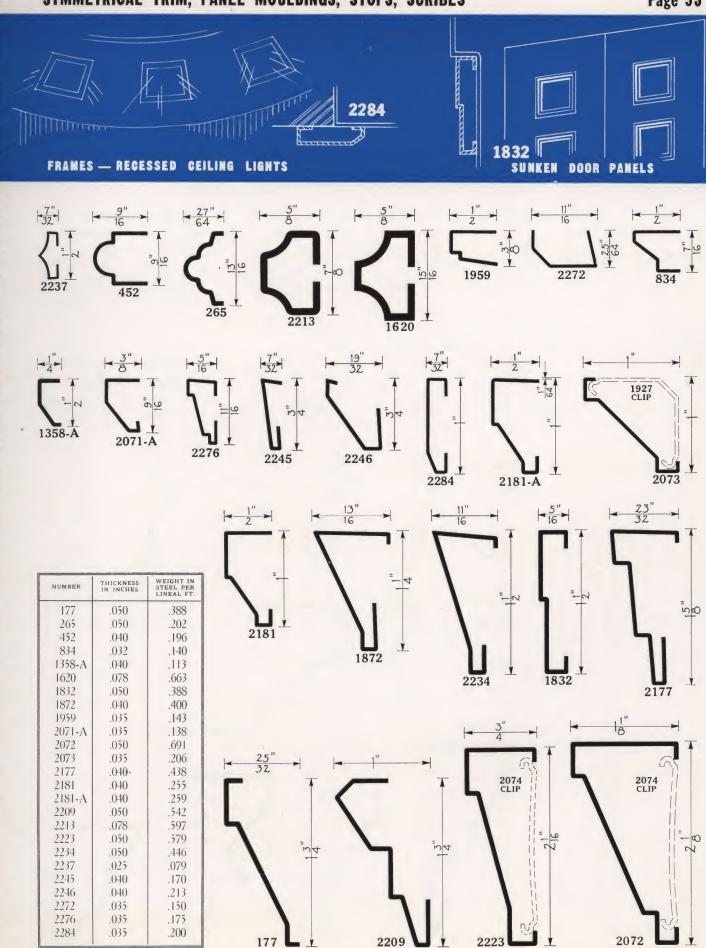


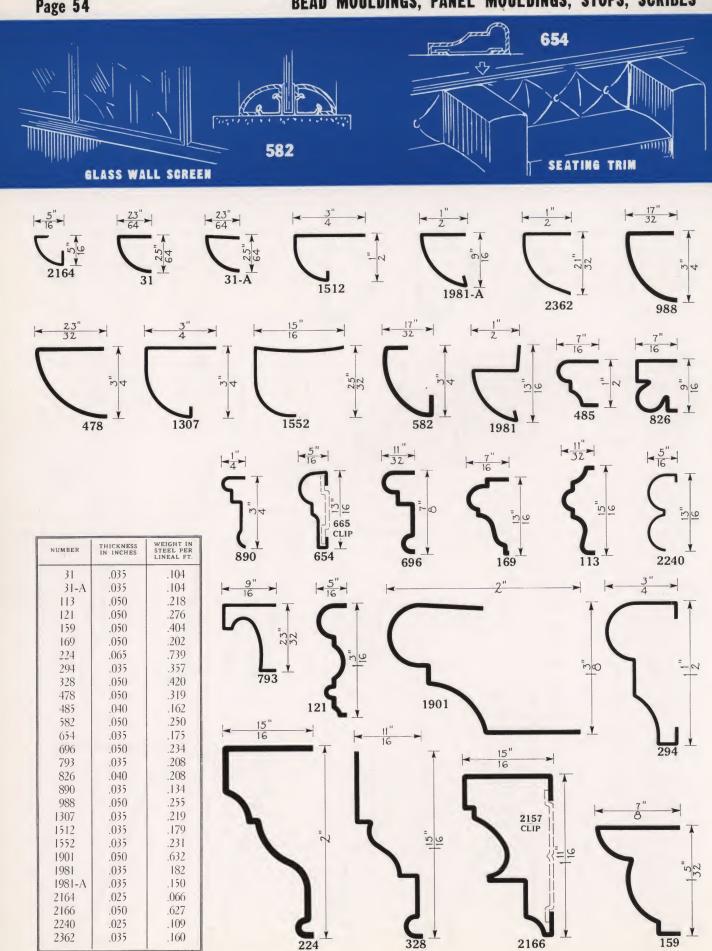


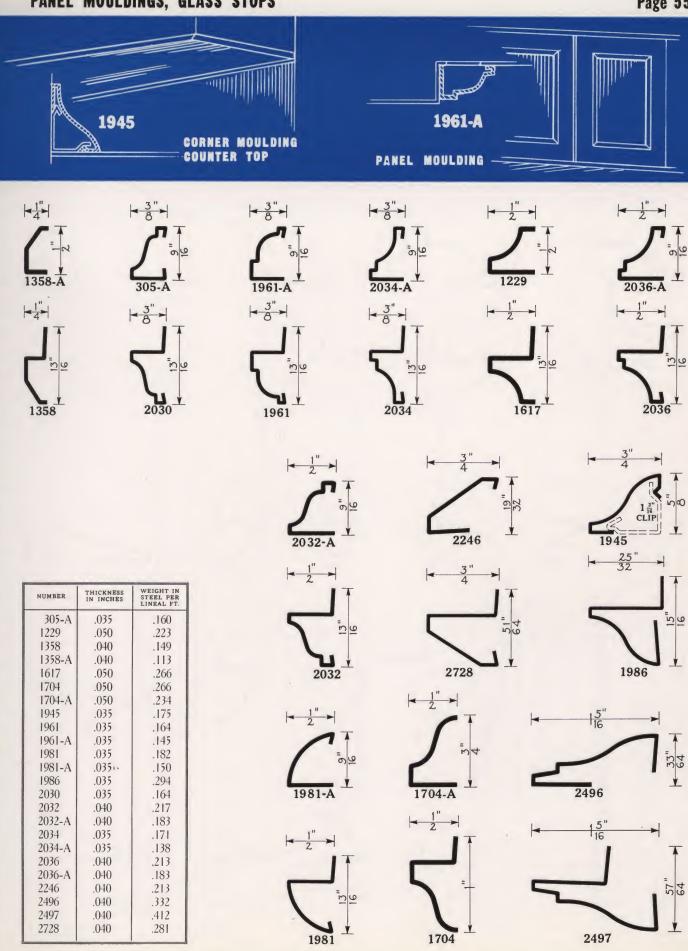






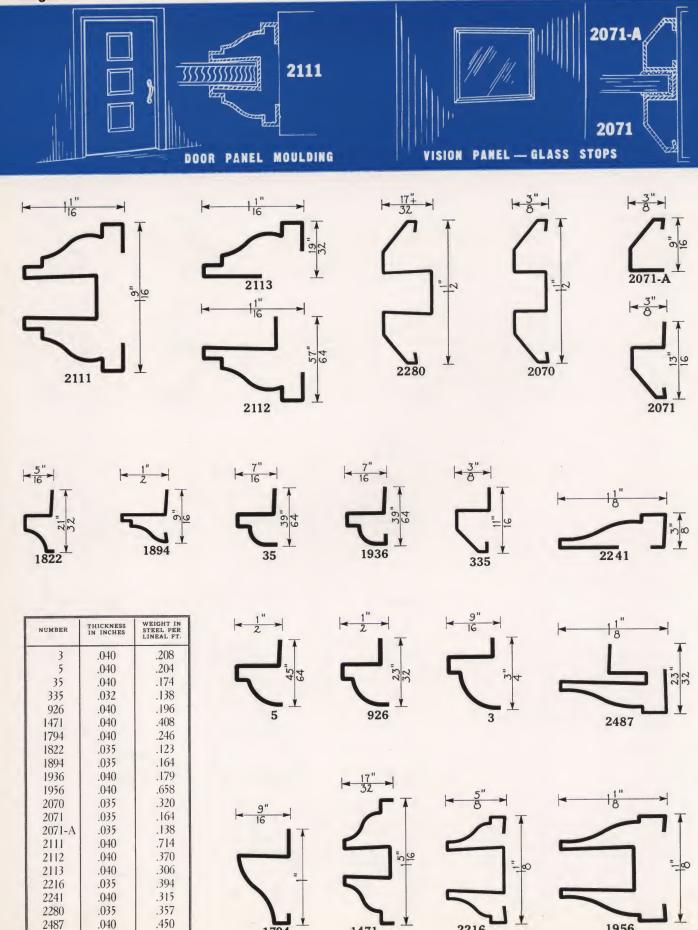




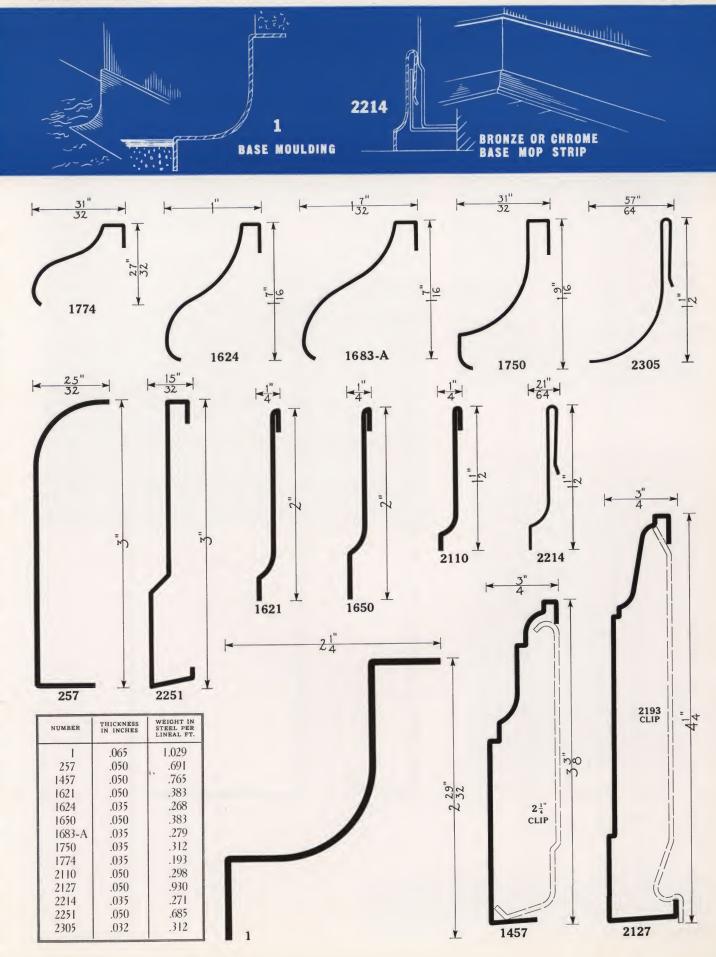


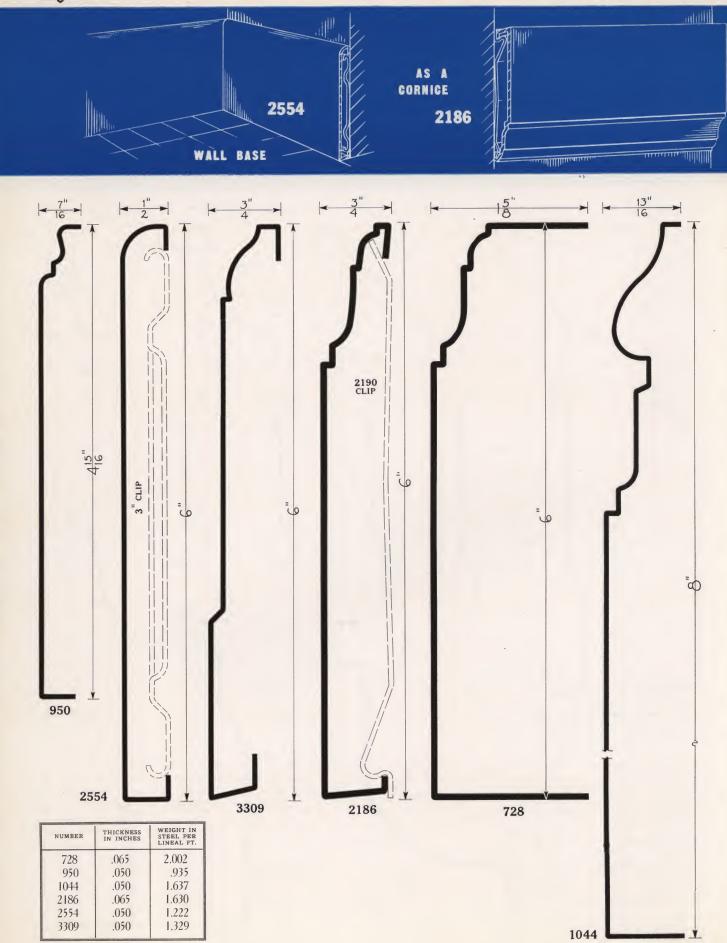
1956

2216



1794







THE ABOVE ELEVATOR ENTRANCE ILLUSTRATES THE USE OF A VERTICAL CENTER MULLION.



NO. 2277 CASING FOR ELEVATOR ENTRANCE.



NO. 2417 TRIM WITH BULL NOSED FRAME.

SECTION THREE

CASINGS • MULLIONS • PILASTERS • ASTRAGALS

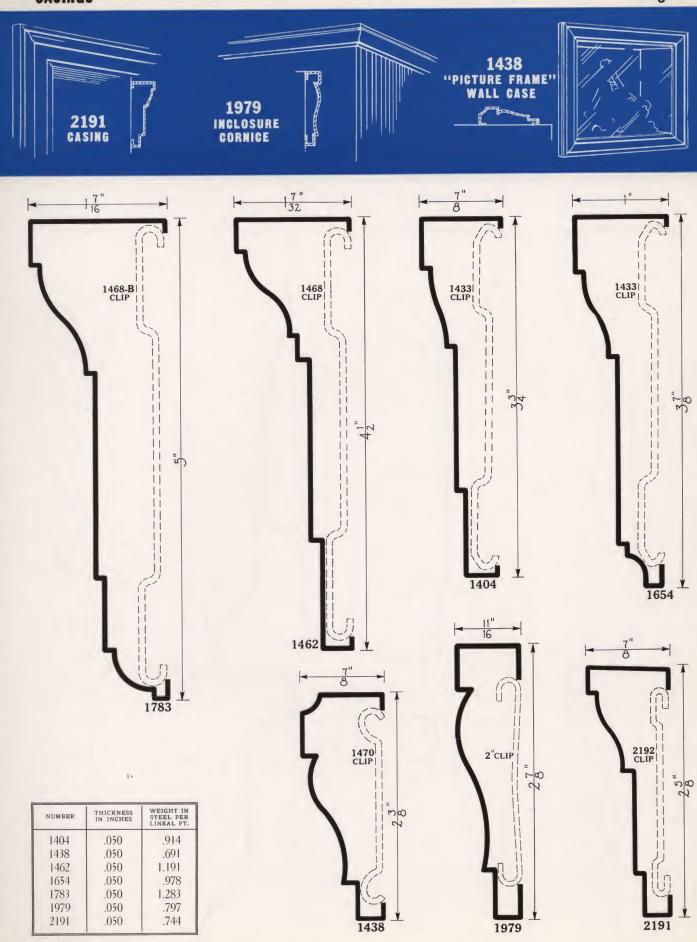
INVISIBLE FASTENINGS

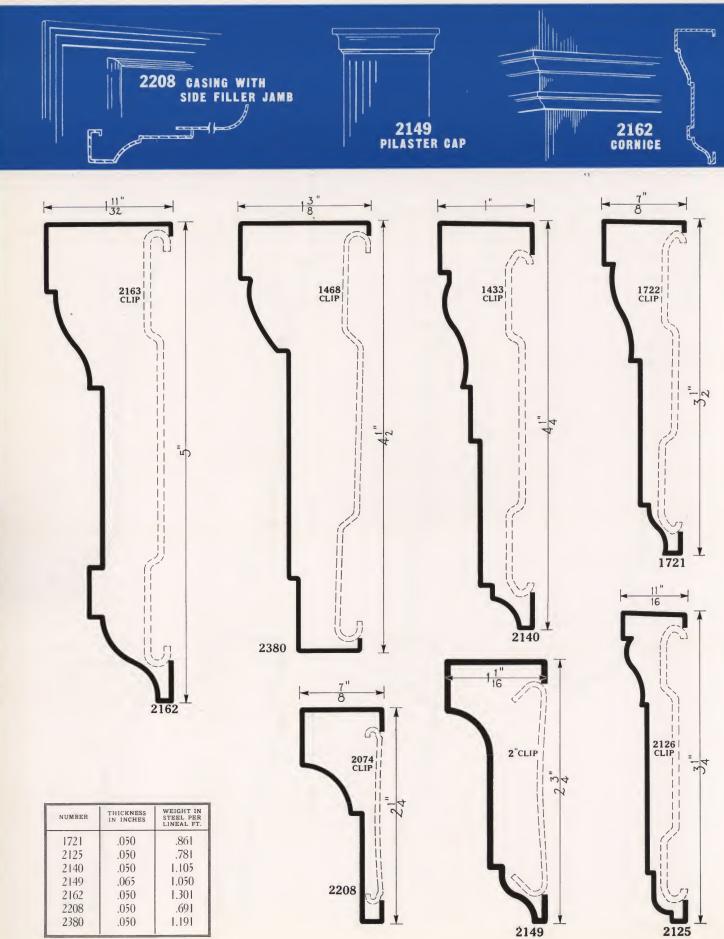
Where invisible fastenings are desired on shapes not shown with clips, such fastenings can be designed at reasonable cost.

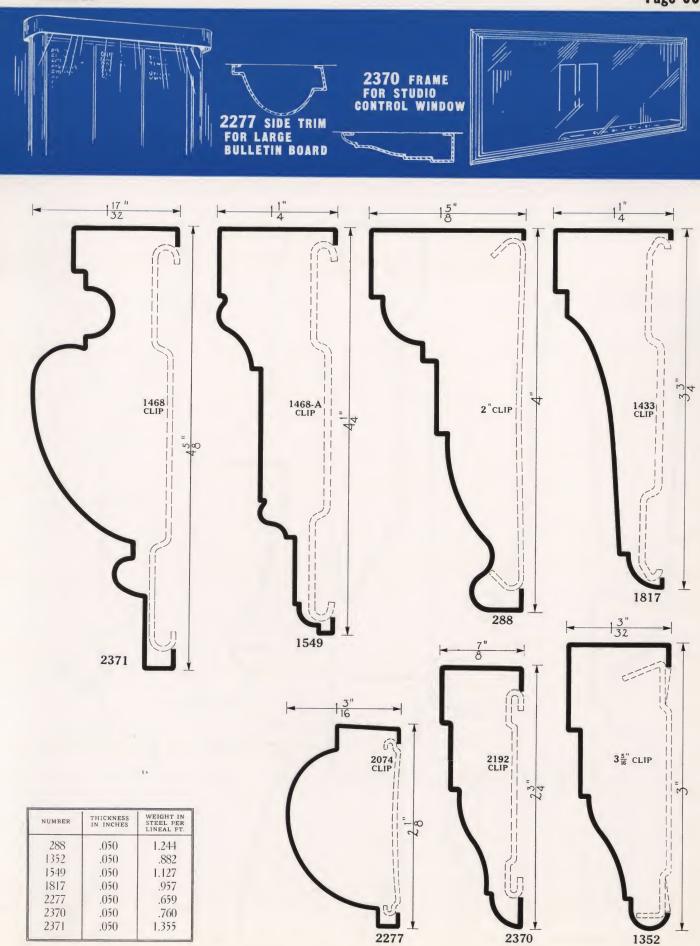
FLUTED REEDED PILASTERS Fluted and reeded pilaster shapes can be achieved by press dies in various widths and in maximum lengths of 10 feet. (see pages 138 and 139.) No. 161 (page 76) and No. 2339 (page 52) used as pilaster inserts permit variation in metals used. Nos. 914, 1751 etc. (page 98) surface applied, also offer color and metal variation.

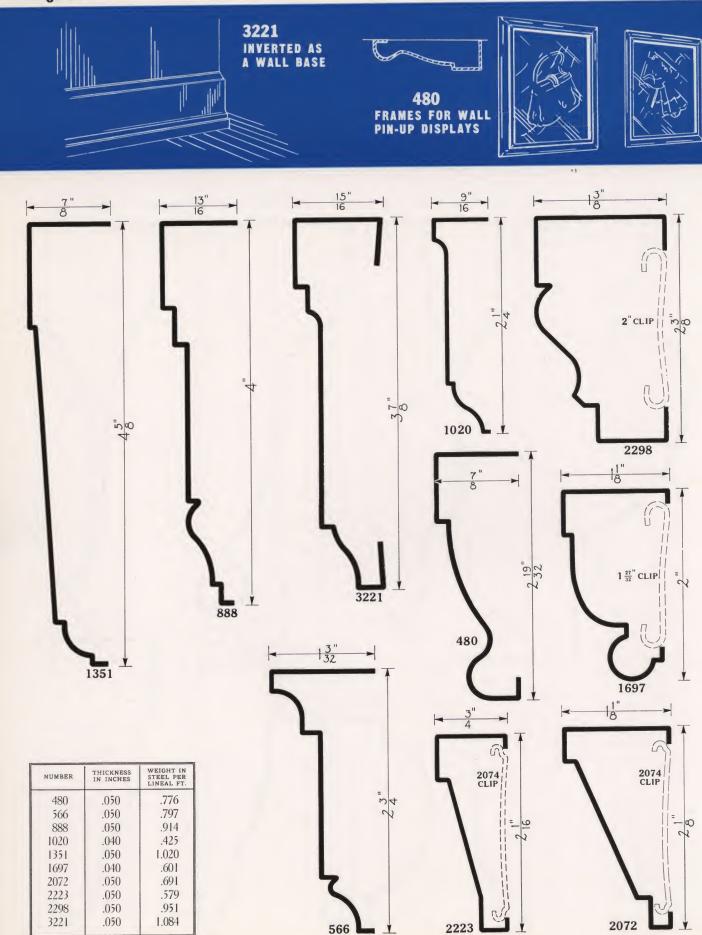
CORNICES

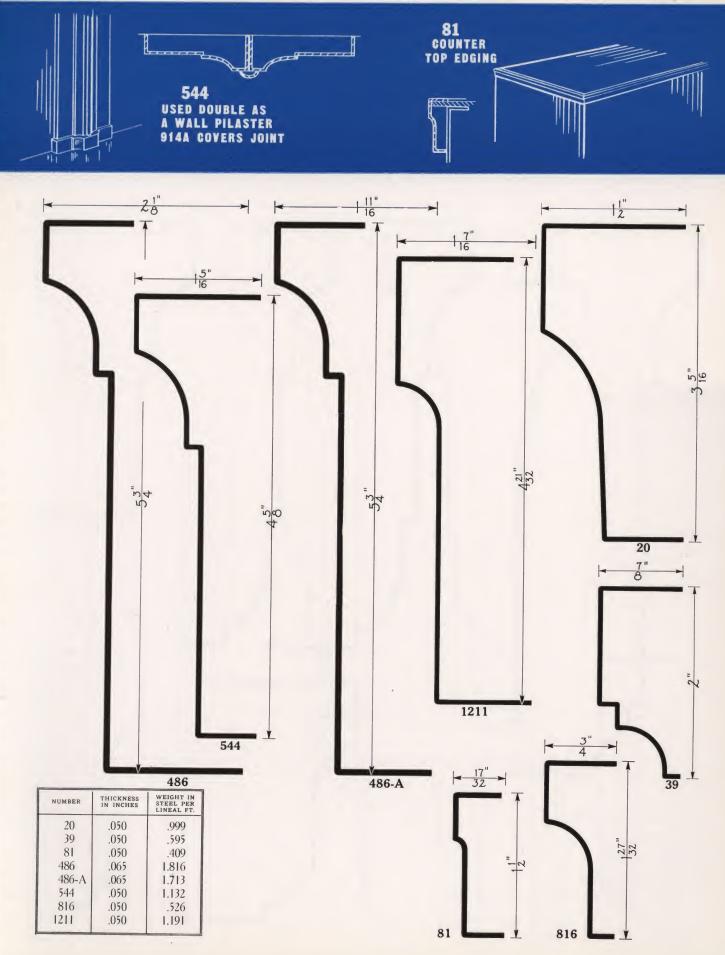
Rolled cornice shapes are shown in Section 4. Pressed cornices are found on page 155. Additional cornice designs can be made by combining various shapes in this section, as suggested on page 93.

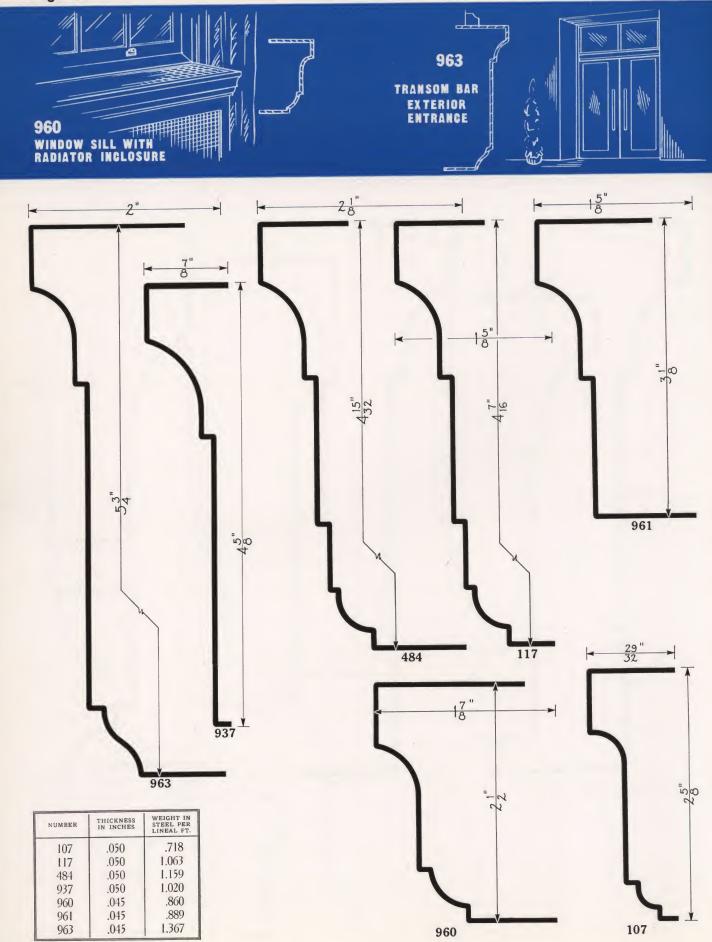


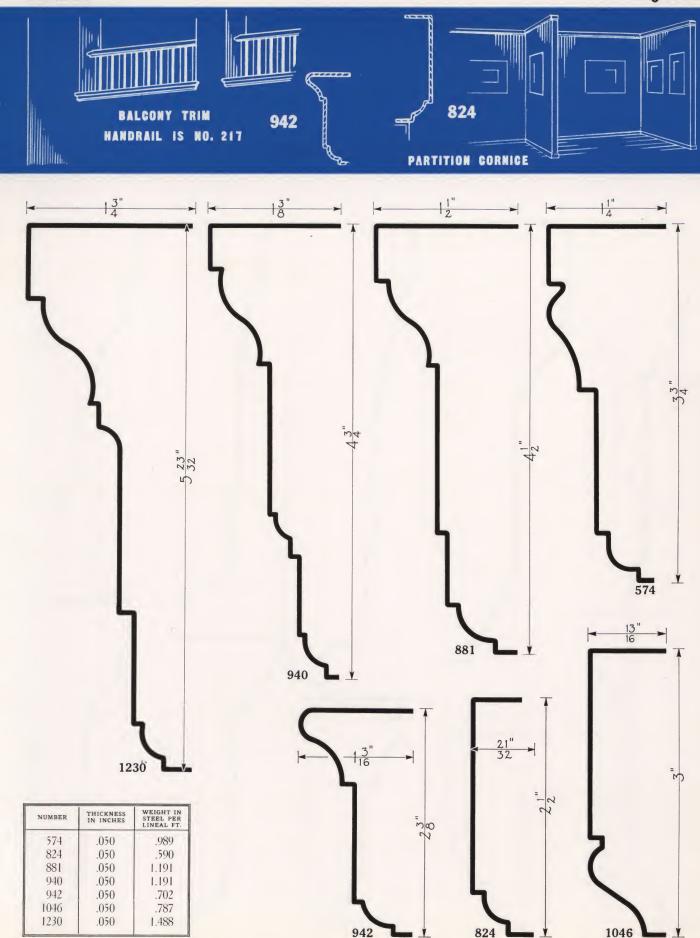


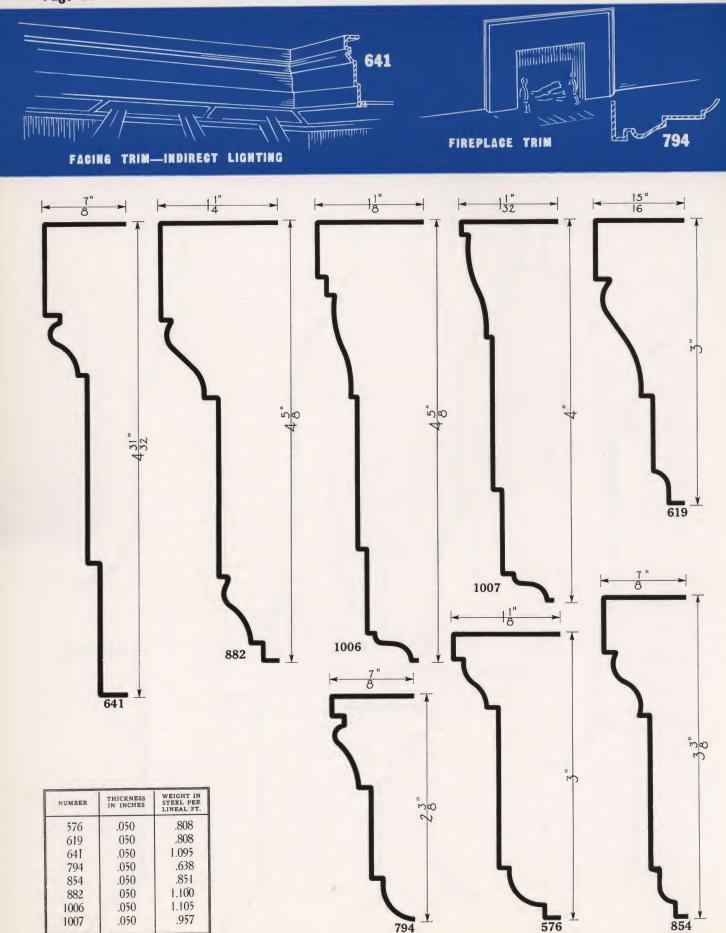


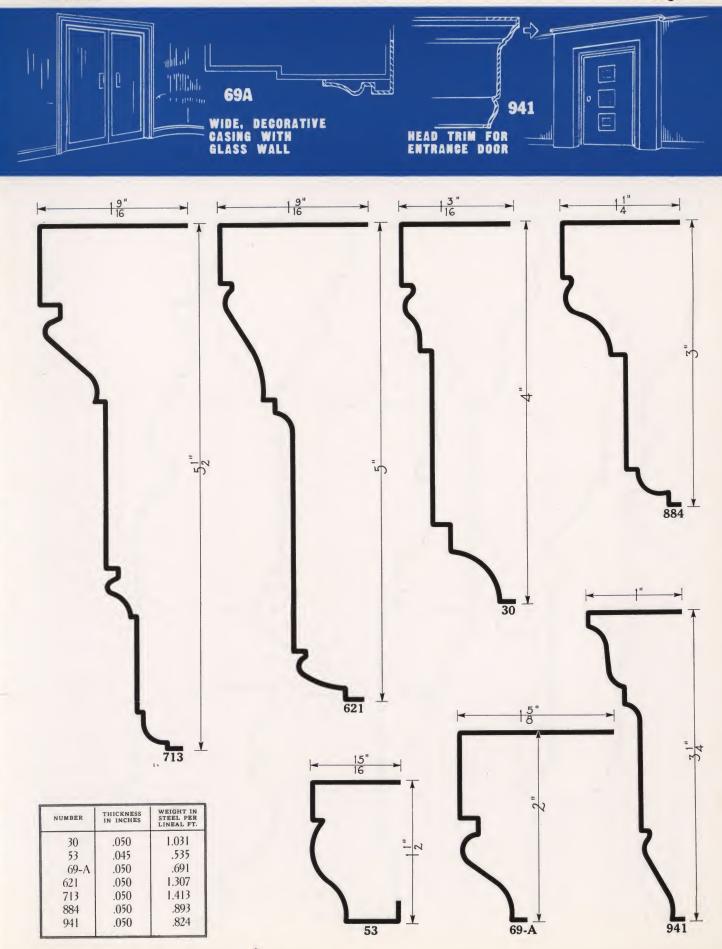


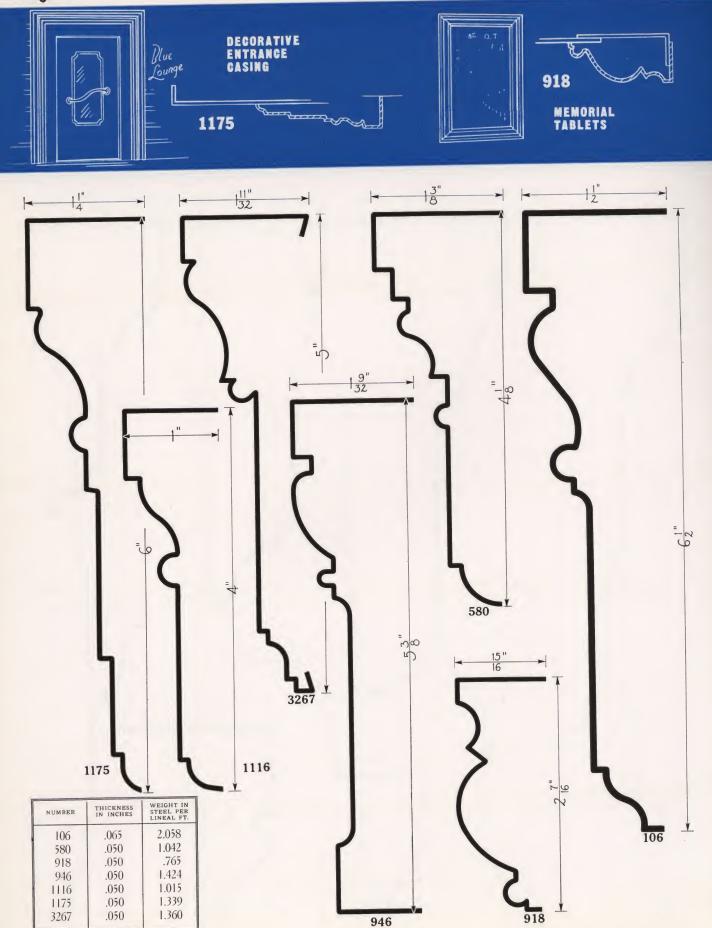


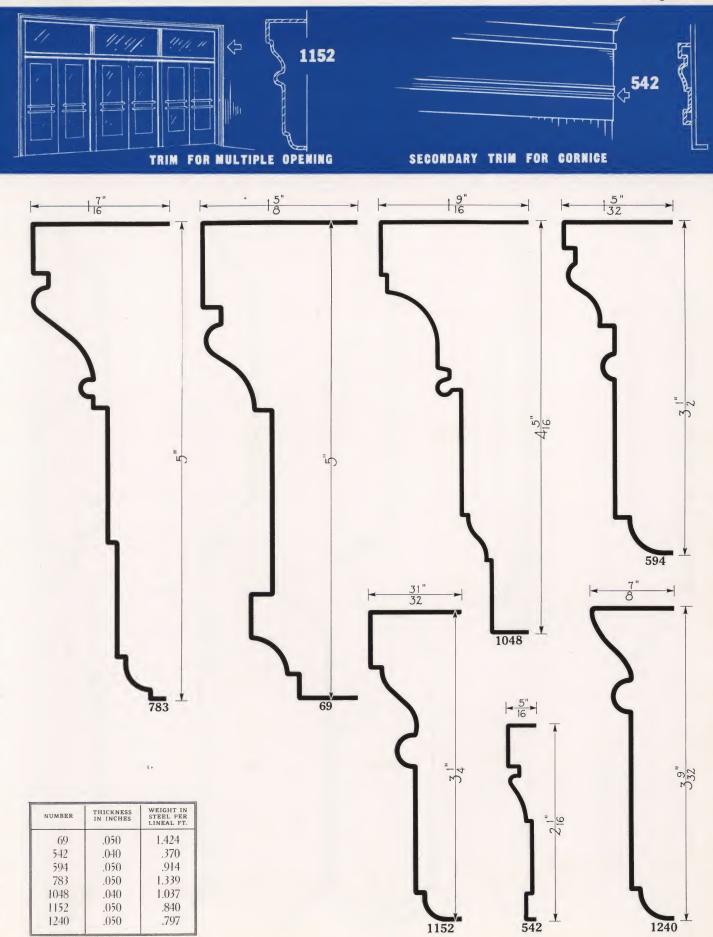












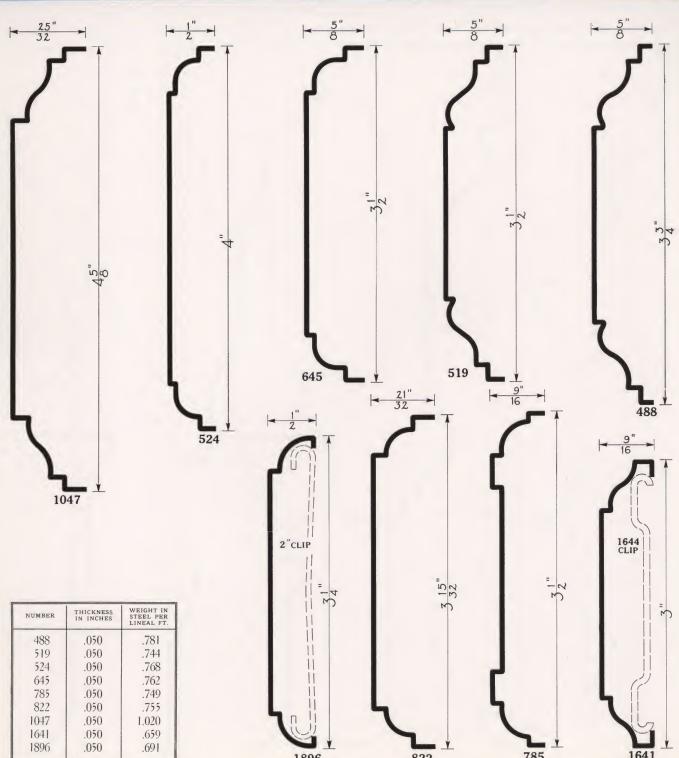
.050



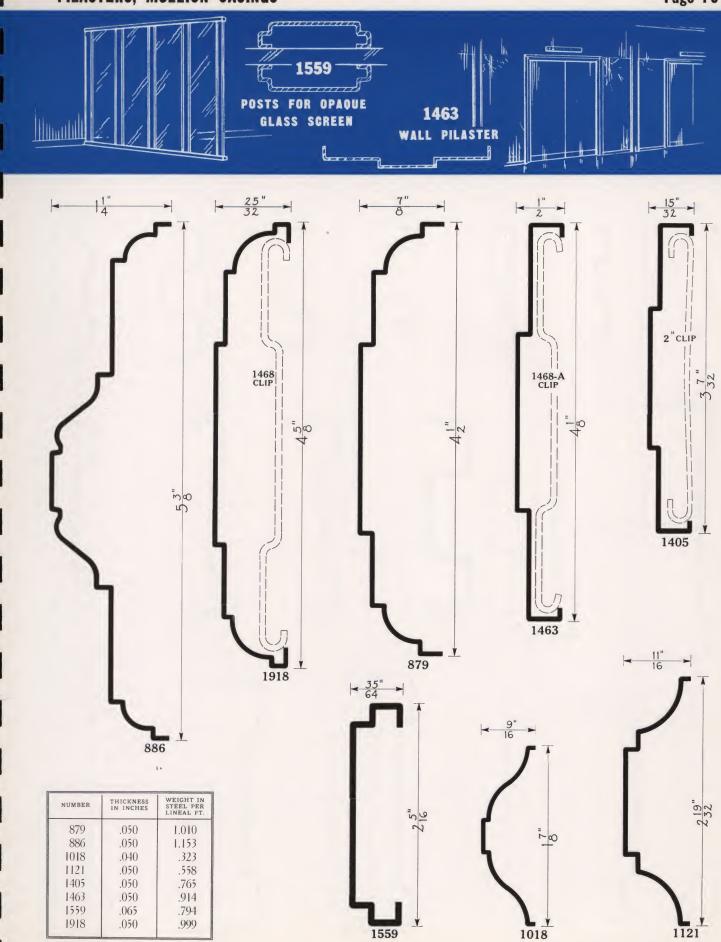


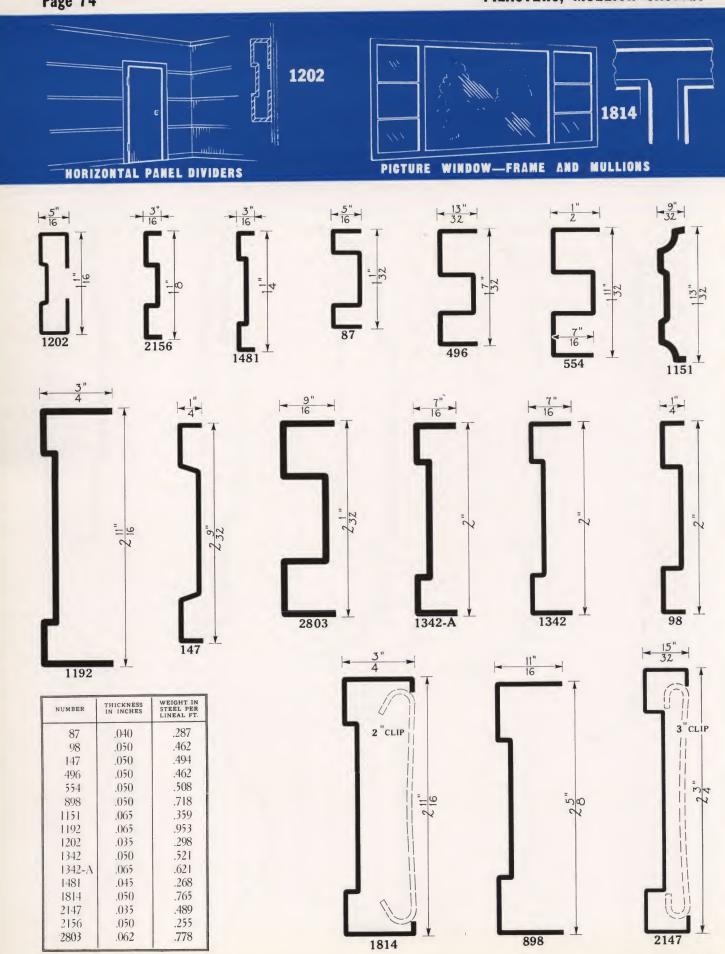
785

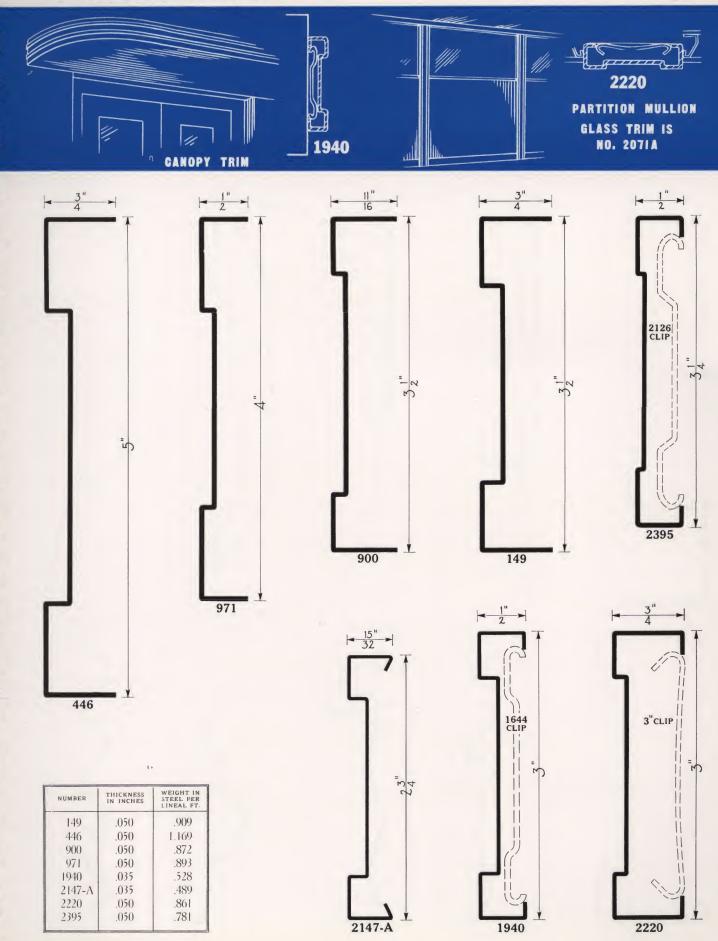
822



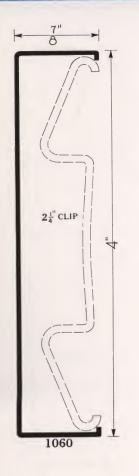
1896





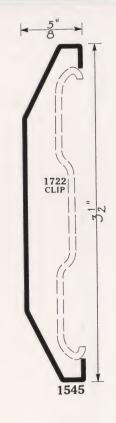














NUMBER	THICKNESS IN INCHES	WEIGHT IN STEEL PER LINEAL FT.
161	.050	.771
197	.050	.500
652	.065	.753
1060	.050	1.010
1474	.050	.723
1545	.050	.787
2135	.050	.489
2250	.050	.622
2417	.050	.452

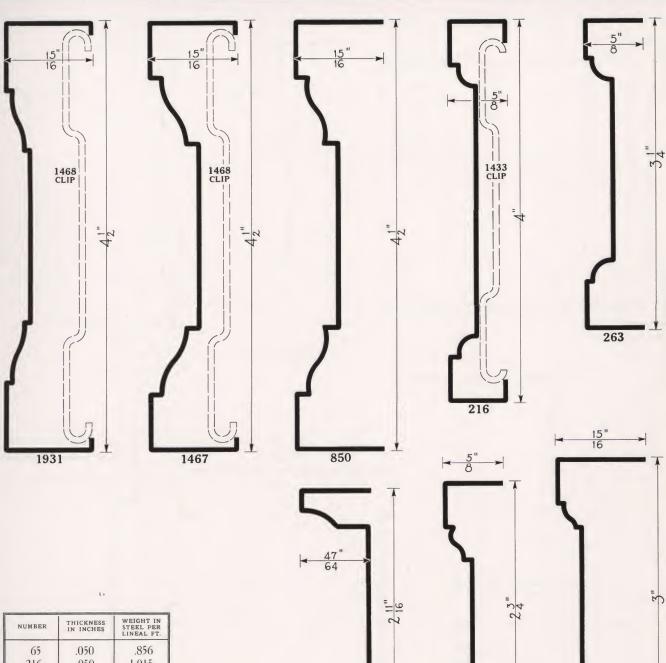




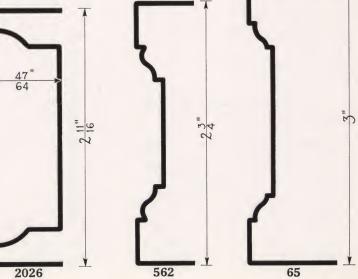


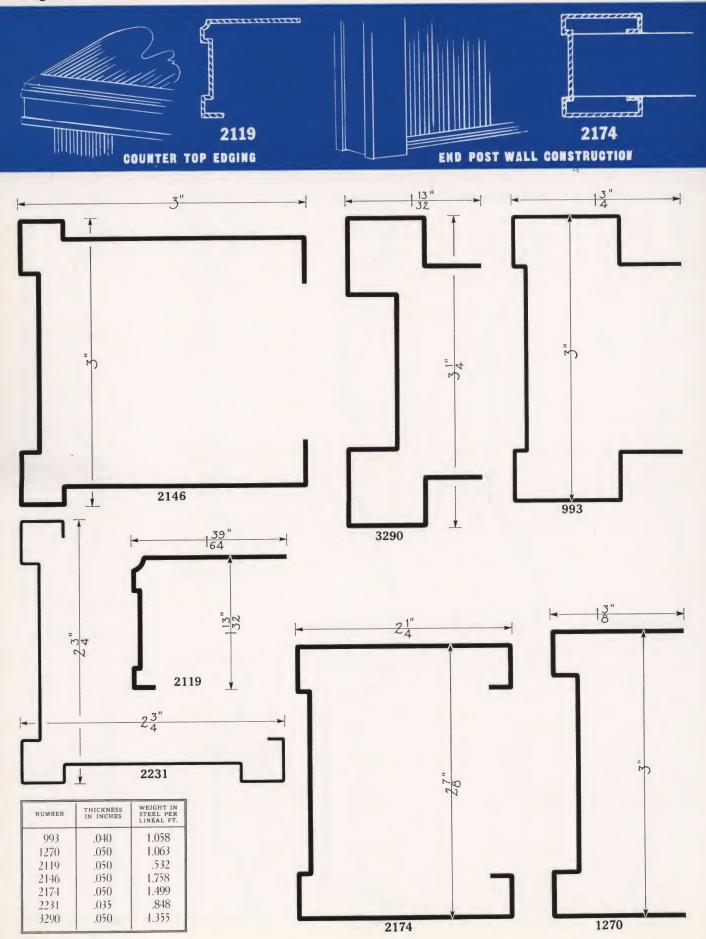




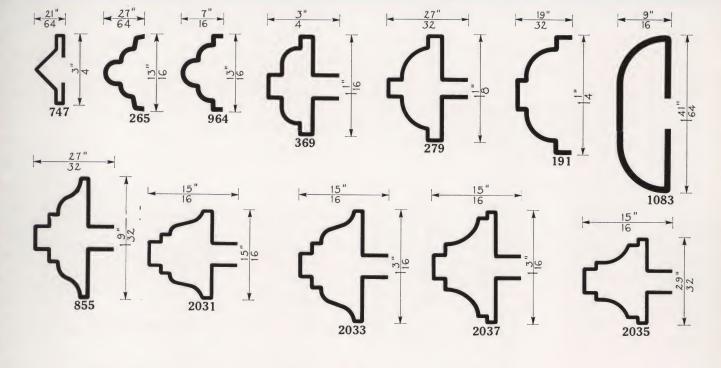


THICKNESS IN INCHES	WEIGHT IN STEEL PER LINEAL FT.
.050	.856
.050	1.015
.050	.840
.050	.776
.050	1.132
.050	1.297
.050	1.169
.050	.861
	.050 .050 .050 .050 .050 .050 .050



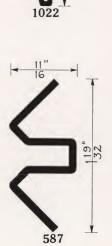




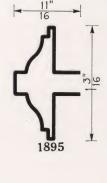


NUMBER	THICKNESS IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	
191	.050	.359	
265	.050	.202	
279	.040	.434	
369	.040	.421	
585	.032	.340	
586	.040	.217	
587	.078 **	.763	
747	.035	.199	
855	.040	.468	
964	.050	.213	
1022	.050	.351	
1083	.065	.829	
1895	.035	.368	
2031	.035	.353	
2033	.040	.459	
2035	.035	.357	
2037	.040	.455	
2213	.078	.597	





| 17" →





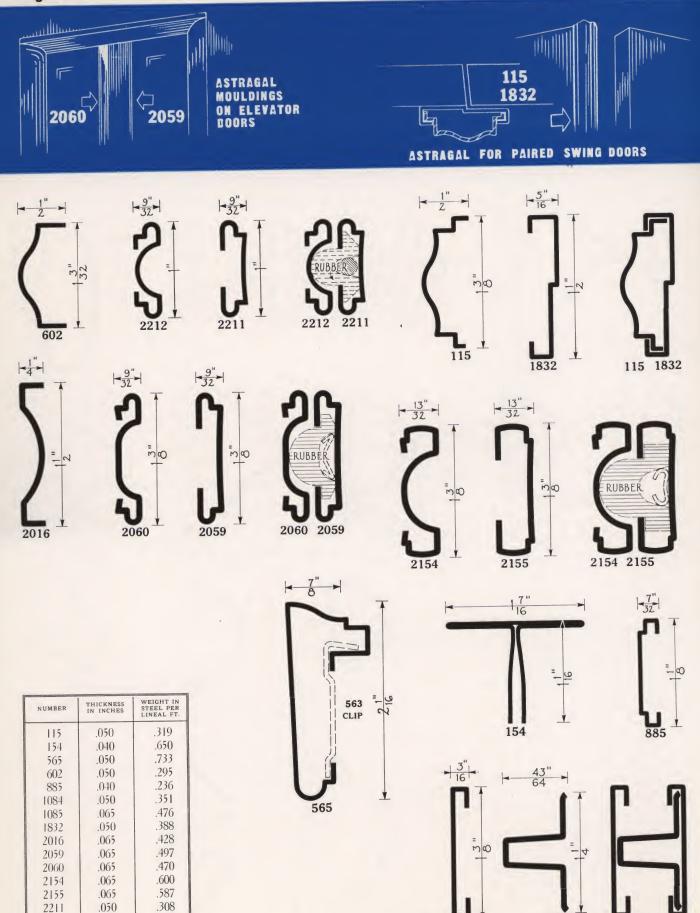
1084 1085

2211

2212

.050

.324





CORNICE COMBINATION NOS. 544 AND 159 USED AS A TRANSOM BAR.



NO. 1545 CHAIR RAIL MOULDING ILLUSTRATED ABOVE.



NO. 217 MOULDING USED BOTH AS A STAIR HAND-RAIL AND WINDOW GUARD RAIL.



SECTION FOUR

PICTURE & WIRE MOULDINGS . CORNICES . HANDRAILS

CORNICES

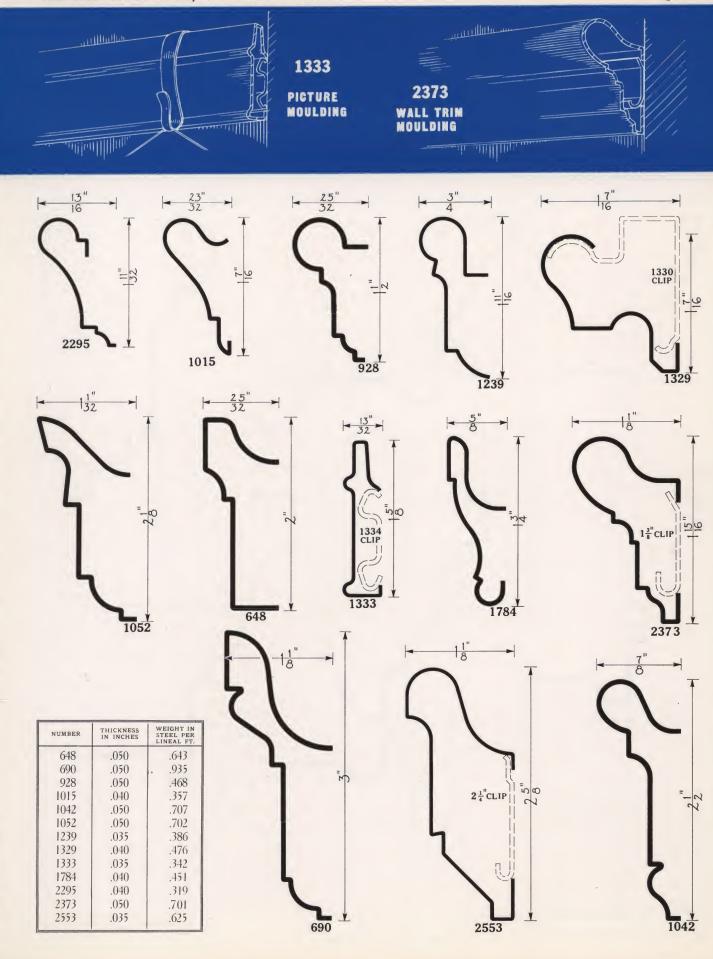
Cornice combinations are illustrated on

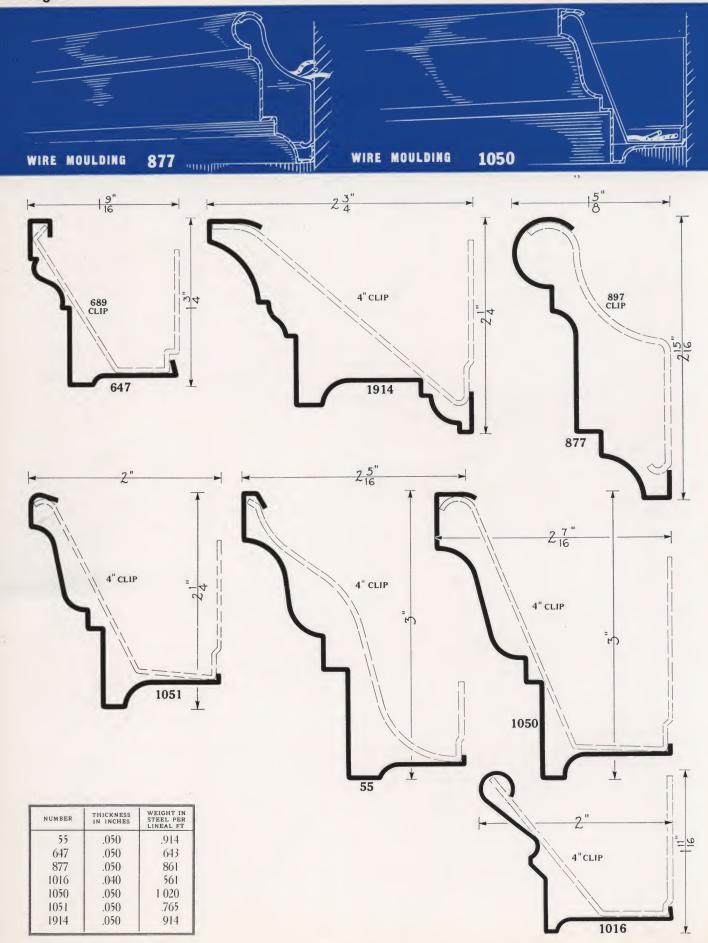
pages 93 and 155.

HANDRAILS

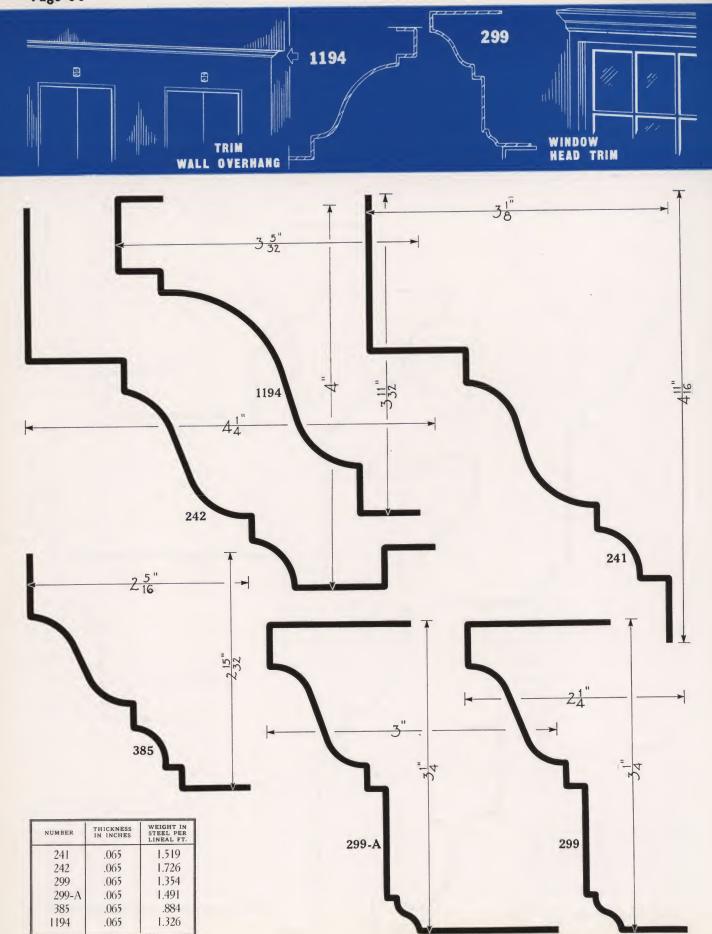
Handrails are shown on page 92, this section. Pressed handrail shapes are found on

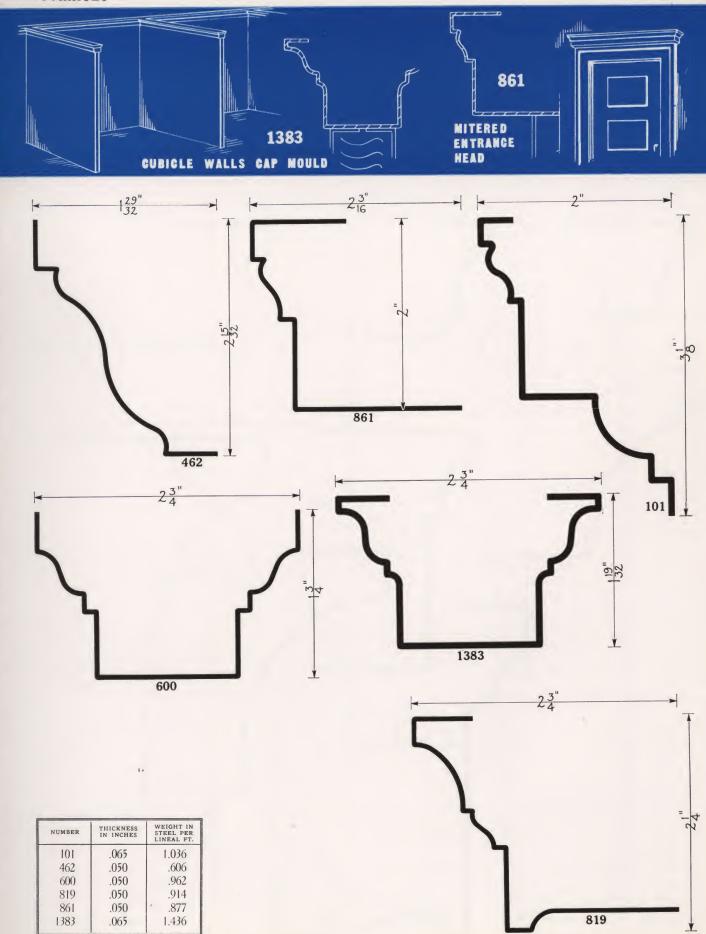
page 154.

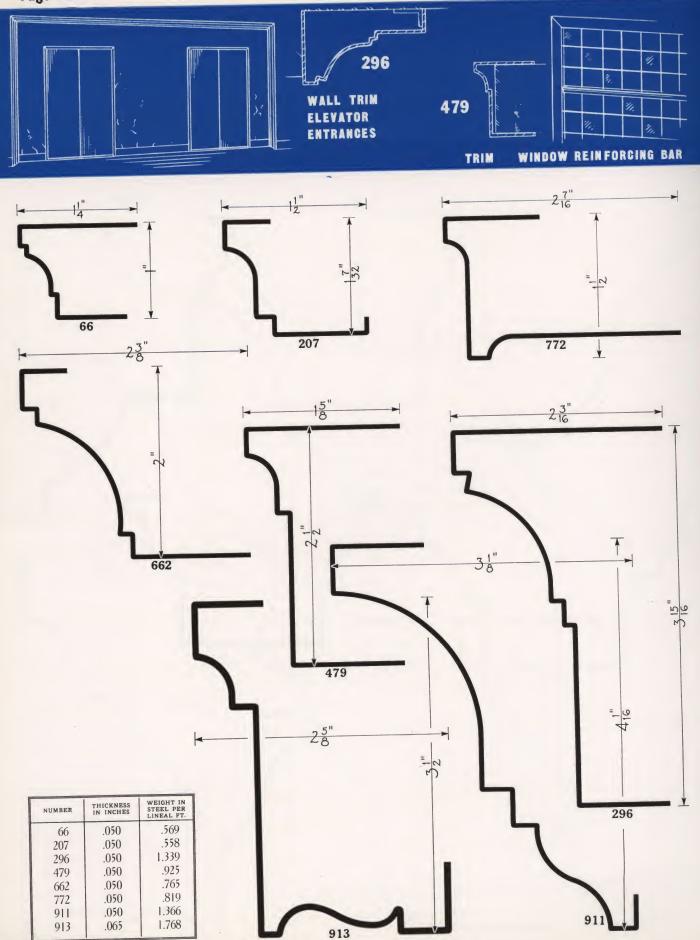


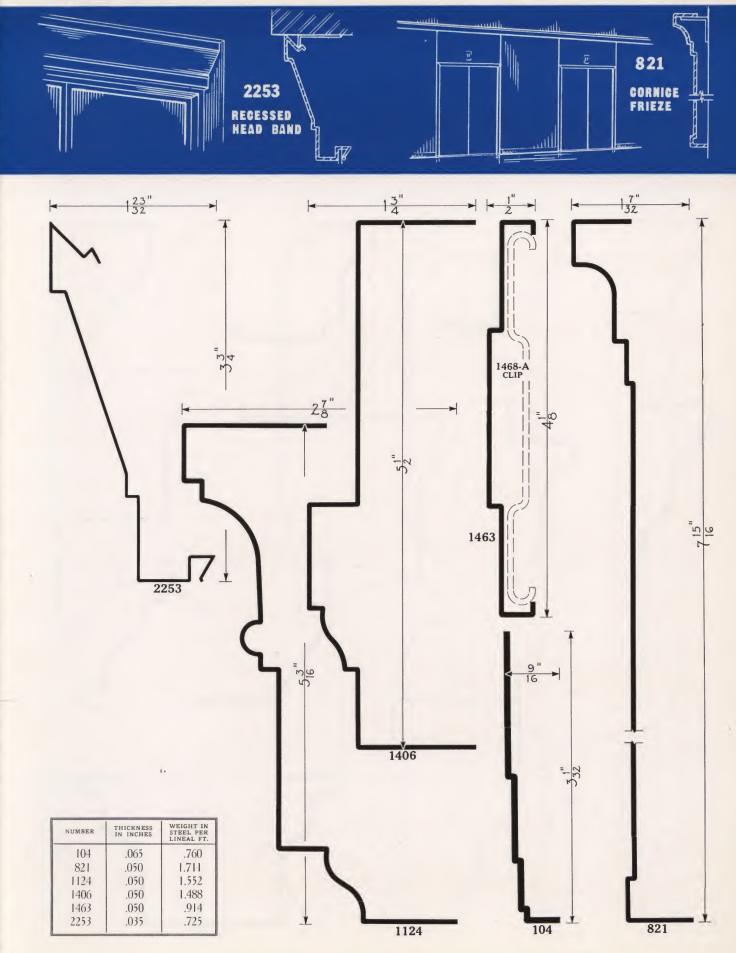


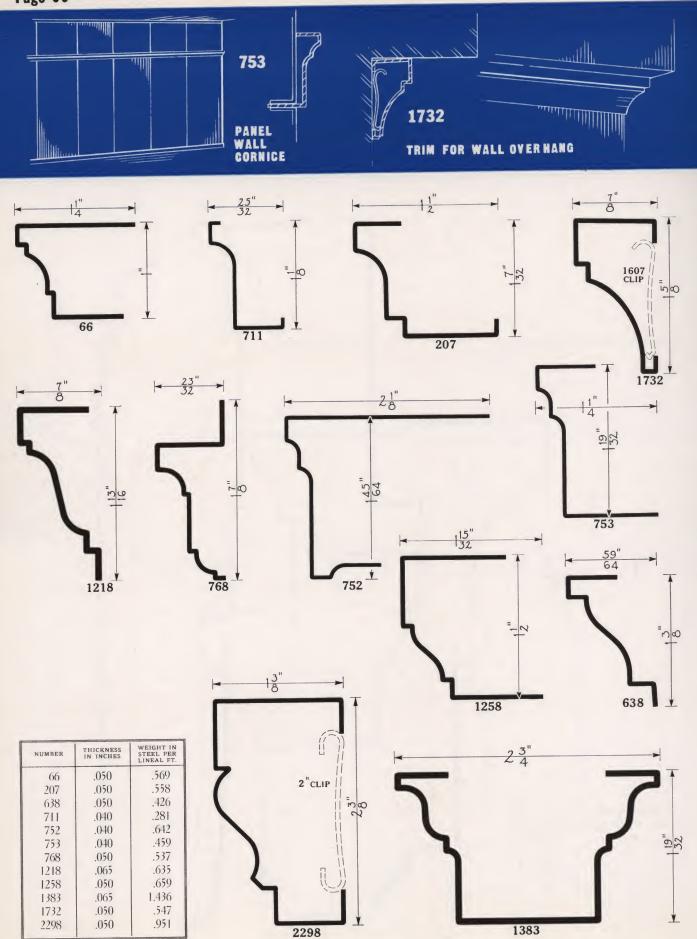
	6	,	13" 4" CLIP
NUMBER	THICKNESS IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	
982	.050	1.088	
984	.050	.680	
	.050	1.074	
1363	1 .070		
1363 1394	.050	1.191	1919

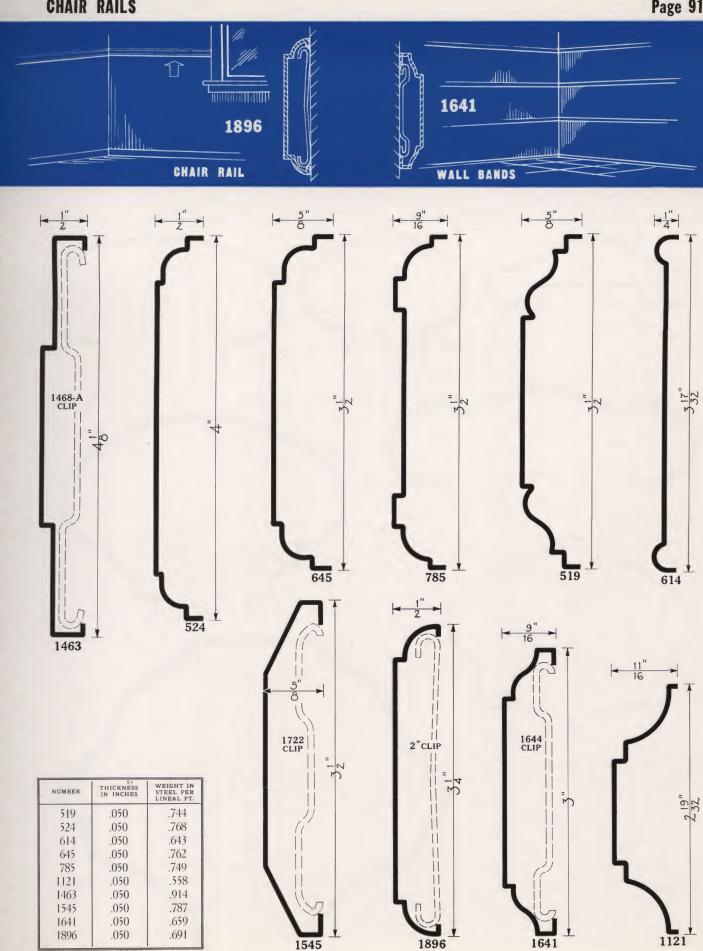












.065

.083

.065

748

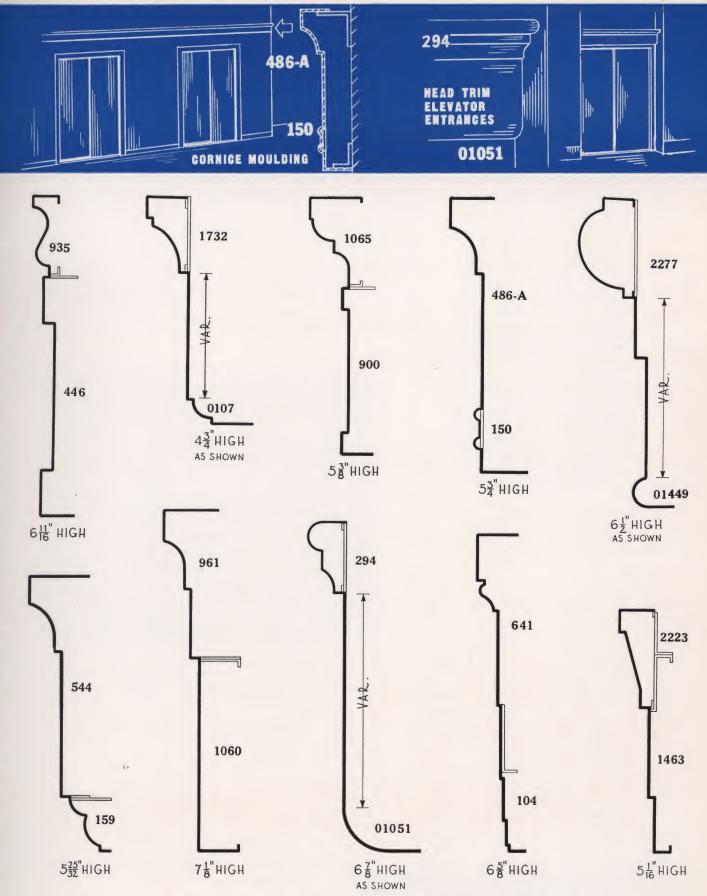
803

1489

1.657

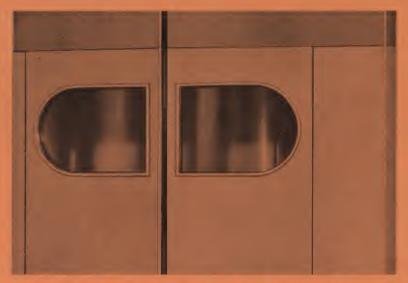
1.615

.939



The Cornice Combinations as illustrated above are one-half actual size.





NO. 1676 MOULDING USED ON THE ABOVE CABINET, AS VISION PANEL TRIM. MATERIAL, STEEL IN SATIN CHROME FINISH.



ELECTRONIC DESK—SIZE: 48"x29"x42"/2" HIGH. 18, 16 AND 14 GA. STEEL. FINISH: PRIMER AND TWO COATS SYNTHETIC ENAMEL IN THREE TONES OF COBALT GRAY. PHOTO R. C. A. VICTOR.



CABINET—SIZE: 827%"x20"x40". II AND 16 GA. STEEL. FINISH: TWO TONE UMBER GRAY SYNTHETIC ENAMEL, BASE IN BLACK. TRIM STRIPS, SATIN CHROME PLATED.

SECTION FIVE

TRIM MOULDINGS • MISCELLANEOUS SHAPES

TRIM MOULDINGS

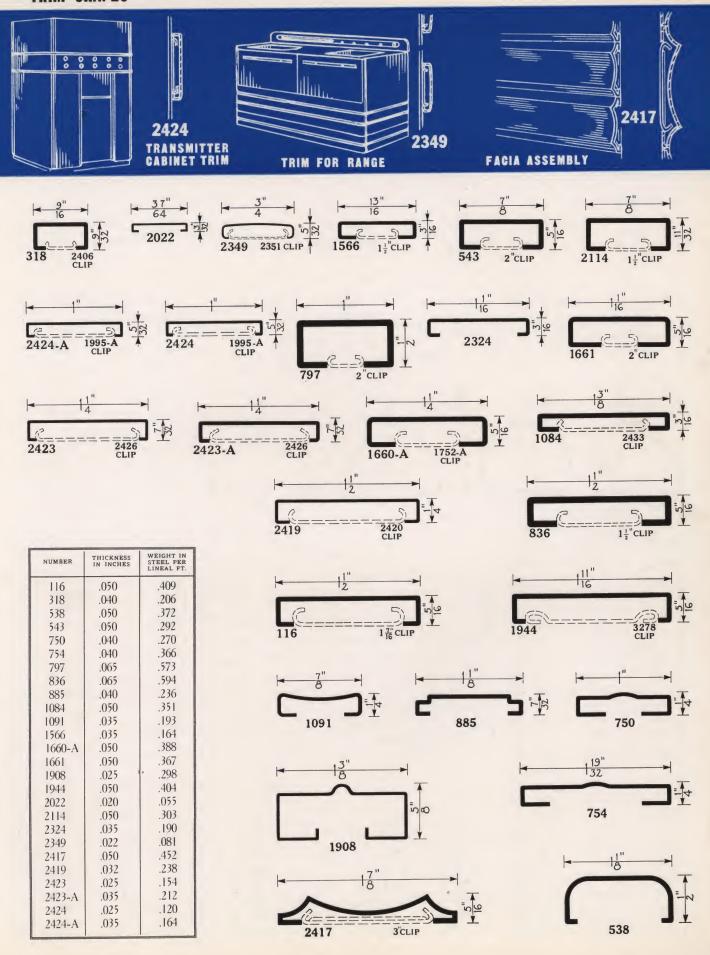
Mouldings used as finishing trim for cabinets, inclosures, body trim etc., are shown on pages 97, 98 and 99.

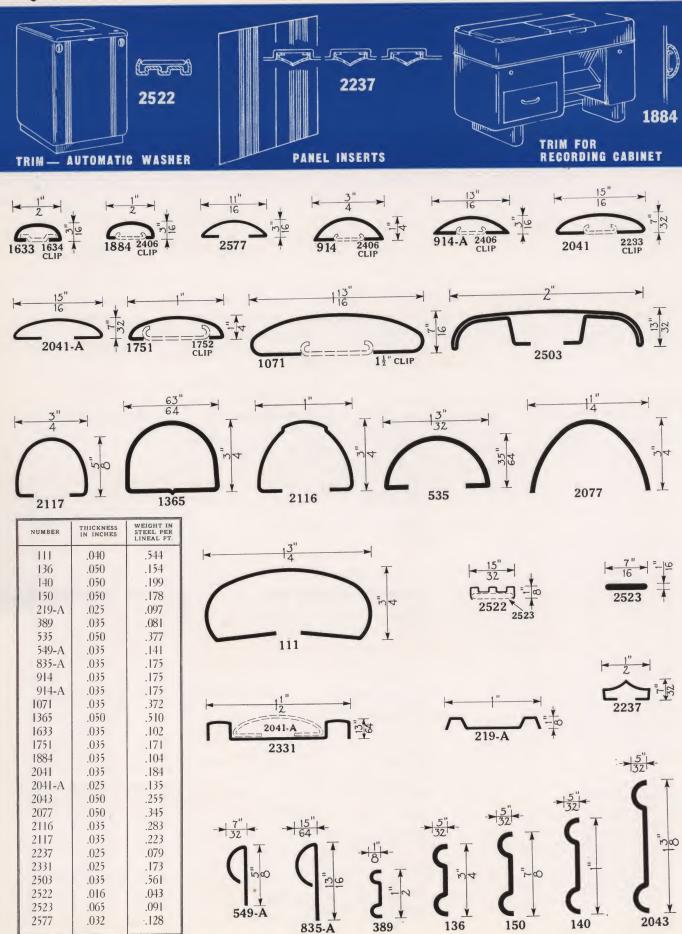
CURTAIN SLATS

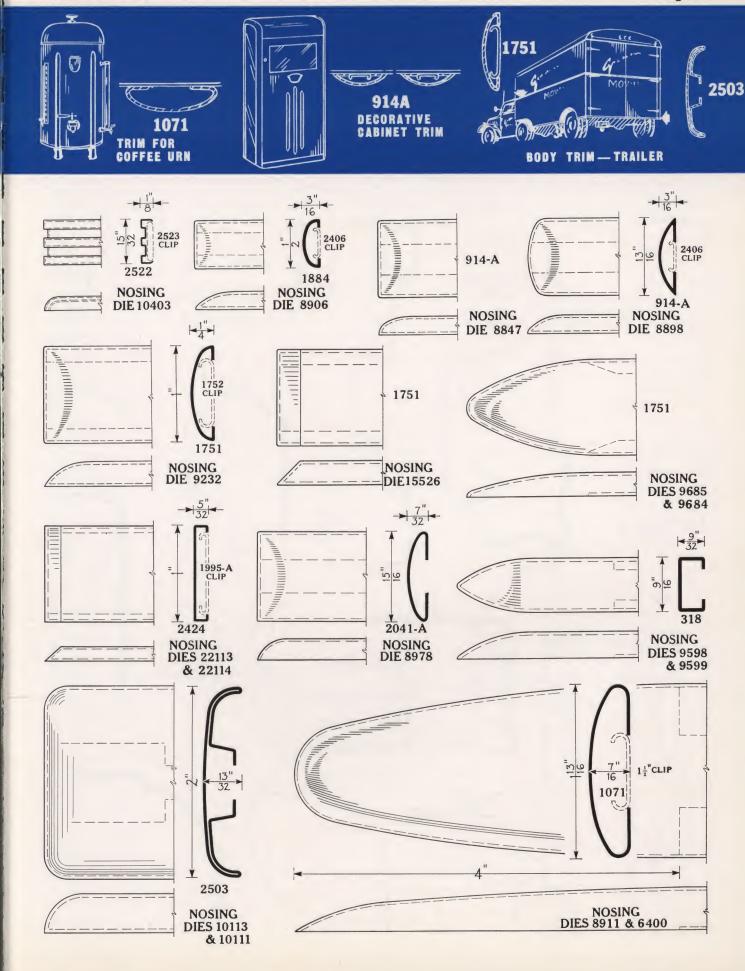
Interlocking curtain slats for roll top desks, roller curtains etc., are found on page 103.

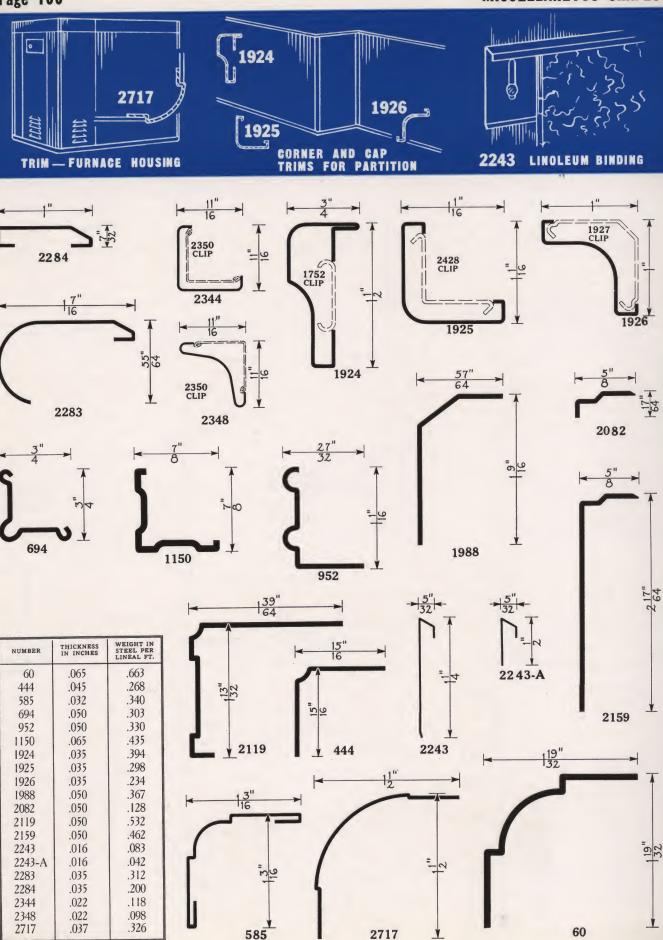
CORNER SHAPES

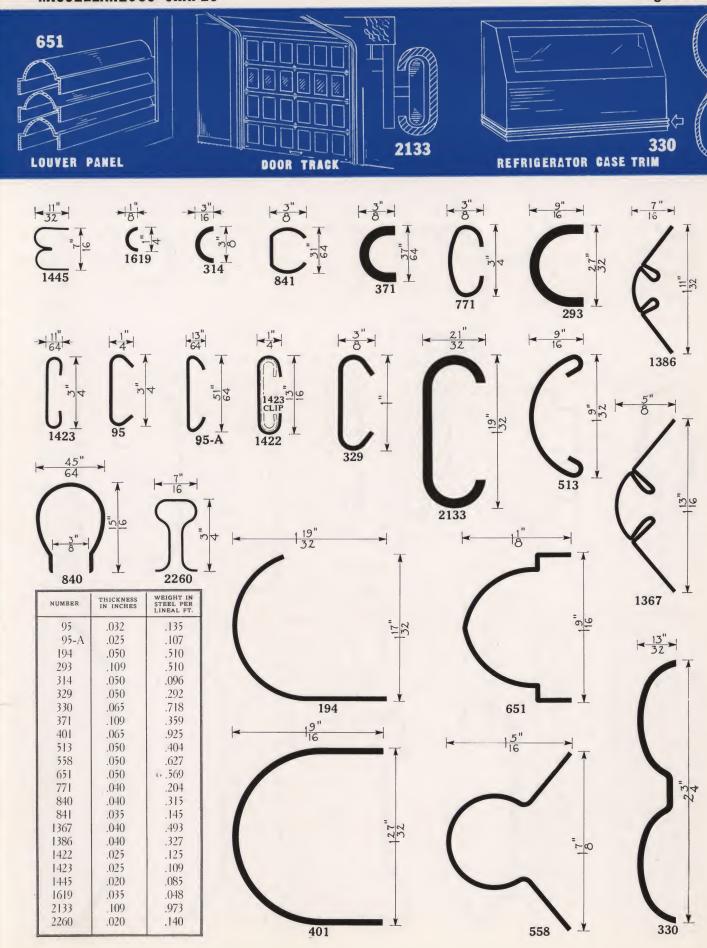
Corner shapes are shown on page 100.

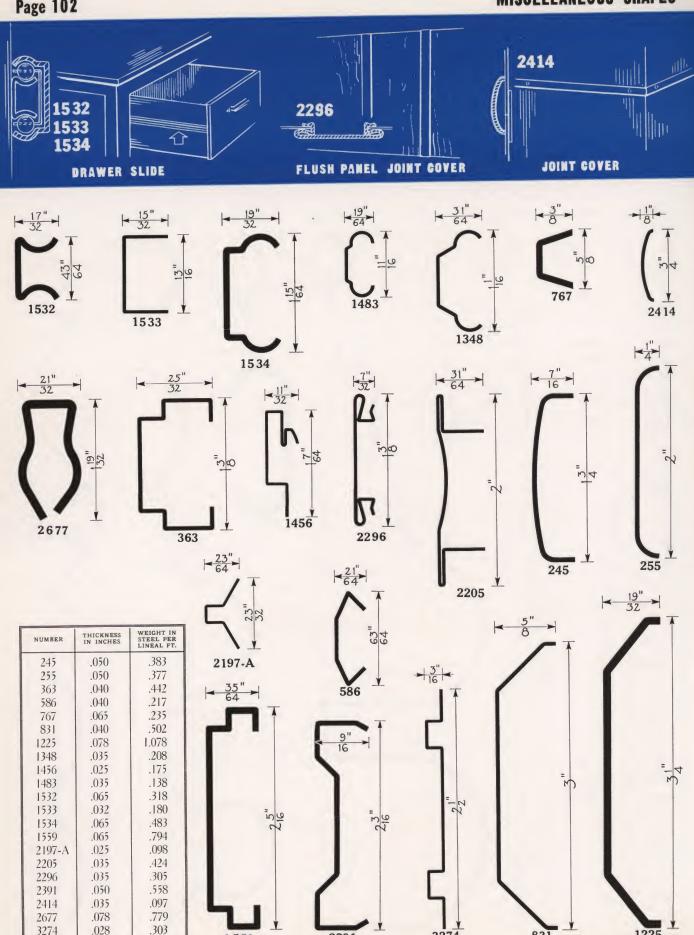


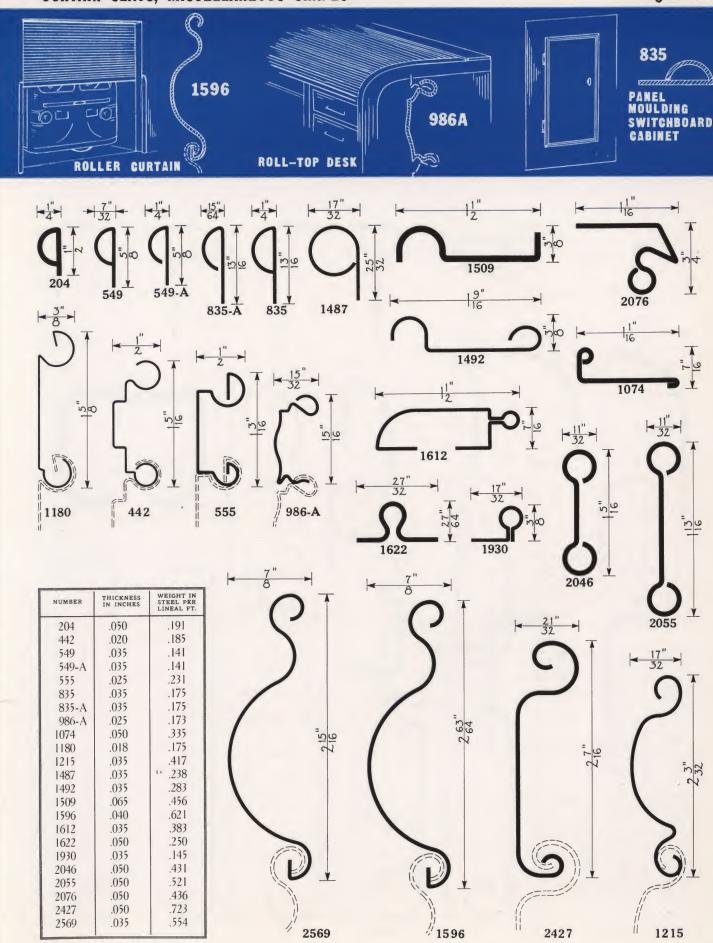


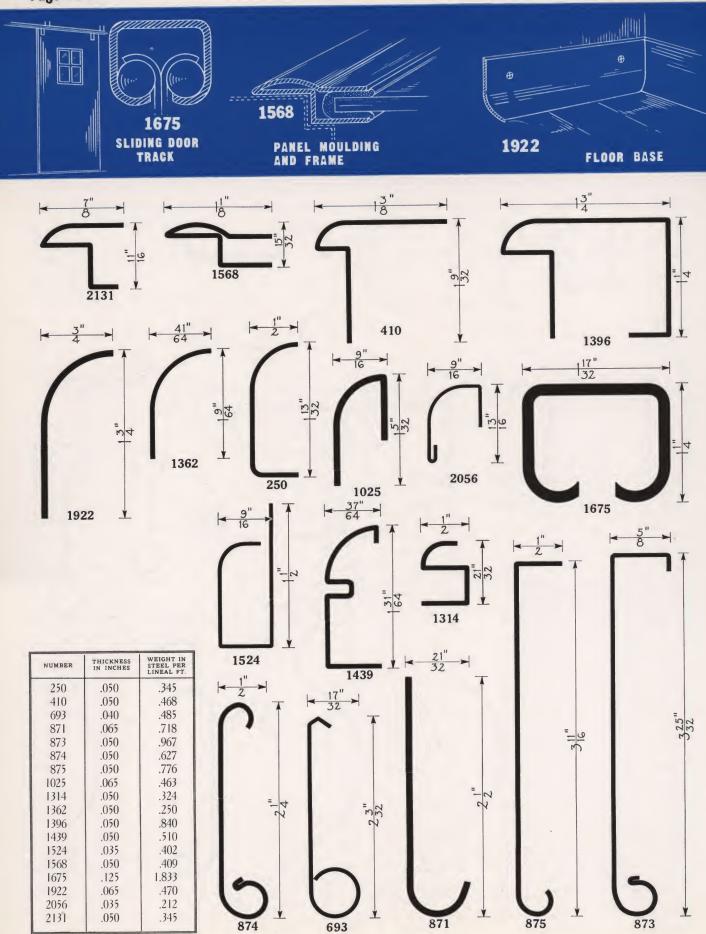


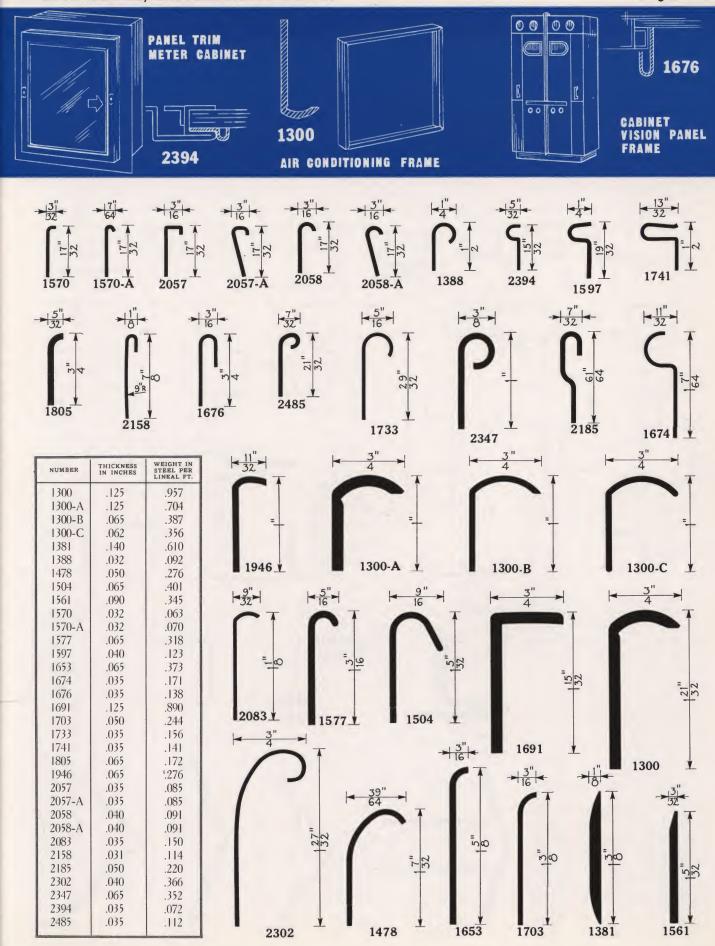


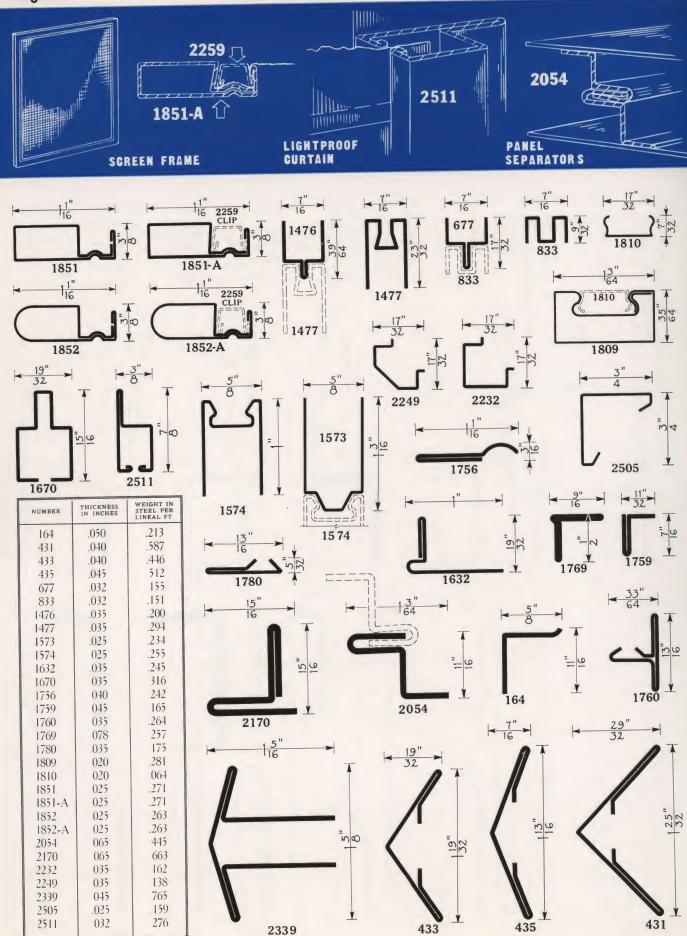




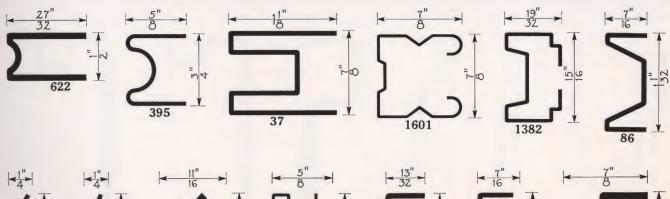


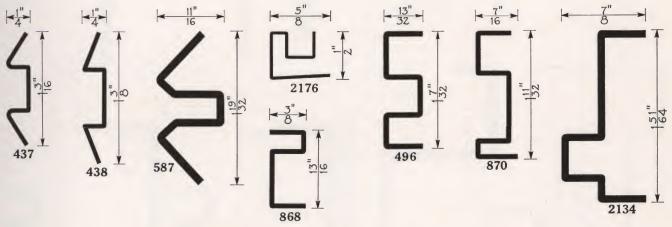




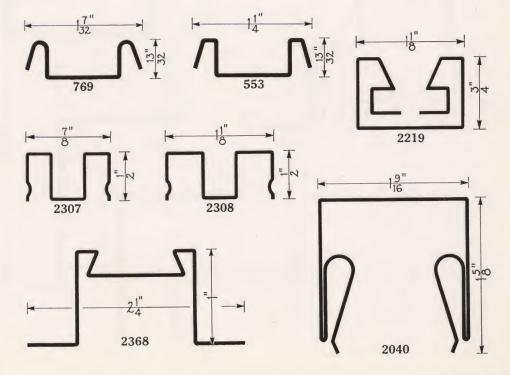




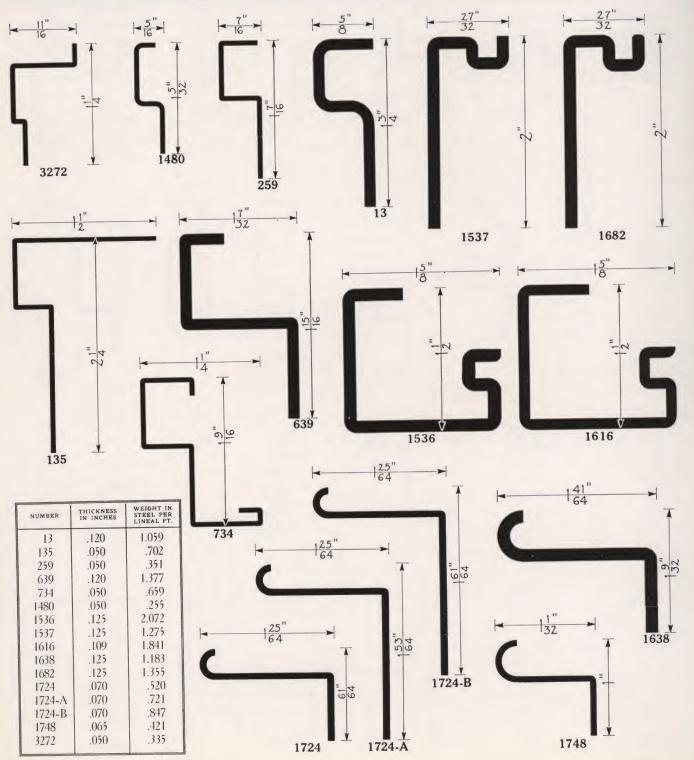


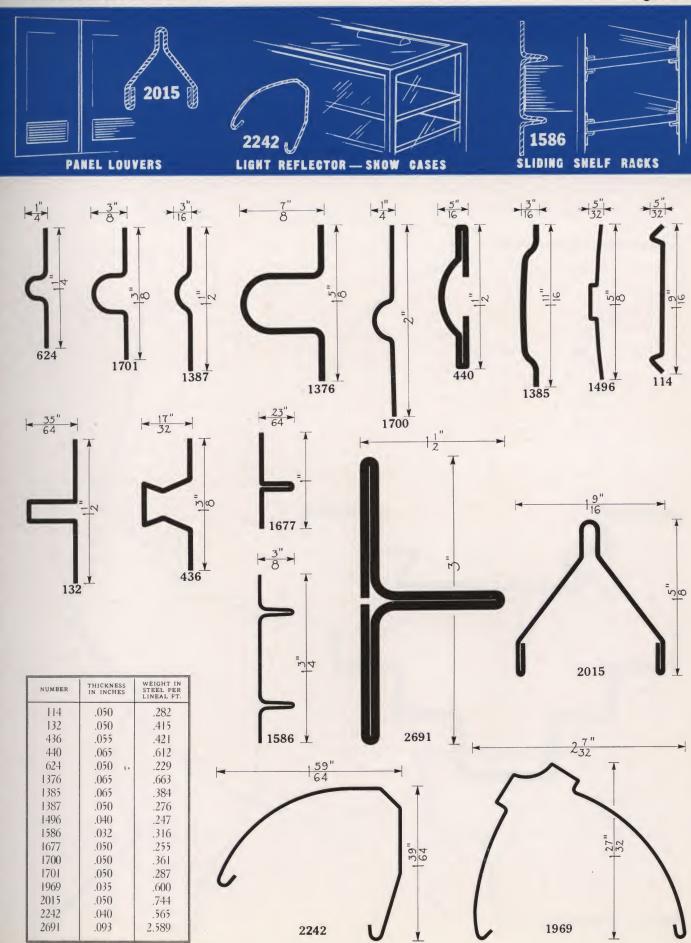


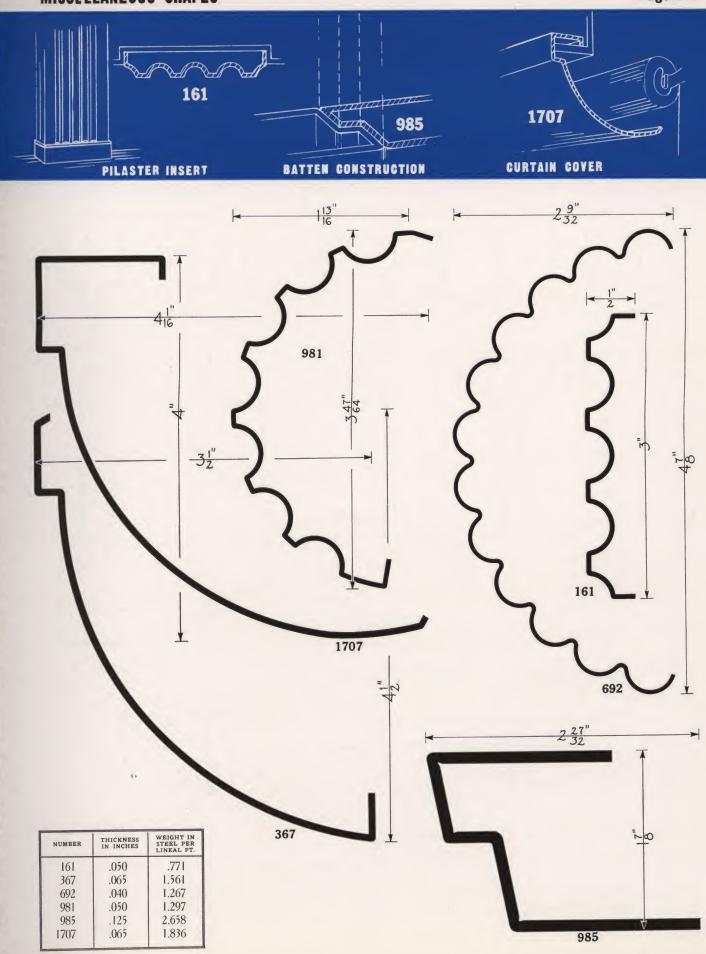
NUMBER	THICKNESS IN INCHES	WEIGHT IN STEEL PER LINEAL FT.
37	.050	.776
86	.050	.393
395	.040	.306
437	.040	.225
438	.040	.230
496	.050	.462
553	.040	.319
587	.078	.763
622	.050	.393
769	.040	.319
868	.050	.308
870	.050	.441
1382	.035	.357
1601	.025	.260
2040	.035	1.048
2134	.078	.829
2176	.035	.227
2219	.035	.584
2307	.035	.342
2308	.035	.361
2368	.035	.558



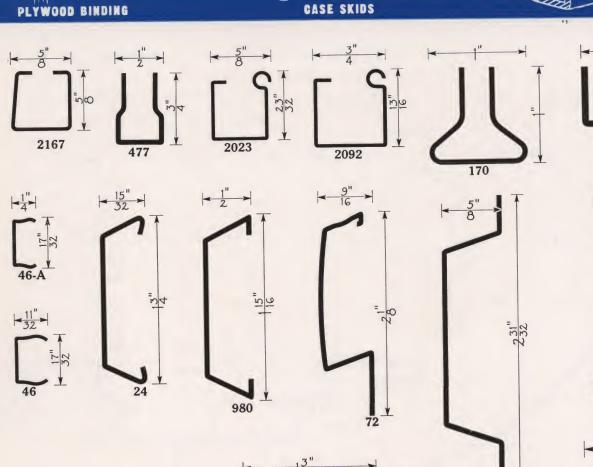




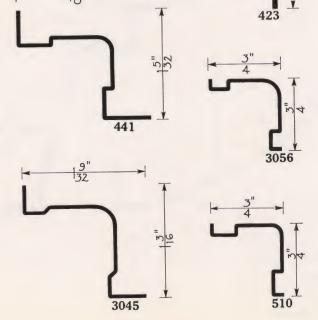


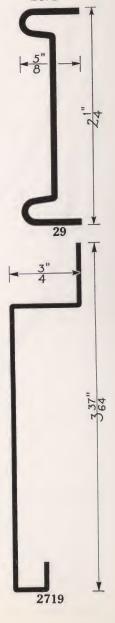


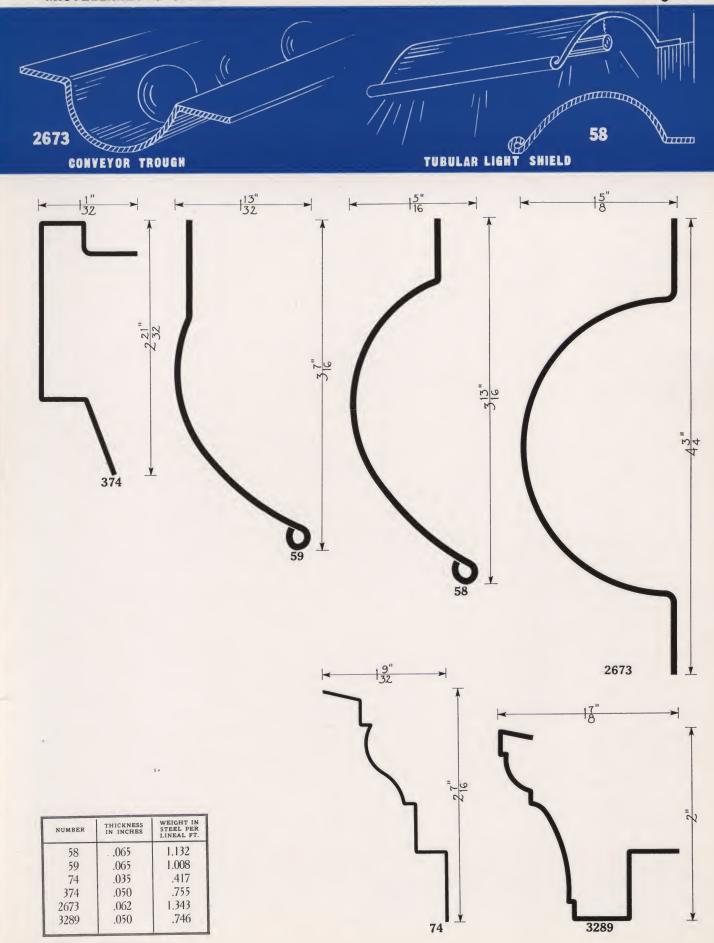




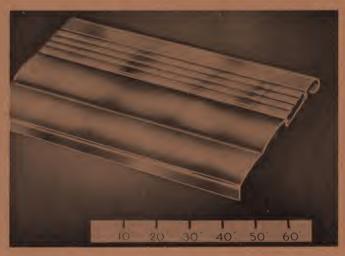
NUMBER	UMBER THICKNESS WEIGH IN INCHES STEEL LINEAL		
24	.050	.441	
29	.065	.787	
46	.032	.125	
46-A	.032	.118	
72	.050	.542	
170	.050	.542	
423	.050	.638	
441	.040	.383	
477	.050	.335	
510	.035	.212	
980	.050	.441	
2023	.032	.231	
2092	.035	.316	
2167	.035	.242	
2172	.065	.483	
2719	.050	.813	
3045	.035	.302	
3056	.035	.197	



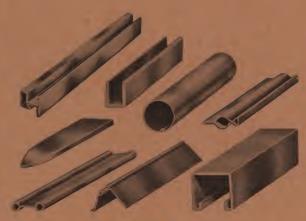




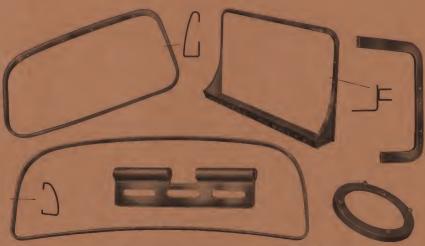




PROPRIETARY RAILWAY CAR FASCIA FURNISHED IN OVER 60 FT., ONE PIECE LENGTHS.



SPECIAL MOULDING SECTIONS.



MISCELLANEOUS MOULDING SECTIONS, FRAME ASSEMBLIES AND OTHER FABRICATED SHAPES.

SECTION SIX

WINDSHIELD TUBING • GARNISH MOULDINGS
GLASS CHANNELS

FINISHED ENDS

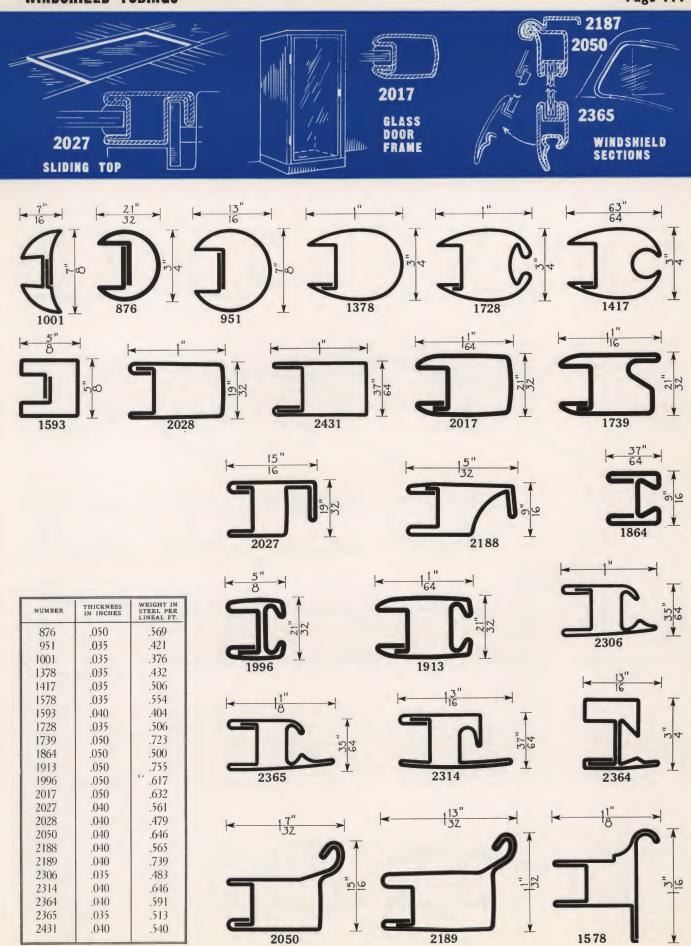
Finished ends can be furnished with several of the mouldings on page 120. See page 99.

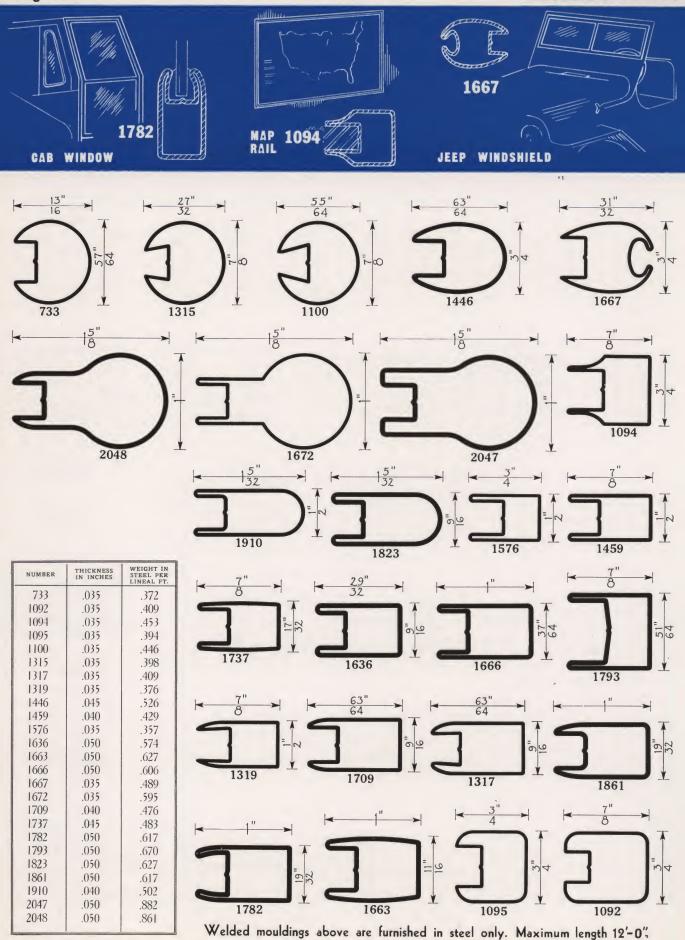
WELDED MOULDINGS Please note that welded mouldings are furnished in steel only.

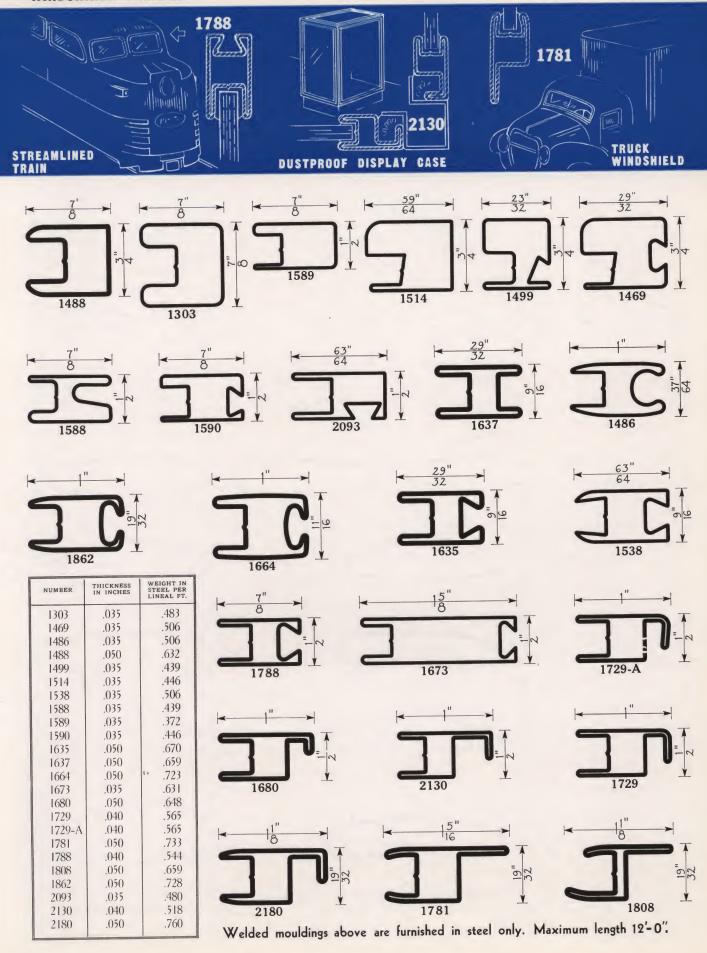
BENT FRAMES Bent frames in various shapes and sizes can be made from the tubing shapes shown in this section.

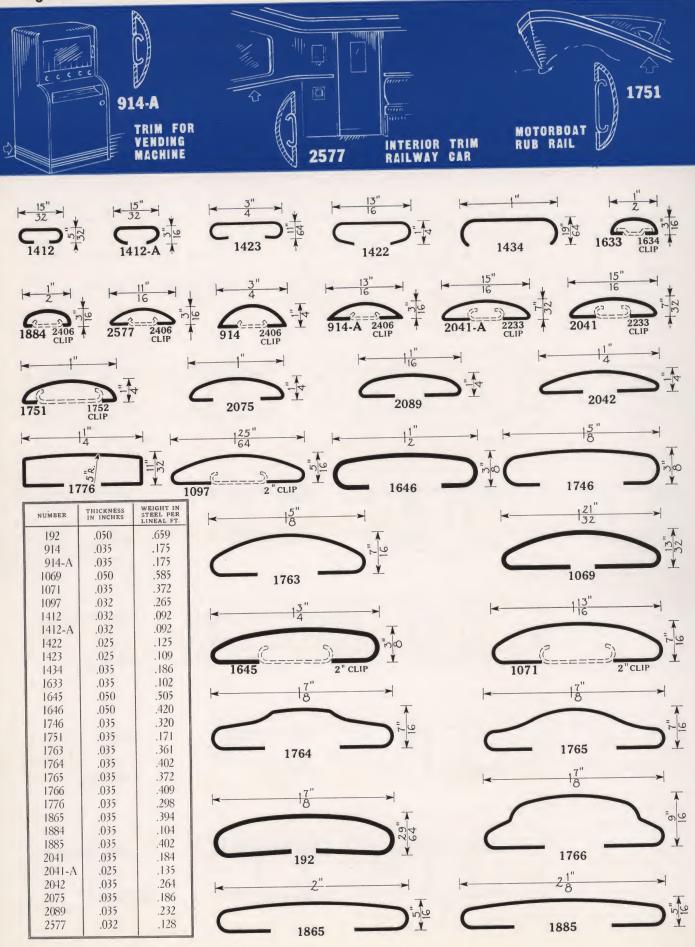
CONTINUOUS HINGES

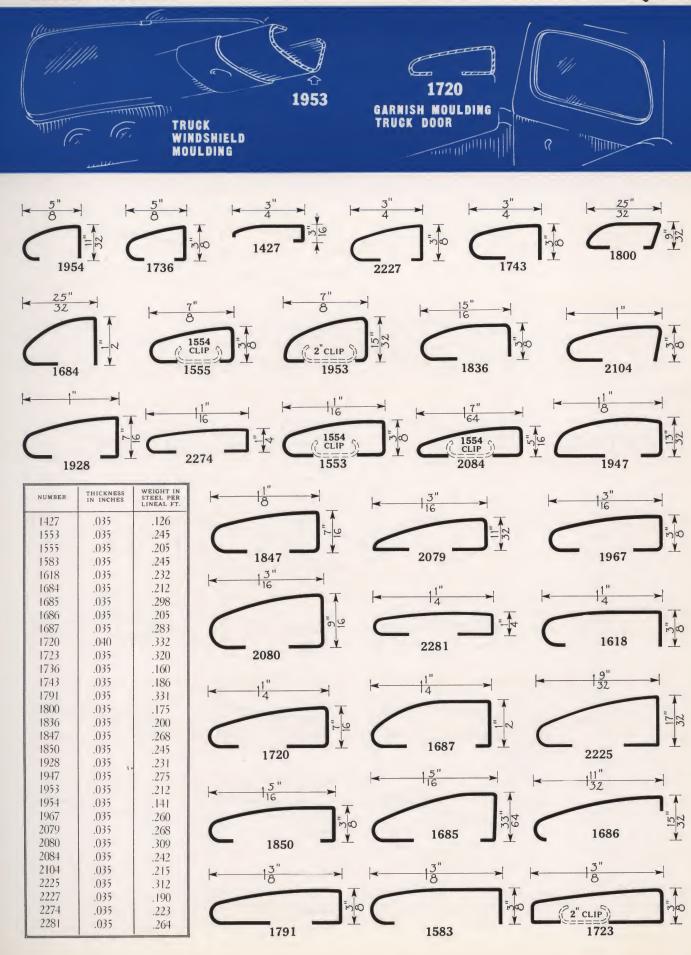
Page 125 contains several continuous hinge assemblies. Other dies can be made for special conditions.

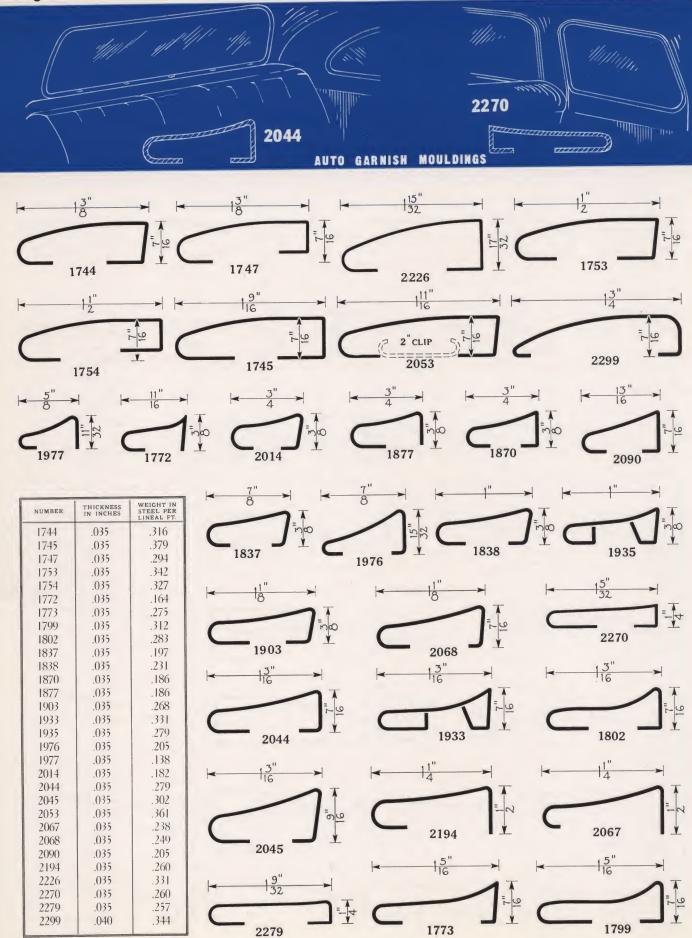


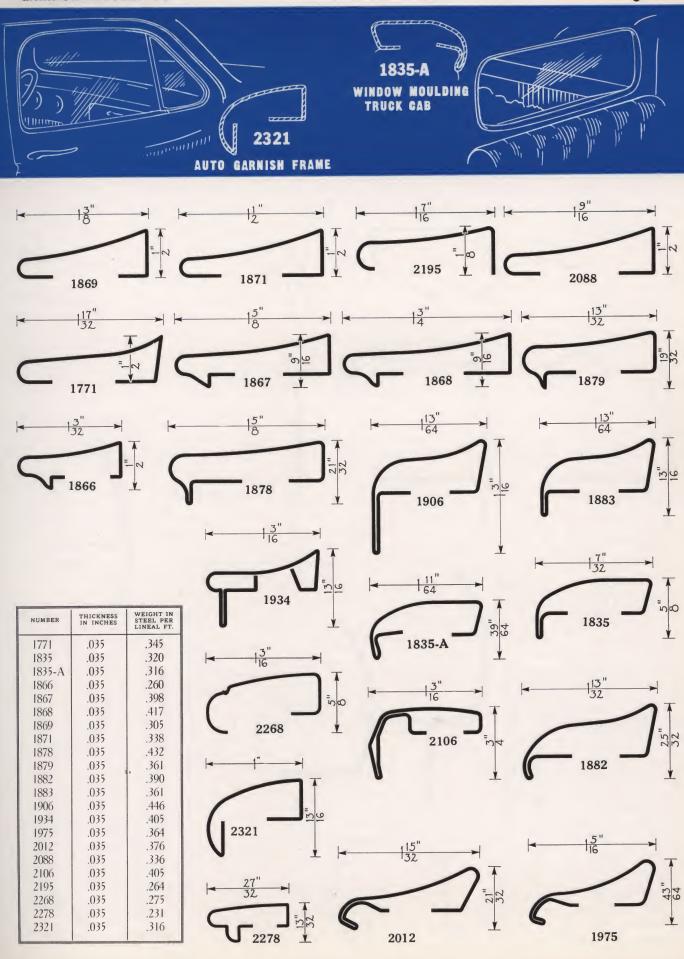


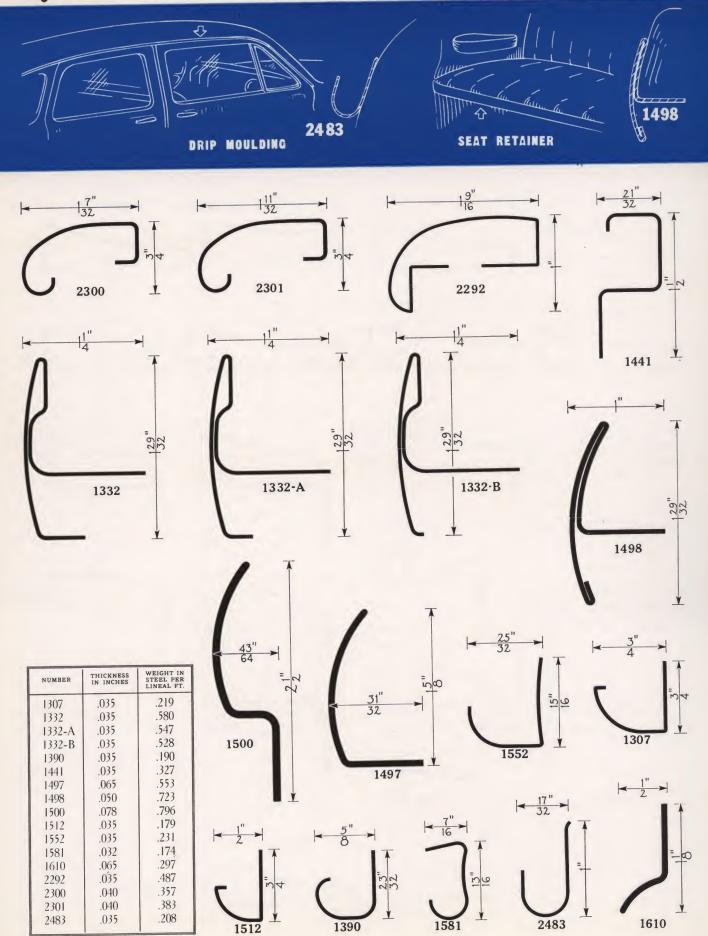


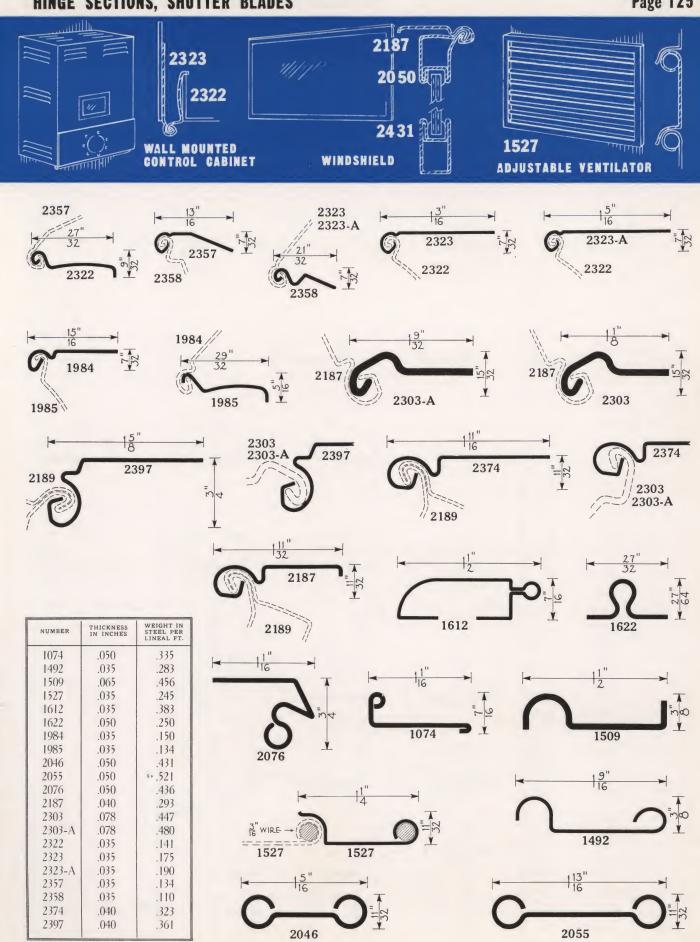
















NUMBER

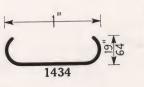
$$\begin{array}{c}
3'' \\
4 \\
\hline
771
\end{array}$$

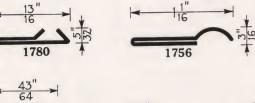
.035

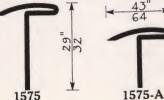
2267

.126

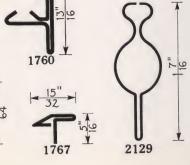
THICKNESS IN INCHES

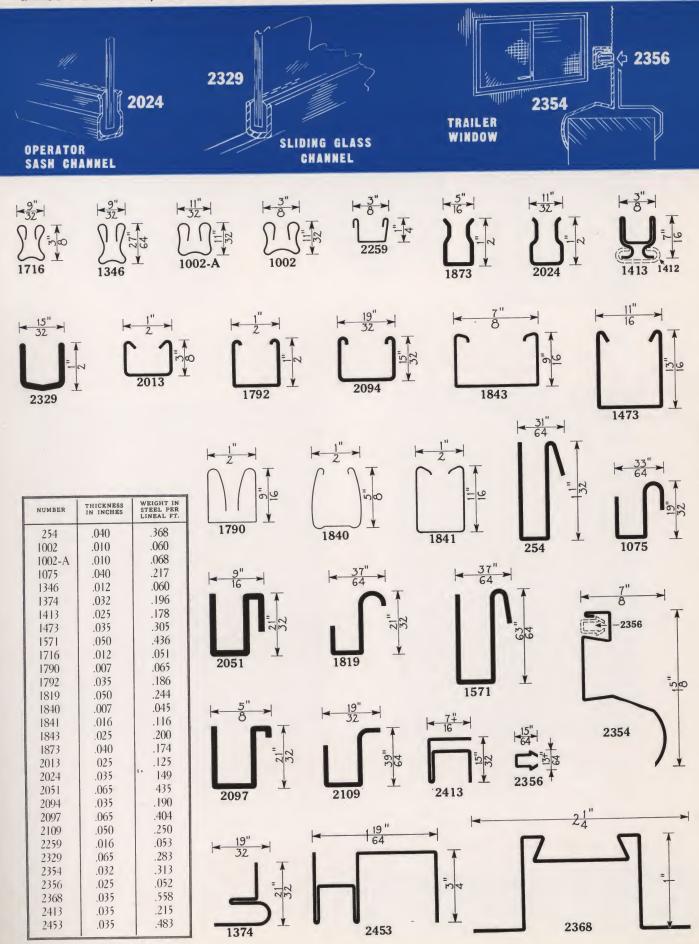


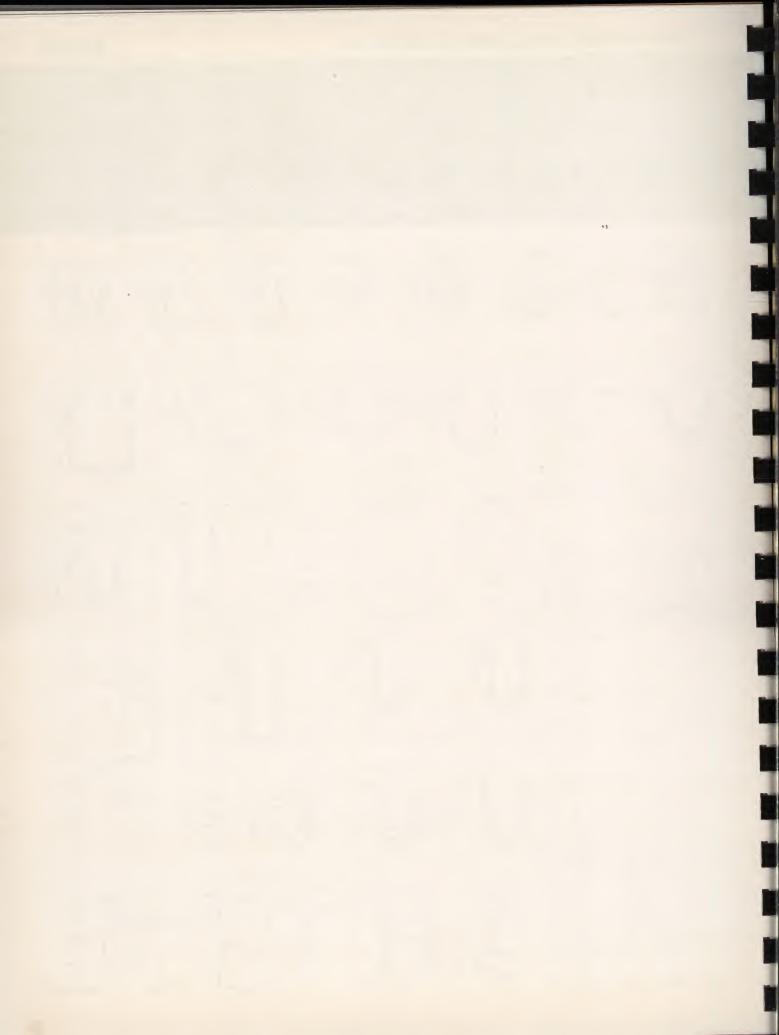














CONTINUOUS FORM DESK—SIZE:52-1/6"x42-5%"x30-9/16" MATERIAL: STEEL, 24 TO II GAUGE. FINISH: OUTSIDE, METALLIC GRAY ENAMEL, INSIDE, GRAY PRIMER.



UPPER PHOTO, BRACKET, 6-1/2" LONG. FINISH: BROWN ENAMEL. BELOW—CIRCUIT BREAKER FRAME. 4-7/8" x 4-7/16" x 2-1/16" .064" BRONZE.



MONITOR CABINET. 31-7/16" x 36" x 40-1/6" HIGH. 14, 16, 18 GA. STEEL. FINISH: GRAY ENAMEL. TOP EDGING SATIN CHROME.



RADIO ACCESSORY BOX — FINISH, OUTSIDE — BLACK WRINKLE. MATERIAL — .020 C. R. STEEL, BONDERIZED. SIZE — O. A. BOX, 15-19/32" x 7-29/32" x 9-5/16" HIGH.

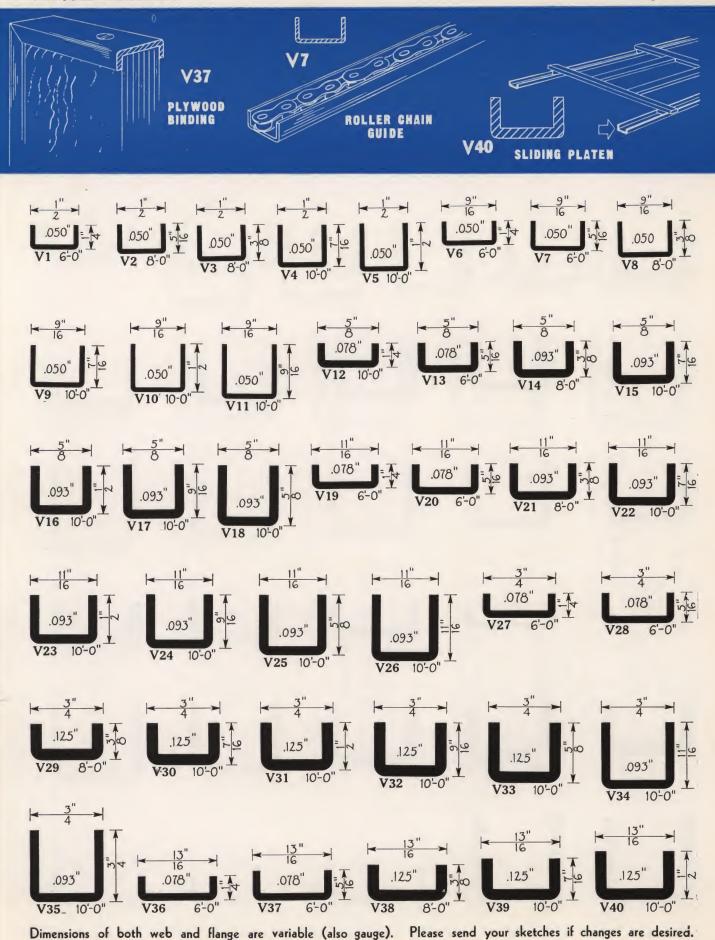


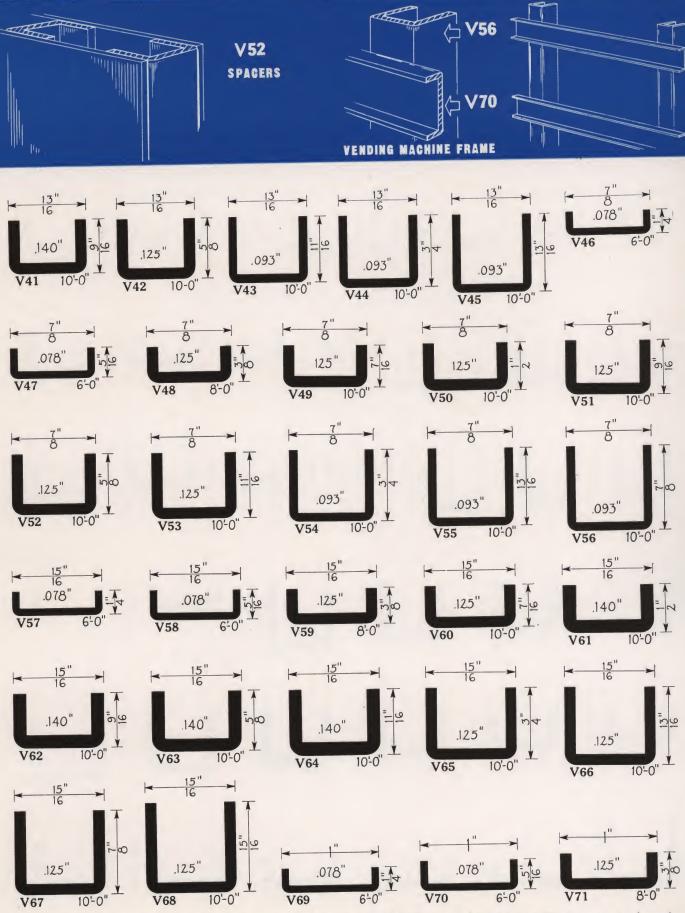
SECTION SEVEN

PRESSED SHAPES • LOUVERS • CORNICES

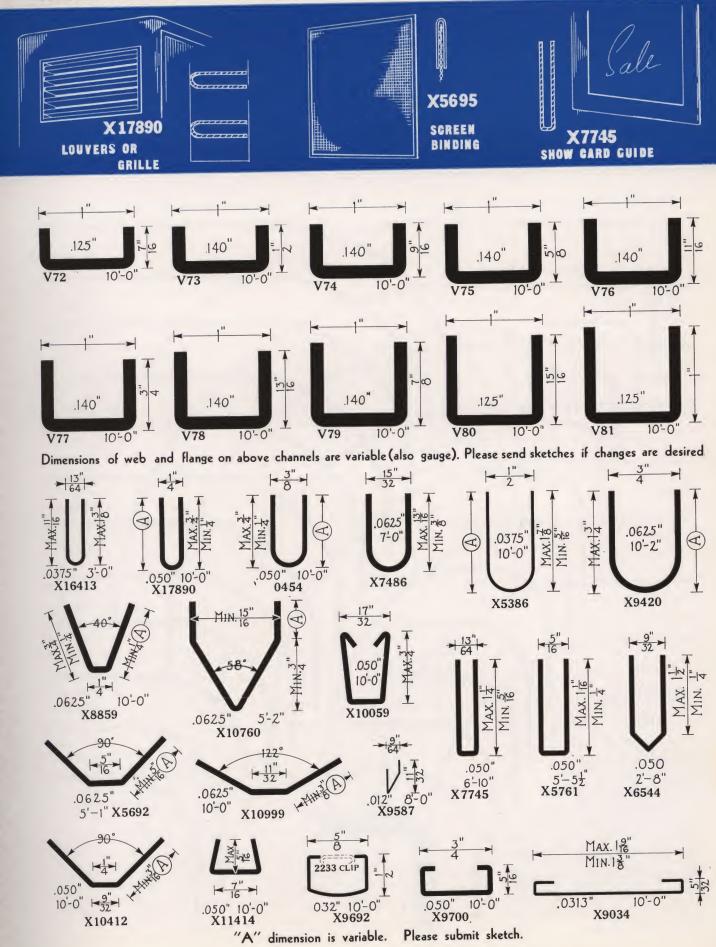
ADDITIONAL PRESS DIES

This section illustrates only a small portion of the press dies available. If you do not find dies shown which are suitable for your requirements, please submit dimensioned sketches for analysis. If we have dies available we shall be glad to advise you.

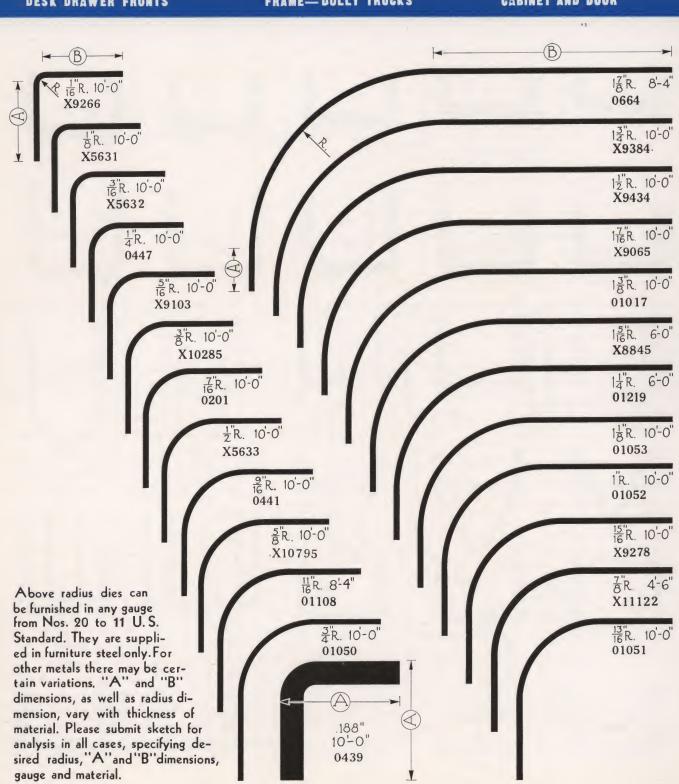


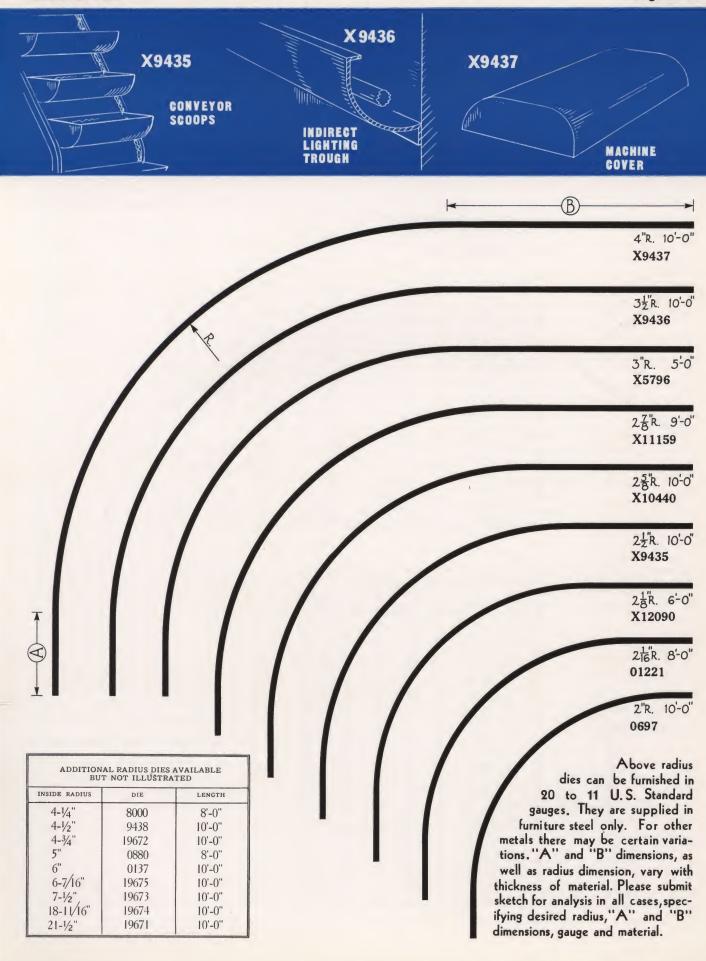


Dimensions of both web and flange are variable (also gauge). Please send your sketches if changes are desired.











	DIE NUMBER	RADIUS	B DIM.	GAUGE	LENGTH
	X 12013	1/4"	71°	.187 only	5'5''
	X 11127	1/8"	74°	.062 only	10'-0''
	X 10323	3/16′′	80°	.187 only	10'0''
	0467	3/8"	81°	.093 to .125	10'-0''
18	X 11357	1/4"	82°	.25" only	5'-6"
	X 11256	1/4"	85°	.062 only	5'-0''
1	X 11762	9/32''	88°	.125 only	10'0''
RAD.	X 10273	15/16"	92°	.062 only	11′—10
B -	X 9497	5/32"	96°	.062 to .078	10'-1''
1	X 11868A	1/8"	97°	.093 to .125	5′0′′
	X 7520	1/16"	100°	.062 to .125	10'0''
	X 11868	1/8"	105°	.093 to .125	5'-0''
X	X 12011	1/4"	107°	.187 only	5'-2''
	X 10698	1/8"	110°	.093 to .125	5'-2''
	X 12340	3/16"	120°	.093 to .125	10'0''
& C DIM'S	X 10682	1/4"	124°	.050 to .062	5′—1′′
ARIABLE	X 17752	153/64"	127°	.093 to .125	5'-0''
	X 10934	1/8"	130°	.037 to .050	10'-2''
	X 12006	1/4"	145°	.050 to .093	10'0''

	DIE NUMBER	B DIM.	GAUGE	LENGTH
	0770	1/16"	.025 to .050	10'-0''
T	X 10750	5/64"	.025 to .062	10'-0''
T	X 5940	3/32''	.025 to .062	10'0"
	0771	1/8"	.025 to .093	10'-0"
	X 14846	5/32"	.025 to .078	10'-0''
	0772	3/16"	.025 to .125	10'-0''
R N	X 5504	7/32''	.025 to .078	8'-0"
¥	0773	1/4"	.025 to .125	10'-0''
	X 6419	9/32''	.025 to .093	9'-0"
	0774	5/16"	.025 to .125	10'-0''
	X 7562	11/32"	.025 to .125	7'-0"
✓	0775	3/8"	.025 to .140	10'-0"
	01234	13/32''	.025 to .125	10'-0"
	0773-A	7/16"	.025 to .140	10'-0"
*	X 16489	15/32"	.025 to .125	10'-0"
A & C DIM'S	0772-A	1/2"	.025 to .140	10'-0"
VARIABLE	X 10022	17/32"	.025 to .125	10'-0"
TARIADEL	X 10176	9/16"	.025 to .125	10'-0''
	X 8454	5/8"	.025 to .125	10'-0"
	X 19145	13/16"	.025 to .125	10'-0"

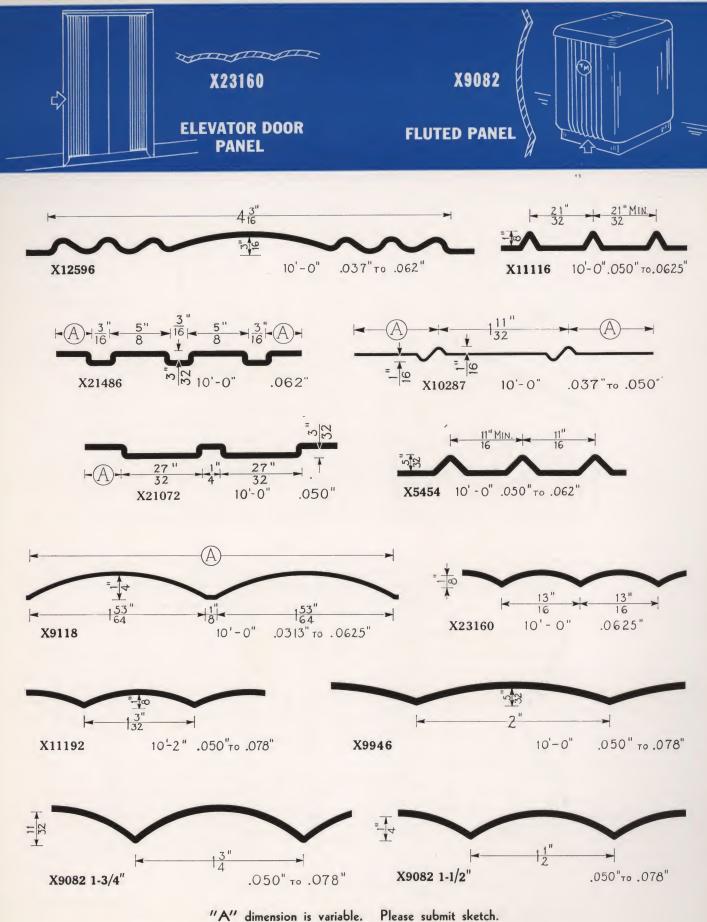
Schedules above and at left list only a few of available offset and angular dies. Please submit sketches of your individual requirements.

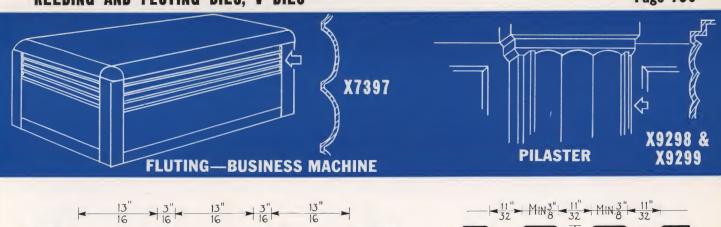


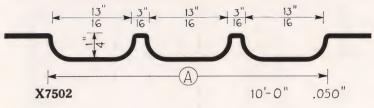
	DIE NUMBER	B DIM.	GAUGE	LENGTH
	X 5628	15°	.025 to .050	10'0''
	X 8433	20°	.025 to .078	10'-0''
A	X 5455	25°	.025 to .050	10'-0''
	0746	30°	.025 to .078	8'0''
K.	X 9172A	35°	.025 to .078	10'0''
	X 15034	45°	.025 to .037	10'0''
1	X 20320	55°	.025 to .031	8'0"
B	X 1200	60°	.025 to .062	10'-0''
1	X 5618	63°	.025 to .062	9'0''
	X 9392	64°	.025 to .078	10'-0''
	0224	70°	.025 to .050	8'-0"
/ .	X 7721-1	71°	.025 to .125	10'-0''
	X 1203	75°	.025 to .062	8'-0''
7	X 9215	79°	.025 to .062	8'0''
A & C DIM'S	X 7517	80°	.025 to .050	10'0''
VARIABLE	X 6446	82°	.025 to .125	10'-0''
	X 10234	86°	.025 to .125	10'0''
	X 5815	86½°	.025 to .062	10′—0′′
	X 13371	88½°	.025 to .093	10'-0''

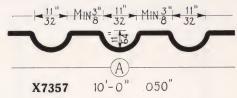
SCHEDU	ILE OF OBTUSE AT	NGLE DIES	AVAILABLE	
	DIE NUMBER	B DIM.	GAUGE	LENGTH
	X 6500	91°	.025 to .062	4'-0''
1	X 5815	931/2°	.025 to .062	10'0''
	X 5571	95½°	.025 to .062	6'-0''
	X 7520	100°	.025 to .125	10'0''
8	X 5625	105°	.025 to .078	10'-2''
	X 6443	110°	.025 to .062	10'-2''
	X 10650	115°	.025 to .062	3′—0′′
	X 1208	120°	.025 to .062	8'—11'
B)	X 6450	125°	.025 to .062	5'0''
	X 16657	130°	.025 to .050	10'0''
	X 6708	135°	.025 to .125	10'-0''
· +	X 6739	140°	.025 to .078	1'-0''
X	X 7482	145°	.025 to .062	5'0''
	X 20525	150°	.025 to .125	10'0''
*	X 1646	155°	.025 to .050	10'-0''
A & C DIM'S	X 18673	161°	.025 to .125	1'-1"
VARIABLE	X 14781	165°	.025 to .093	2'-0''
	X 19186	170°	.025 to .125	1'-6"
	X 10889	173°	.025 to .125	10'-2''
	X 15676	176°	.025 to .125	1'-3"

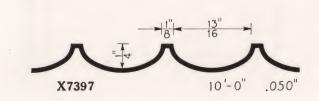
Many other degrees available in varying lengths. Please submit sketch.

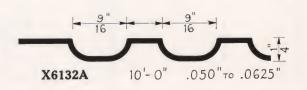


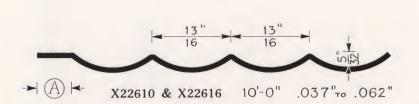


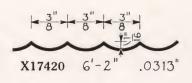


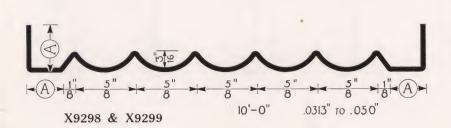


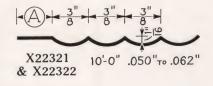


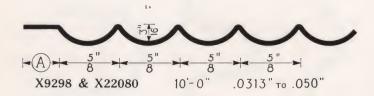


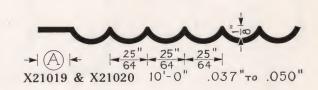


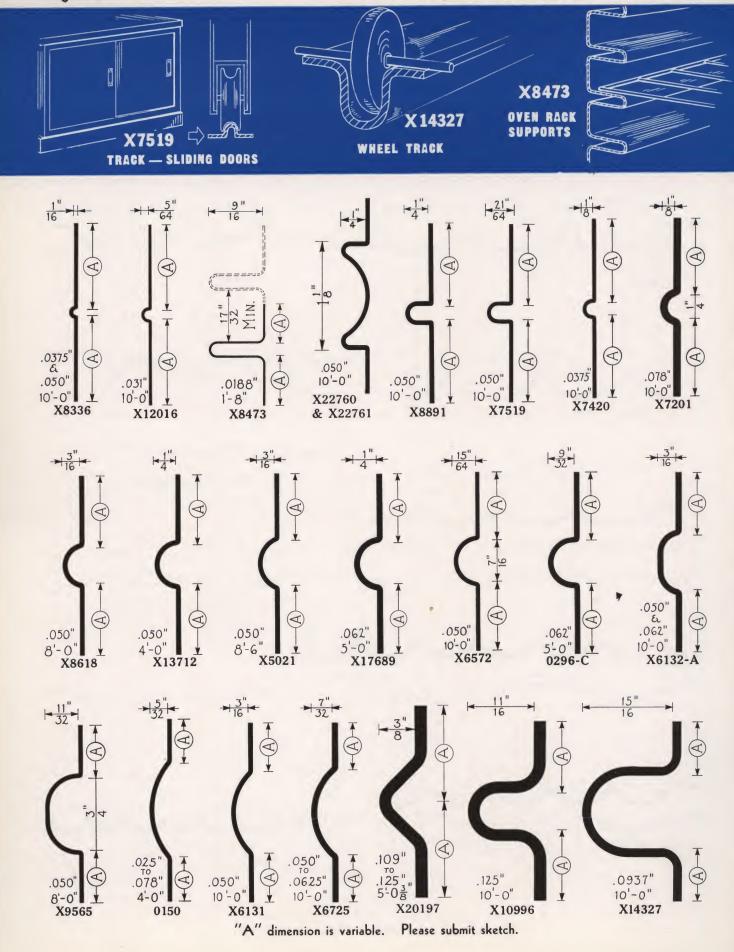


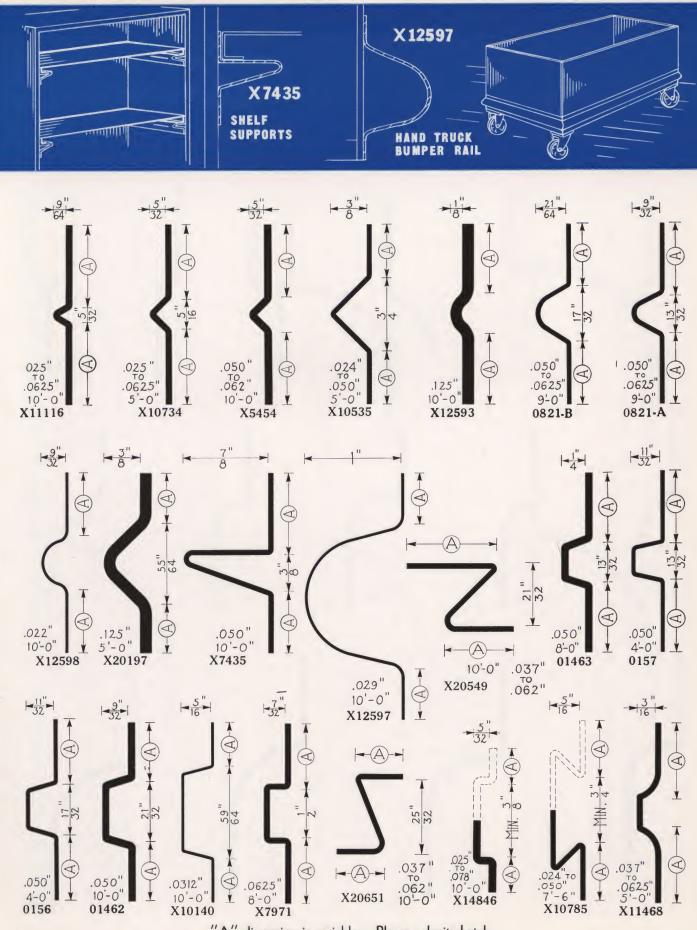




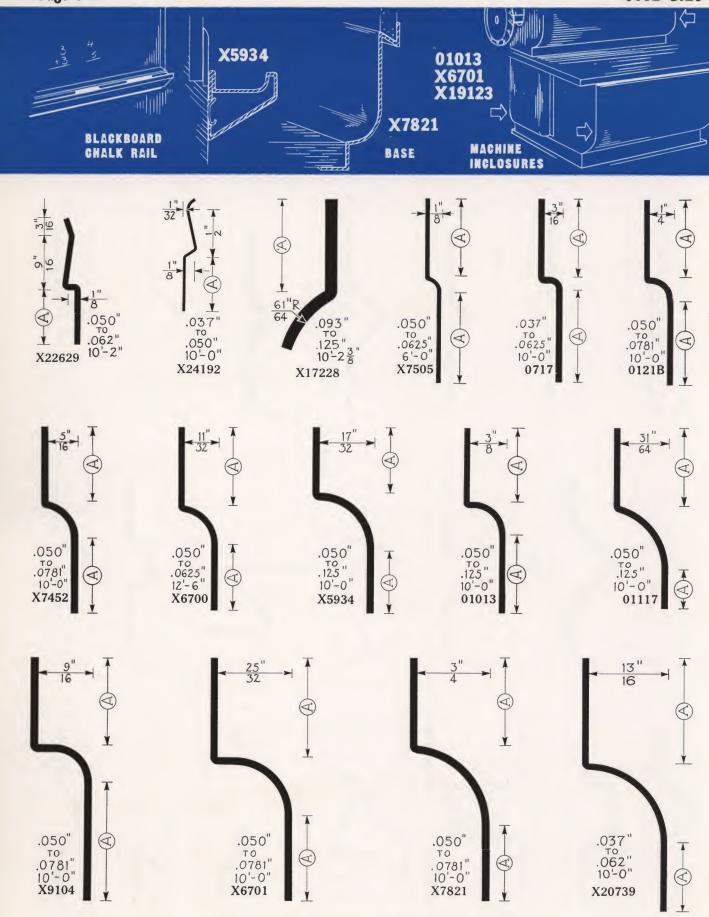




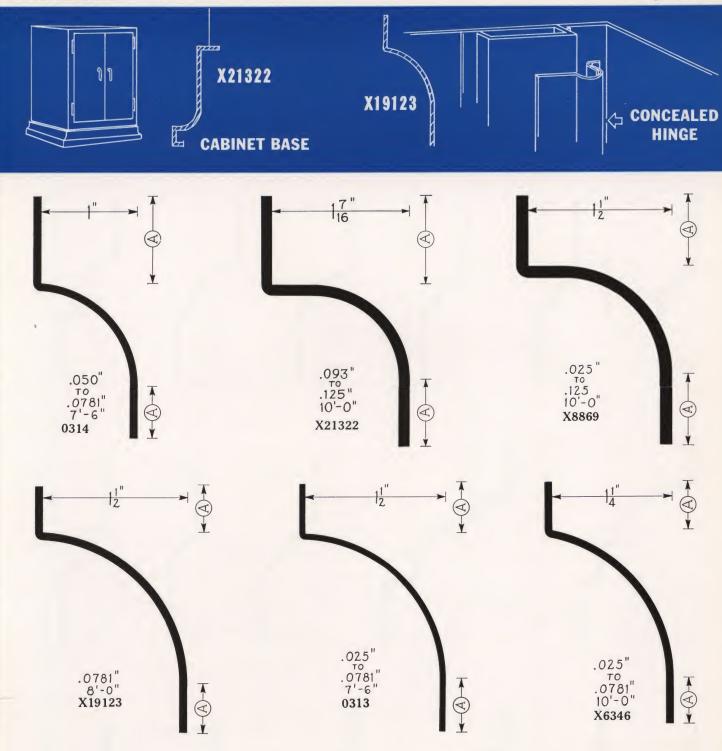


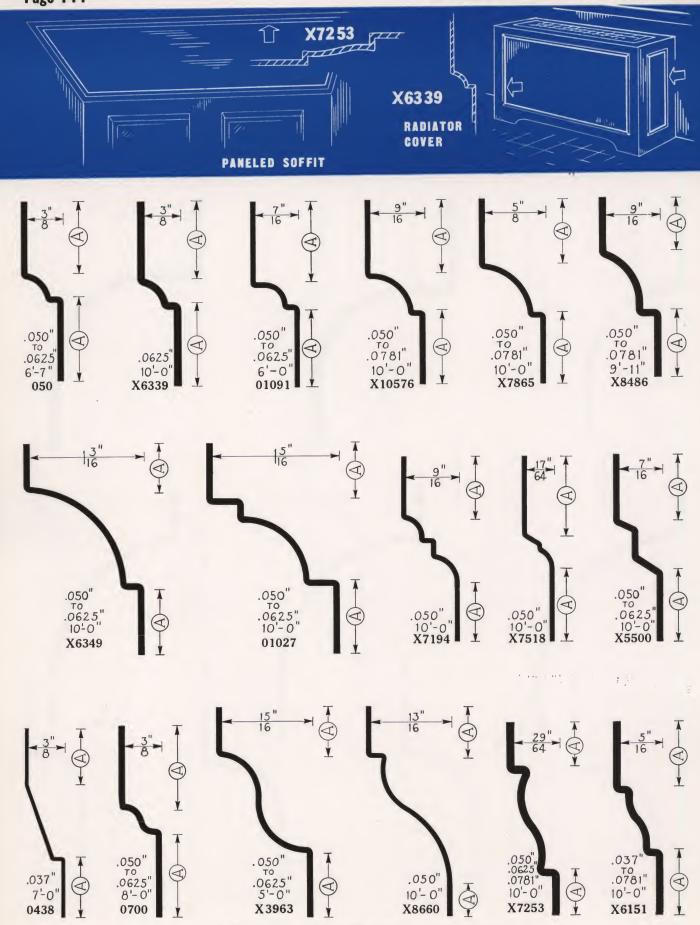


"A" dimension is variable. Please submit sketch.

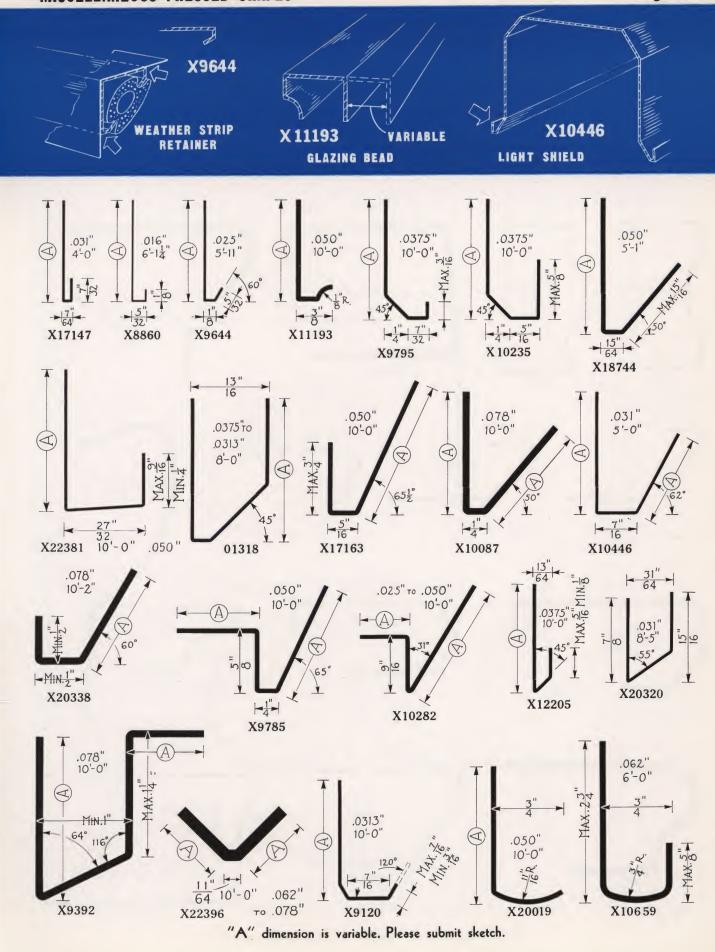


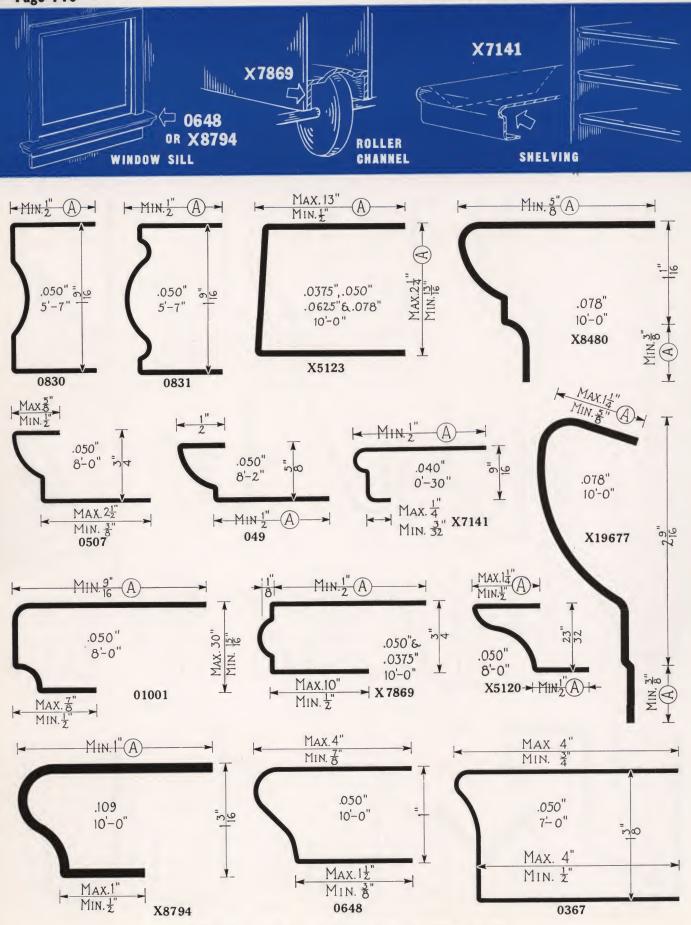
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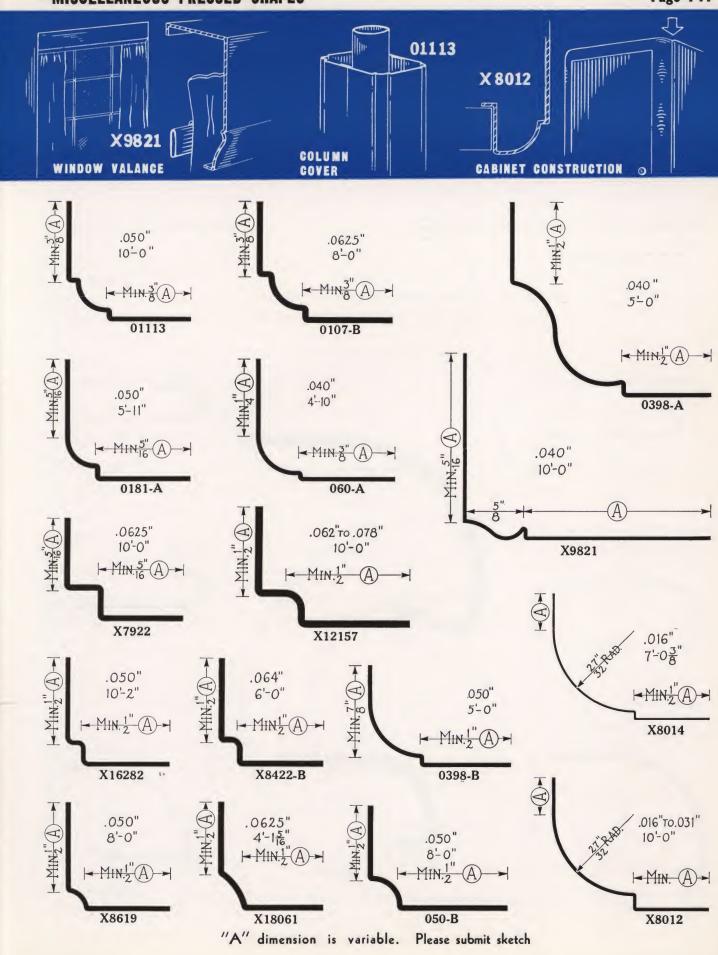


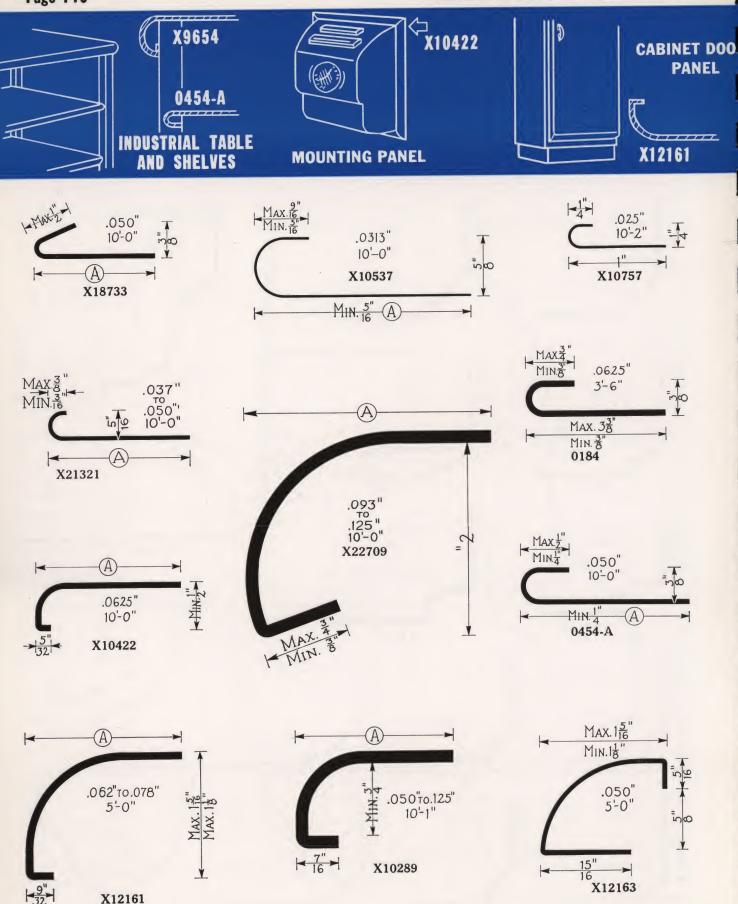
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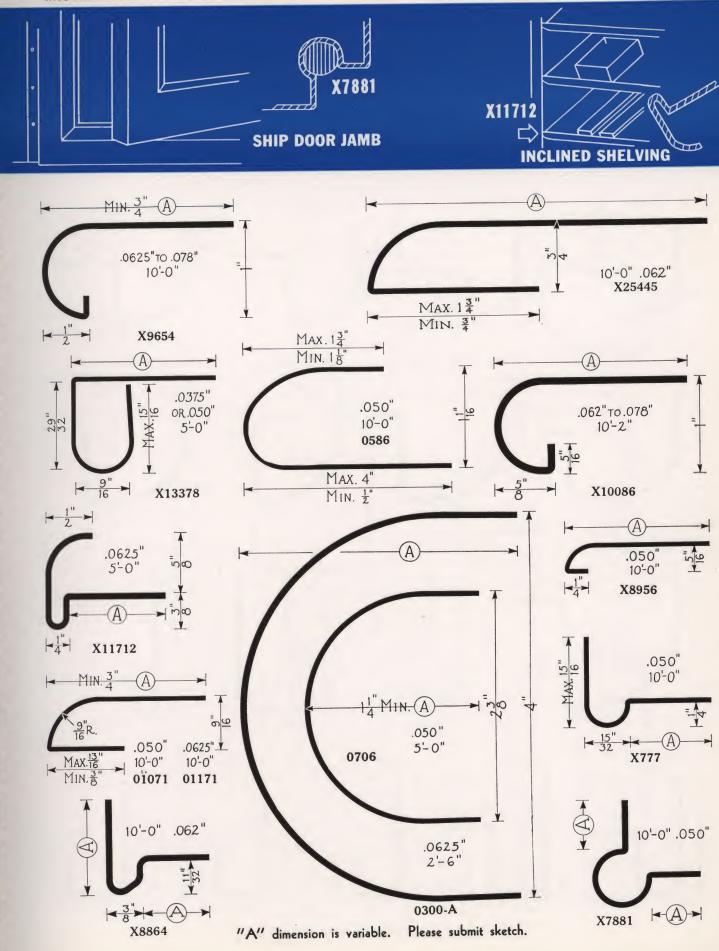


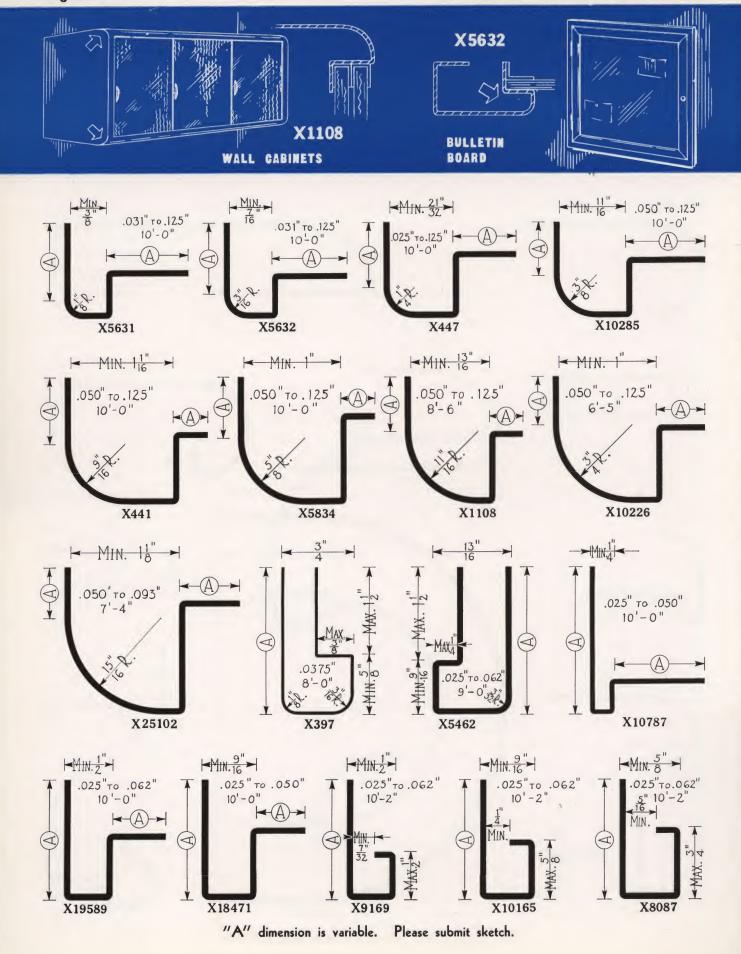
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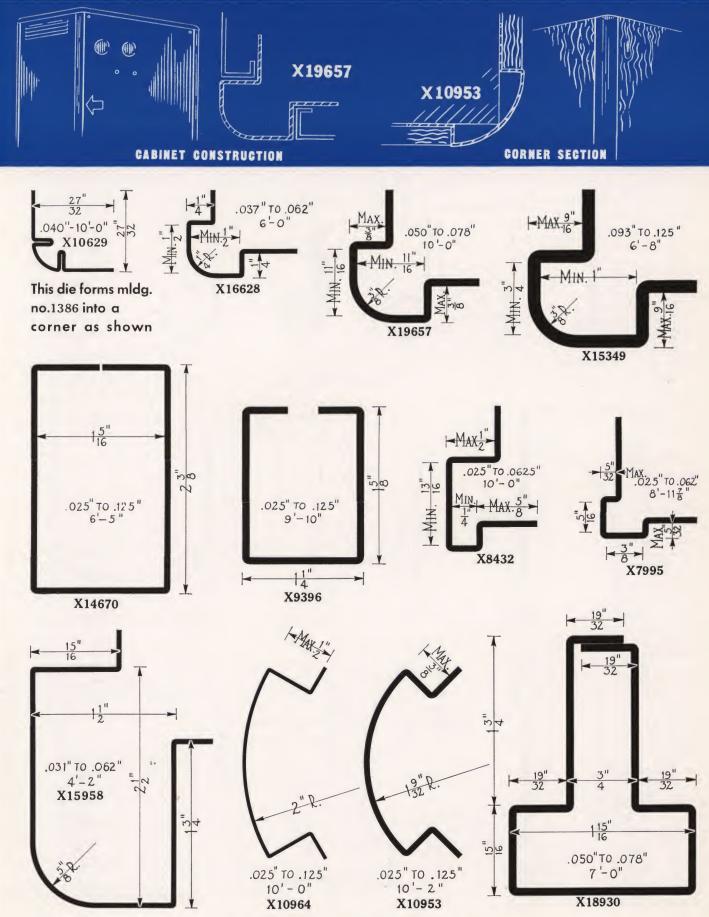




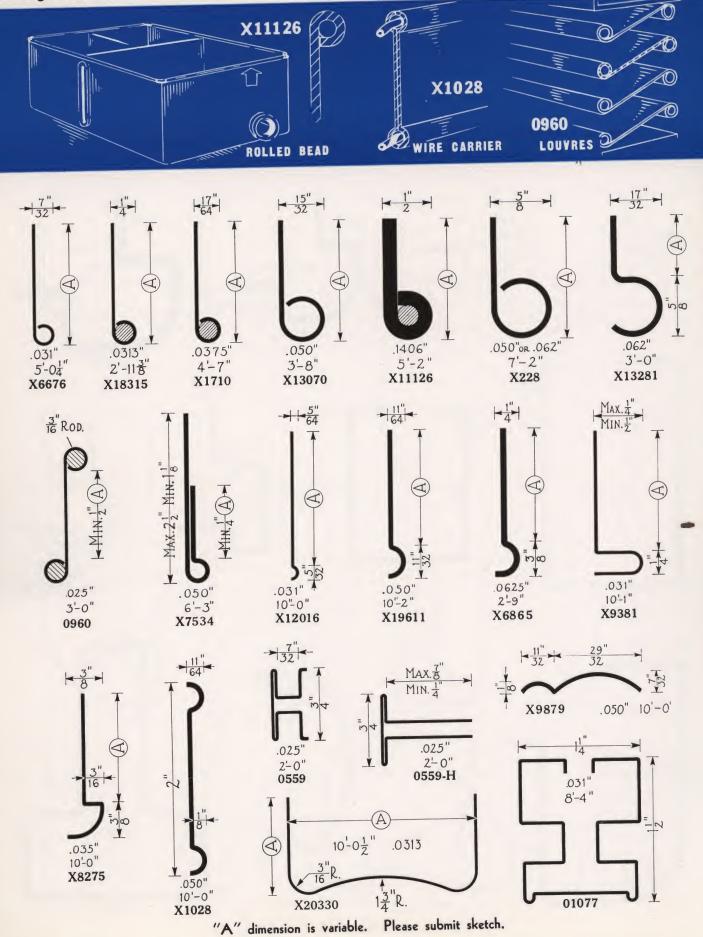
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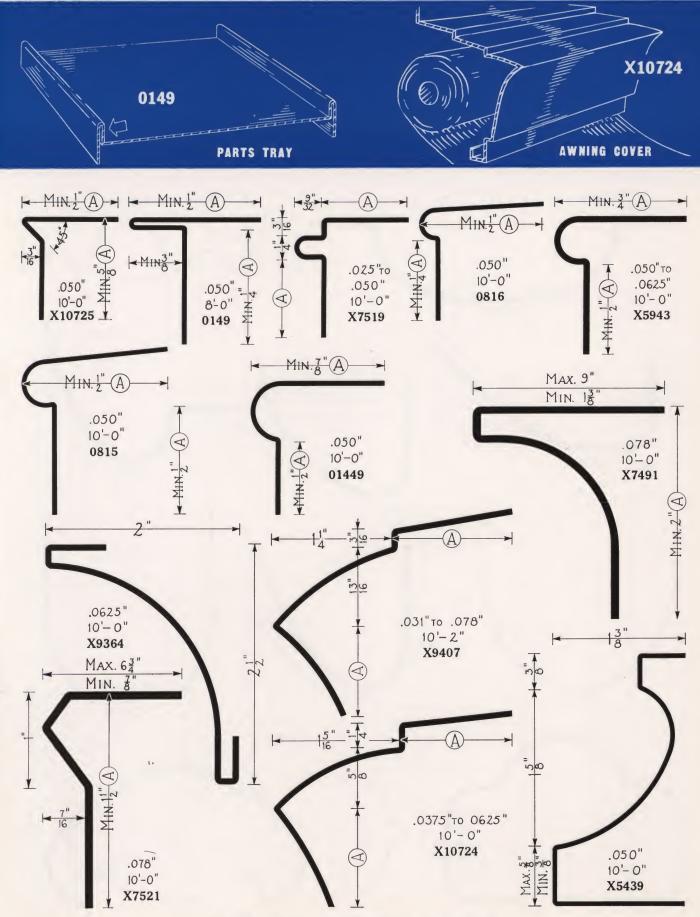




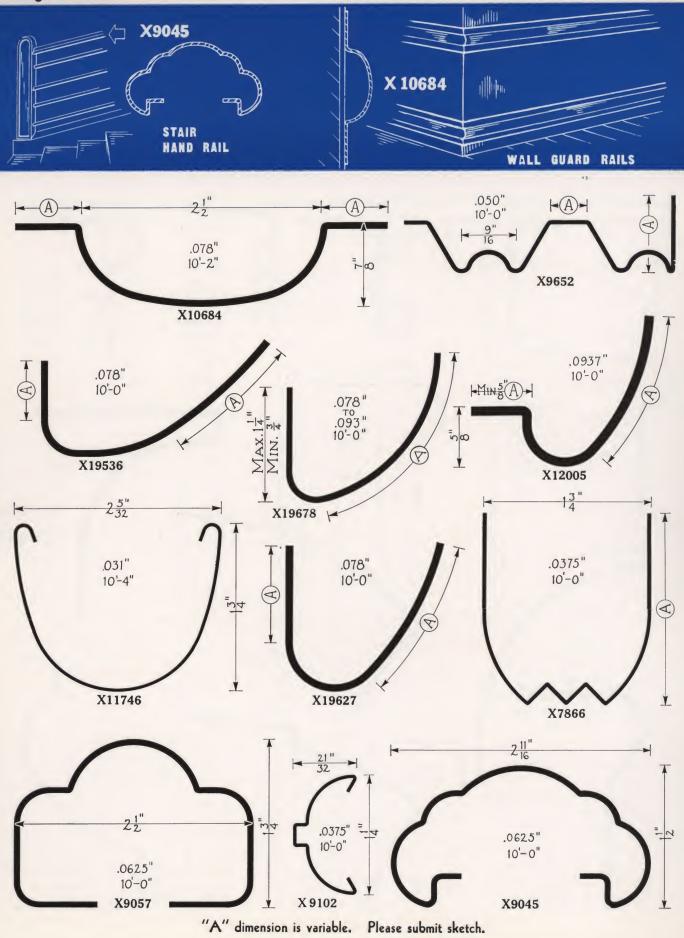


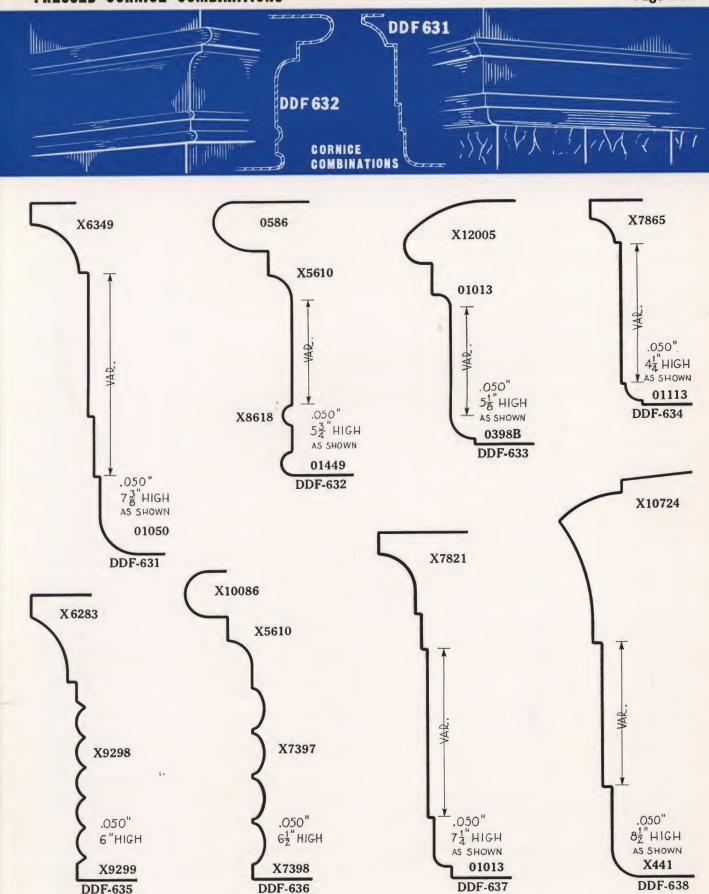
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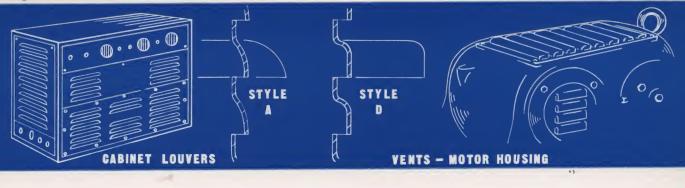


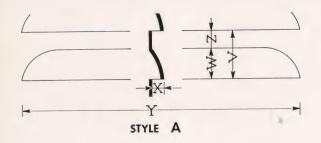


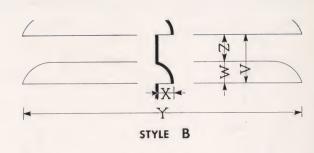
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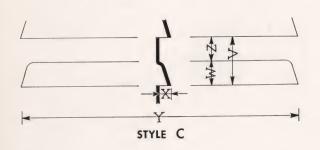


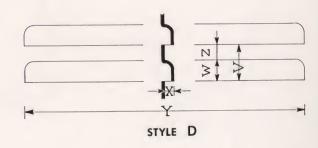


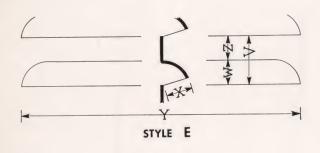


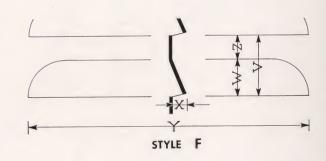


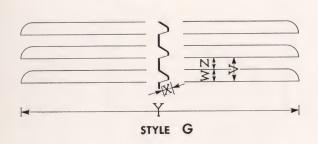


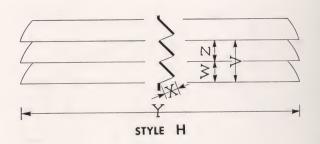




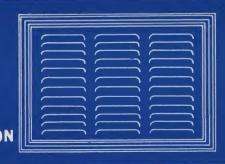












DIE NO	STYLE	V	W	X	Y	Z	GAUGE	APPROX. OPEN AREA PER LOUVER	MAX. NO. of LOUVERS PER HIT
0377	Α	1	1/2	5/16	5	1/2	18	1 1/8 Sq. In	1
X 9040	A	1	5/8	1/4	7	3/8	16	1 % Sq. In.	1 to 6
X 9048	A	1	5/8	3/8	5 1/2	3/8	11 & 14	1 1/4 Sq. In. #11 Ga. 1 1/2 Sq. In. #14 Ga.	1 to 5
X 9053	A	1	5/8	1/4	5	3/8	16	% Sq. In.	1 to 5
X 15603	A	23/32	7/16	9/64	2 3/4	9/32	22	1/4 Sq. In.	8
X 23079	A	1	5/8	5/16	3	3/8	18 to 13	3/4 Sq. In.	2
X 24765	A	1 1/8	5/8	1/4	4	1/2	18 to 14	3/4 Sq. In.	1
X 9373	В	1	7/16	5/16	9	9/16	18	2 1/8 Sq. In.	1
X 9373	В	1	7/16	5/16	14	9/16	18	3 3/8 Sq. In.	1
X 11689	В	1/2	1/4	3/16	41/16	1/2	20	%16 Sq. In.	2
X 12071	В	5/8	1/4	3/16	41/16	3/8	20	%16 Sq. In.	2
X 13435	В	5/8	1/4	3/16	41/16	3/8	22	19/ ₃₂ Sq. In.	1 to 5
X 14985	В	5/8	1/4	3/16	41/16	3/8	16	¹⁵ / ₃₂ Sq. In.	8
X 18524	В	1	7/16	5/16	14	9/16	18	$3\frac{1}{16}$ + Sq. In.	12
X 22361	В	1	3/8	3/16	1 3/4	5/8	13	³ / ₁₆ Sq. In.	1
X 22401	В	1	1/2	1/4	3	1/2	13	15/ ₃₂ Sq. In.	1
X 20967	В	5/8	7/16	1/4	4	3/16	18	3/4 Sq. In.	6
X 20972	В	1	7/16	9/32	5	9/16	14	1 1/8 Sq. In.	3
X`20972	В	3/4	7/16	9/32	5	5/16	14	1 1/8 Sq. In.	2
X 7501	С	15/16	17/32	7/32	1 1/2	13/32	18	¼ + Sq. In.	5
X 17032	С	3/4	5/16	7/32	4 1/8	7/16	13	19/ ₃₂ Sq. In.	1
X 14658	D	3/4	7/16	5/32	2 3/4	5/16	20	%32 Sq. In.	1 to 5
X 14661	D	3/4	5/16	1/8	4 1/8	7/16	18 & 20	⅓Sq. In.	2
X 11423	Е	1	1/2	1/2	12	1/2	18	51/ ₃₂ Sq. In.	3
X 16604	F	1 1/2	1	3/8	8	1/2	18	2 ¹³ / ₃₂ Sq. In.	1
X 21250	F	1/2	5/16	7/32	4	3/16	18	² 1/ ₃₂ Sq. In.	14
X 21545	F ,	1	11/16	1/2	7 1/4	5/16	18	2 3/4 Sq. In.	10
X 21077	G	1/2	1/4	3/16	4	1/4	18	⅓ Sq. In.	12
X 18148	Н		7/16	45°	9		22	2 1/4 Sq. In.	2

Index 🖒

• For your convenience in finding the mouldings, all page numbers are consecutive regardless of the section in which the mouldings are shown.

DAHLSTROM

MOULDINGS AND SHAPES FOR EVERY PURPOSE



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18	46	98	74	169	54	277	47	377	32	445	41
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46-A	27	116	22	207	88	305-A	51			477	112
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